

# OiR 620 Data Book Contents

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# OiR 620 Overview

- **Product Description**
- **Features**
- **Baseline Process**
- **Spin Curve**
- **Absorbance**
- **Swing Curves on BARC**

# Product Description

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OiR 620

- Leading-edge 0.30 $\mu$ m i-line photoresist designed for critical level production applications
- Designed for ultra-high resolution with a robust process window for today's 0.30 $\mu$ m production design rules
- Based on patented, state-of-the-art, novolac and PAC technology in a performance-maximized formulary
- Safer solvent (EL/EEP) system
- Optimized for 0.262N surfactant-free and surfactant-containing developers

# Features

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OiR 620

- Designed for non-reflective substrates
- 0.30 $\mu\text{m}$  production capable photoresist
- Resolution < 0.28 $\mu\text{m}$  using conventional illumination
- Proven geometry shrinks to 0.25 $\mu\text{m}$  using annular illumination
- DOF > 1.2 $\mu\text{m}$  for 0.35 $\mu\text{m}$  L/S using conventional illumination
- DOF > 1.0 $\mu\text{m}$  for 0.30 $\mu\text{m}$  L/S using conventional illumination
- Photospeed: 220mJ/cm<sup>2</sup>
- Compatible with standard 0.262N developers and processes

# Baseline Process

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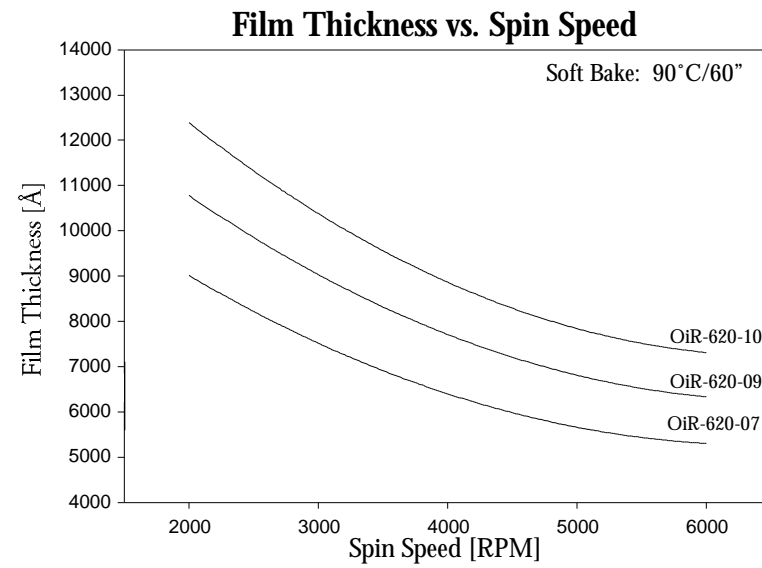
OiR 620

- Organic Bottom Anti-Reflective Coating:  
Process for 800Å, 1200Å or 1600Å thickness according to supplier's instructions
- Photoresist: Spin to desired thickness
- Softbake: 90°C / 60"
- Post exposure bake: 110°C - 120°C / 60"
- Development:  
OPD 262, OPD 4262, OPD 5262 developer 60" single puddle

This recommended process is the result of an intensive process SDE maximizing ultimate resolution, depth of focus, exposure latitude, and iso/dense bias. Detailed response surfaces discussion available upon request.

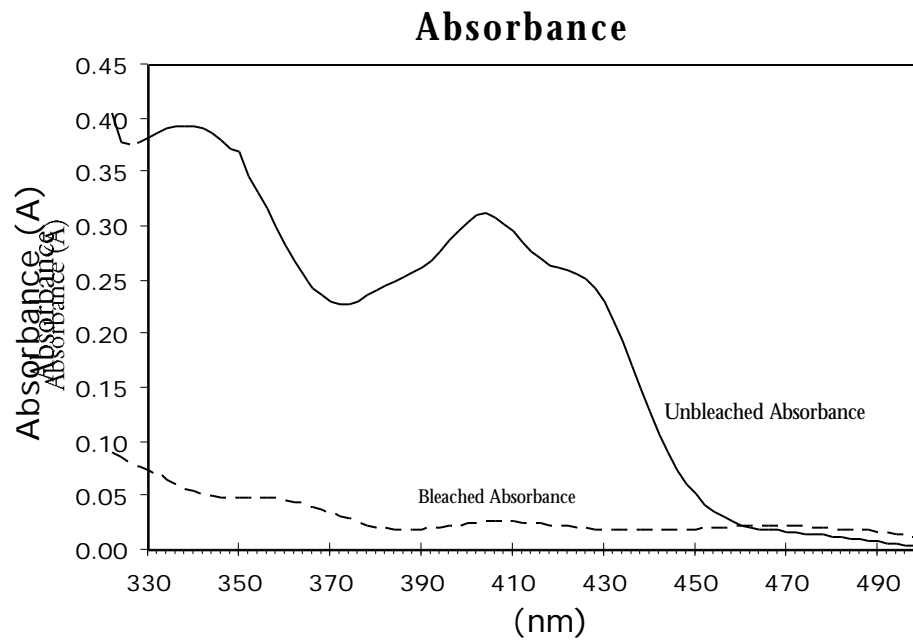
# Spin Curve

OiR 620



# OiR 620 Absorbance

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## Recommended Cauchy Coefficients

$$n_1 = 1.5942$$

$$n_2 = 1.46 \text{ E}+6$$

$$n_3 = -4.95 \text{ E}+10$$

## Dill Parameters = 365nm

$$A = 0.63$$

$$B = 0.08$$

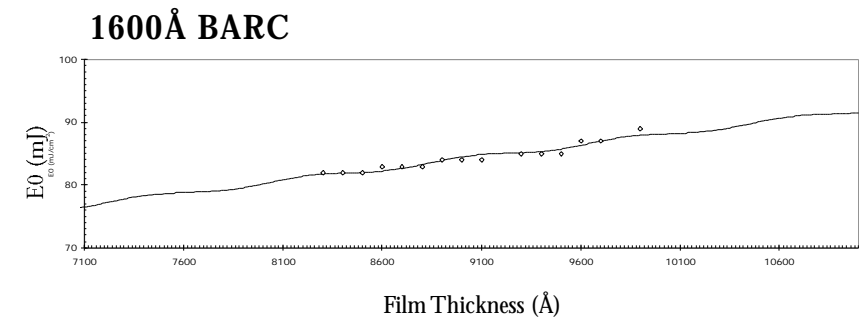
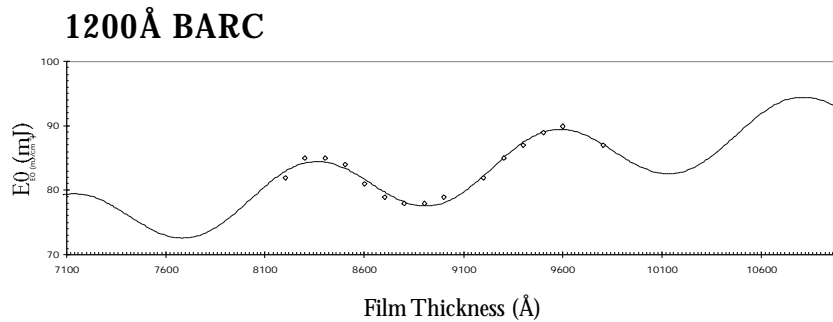
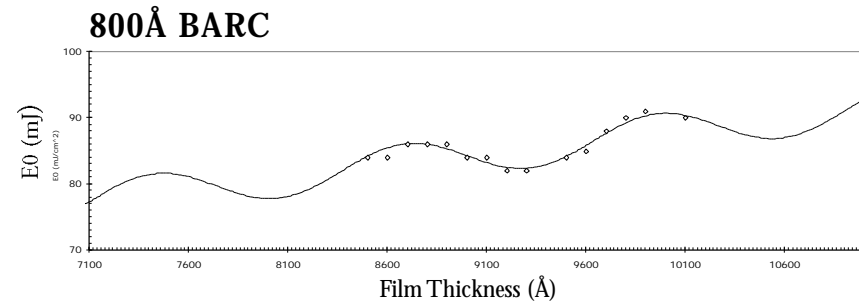
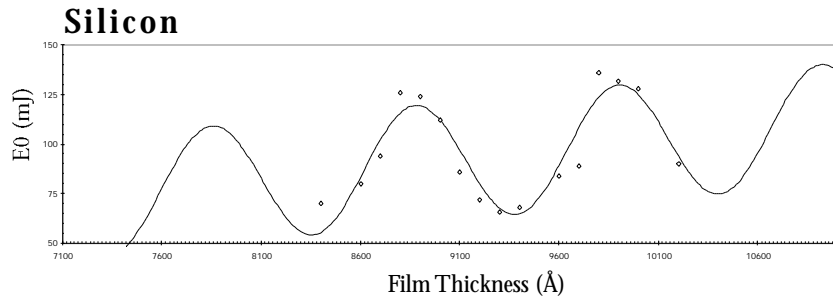
$$C = 0.017$$

Refractive Index (632nm) = 1.638

SBFT: 0.85 $\mu$ m

# $E_0$ Swing Curves on BARC

OiR 620



## Evaluation Conditions Recommended Process

Soft Bake:	90°C/60"
Exposure Tool:	Canon FPA-2000i1
Post Exposure Bake:	115°C/60"
Develop:	OPD-262
	4.5"stream/60"puddle



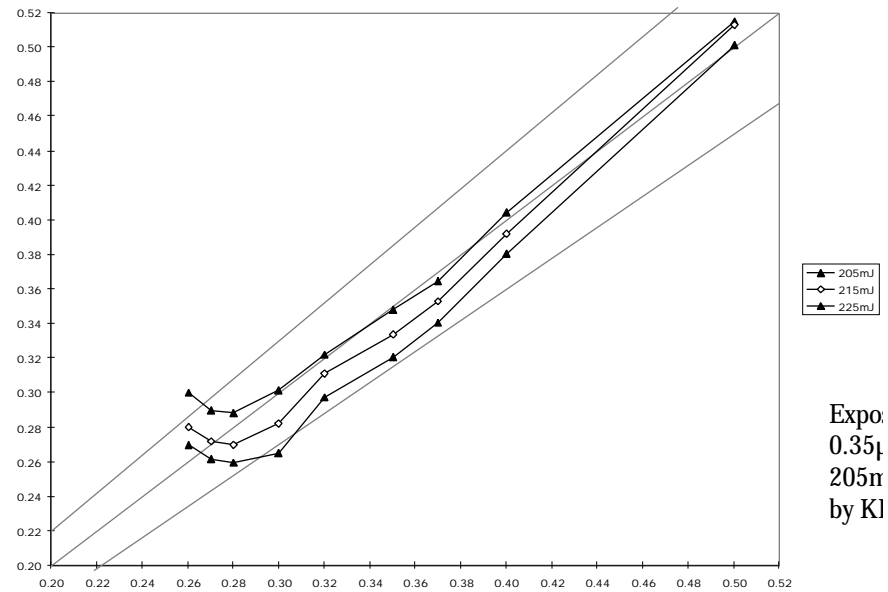
OiR 620

# Performance Data on 1200Å BARC

**0.950μm Resist Thickness**

# Linearity

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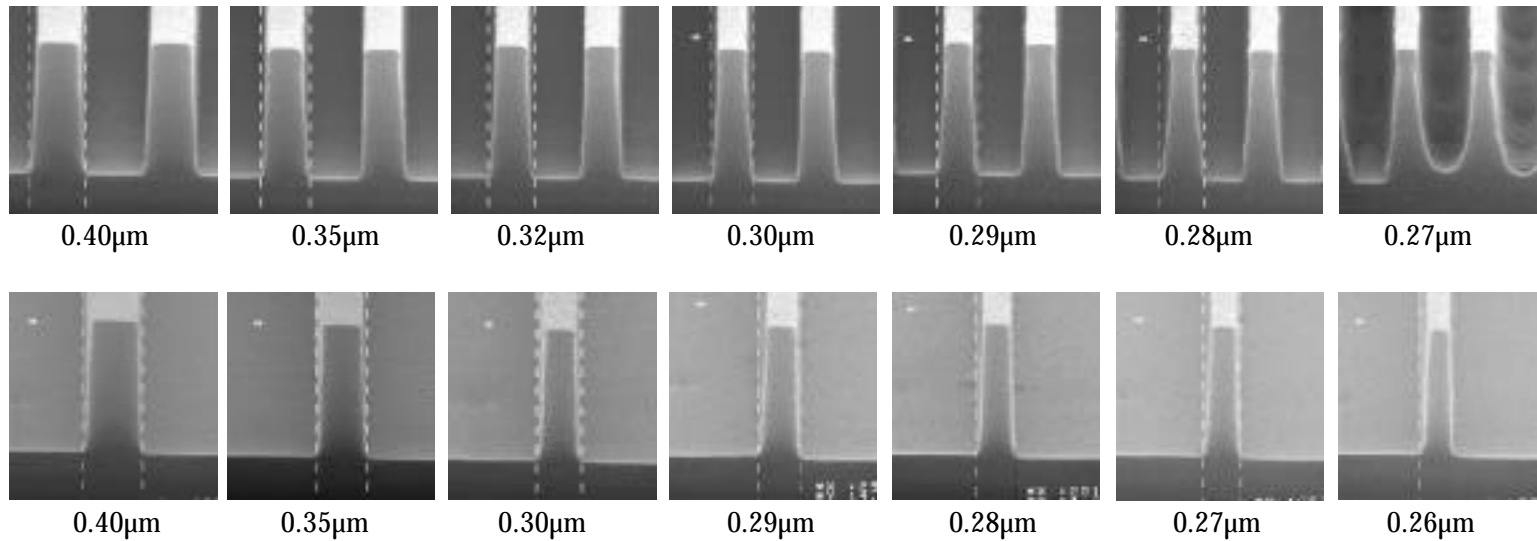


## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950μm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense/Isolated Features

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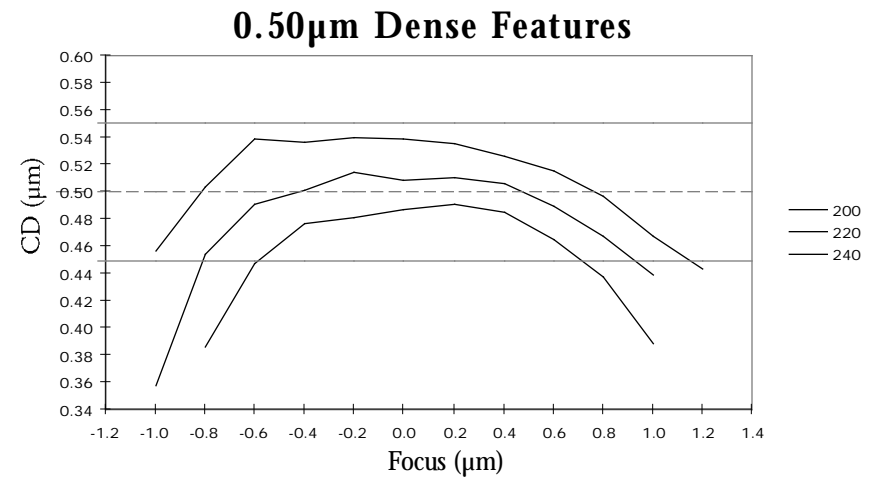
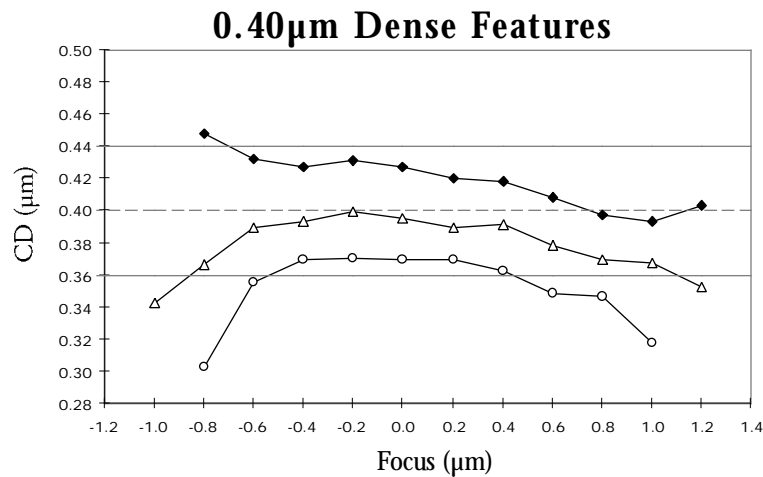
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950µm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.40 $\mu\text{m}$ & 0.50 $\mu\text{m}$ Features

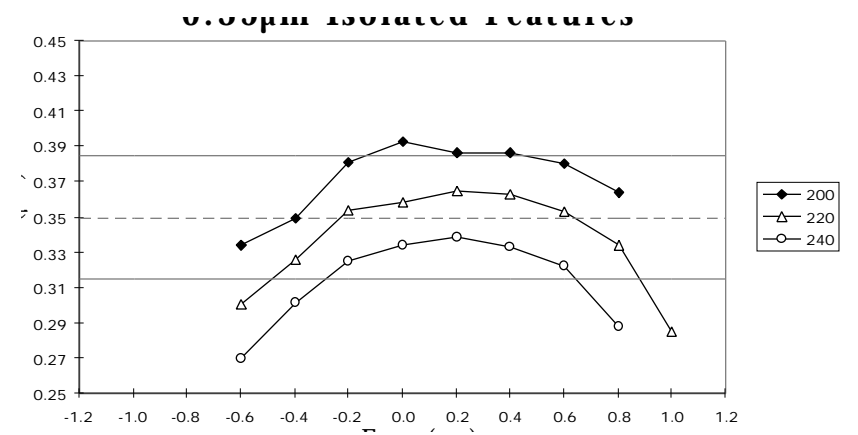
OiR 620



#### Evaluation Conditions Recommended Process

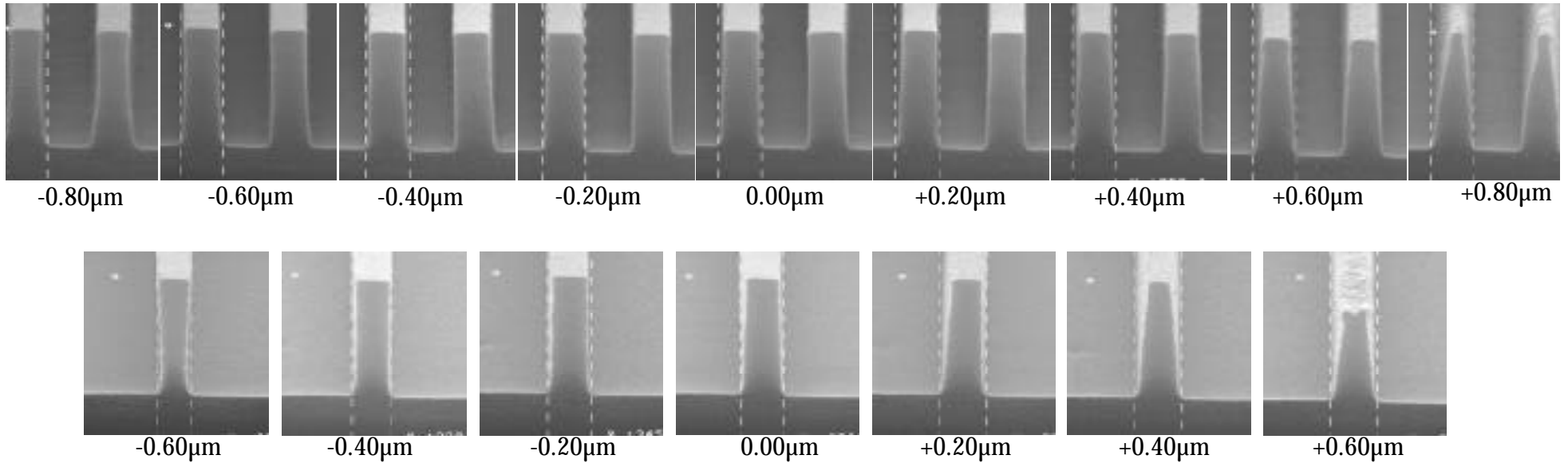
Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.950 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

# OiR 620



# Focus Latitude of 0.35 $\mu$ m Features

OiR 620



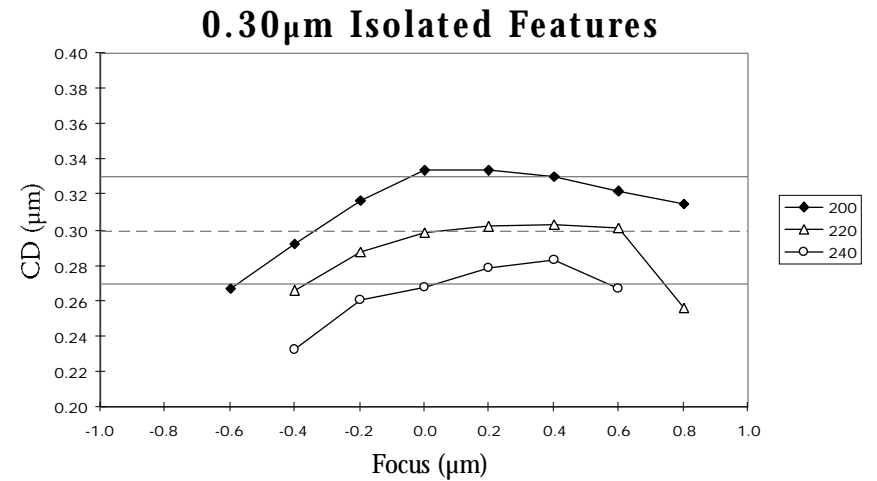
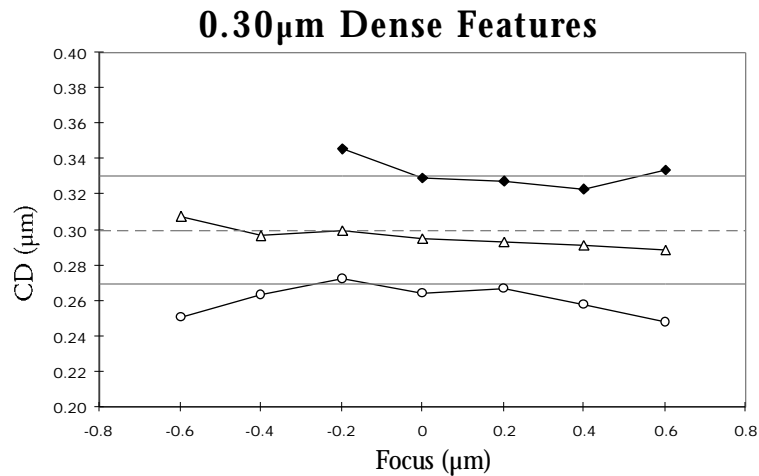
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620

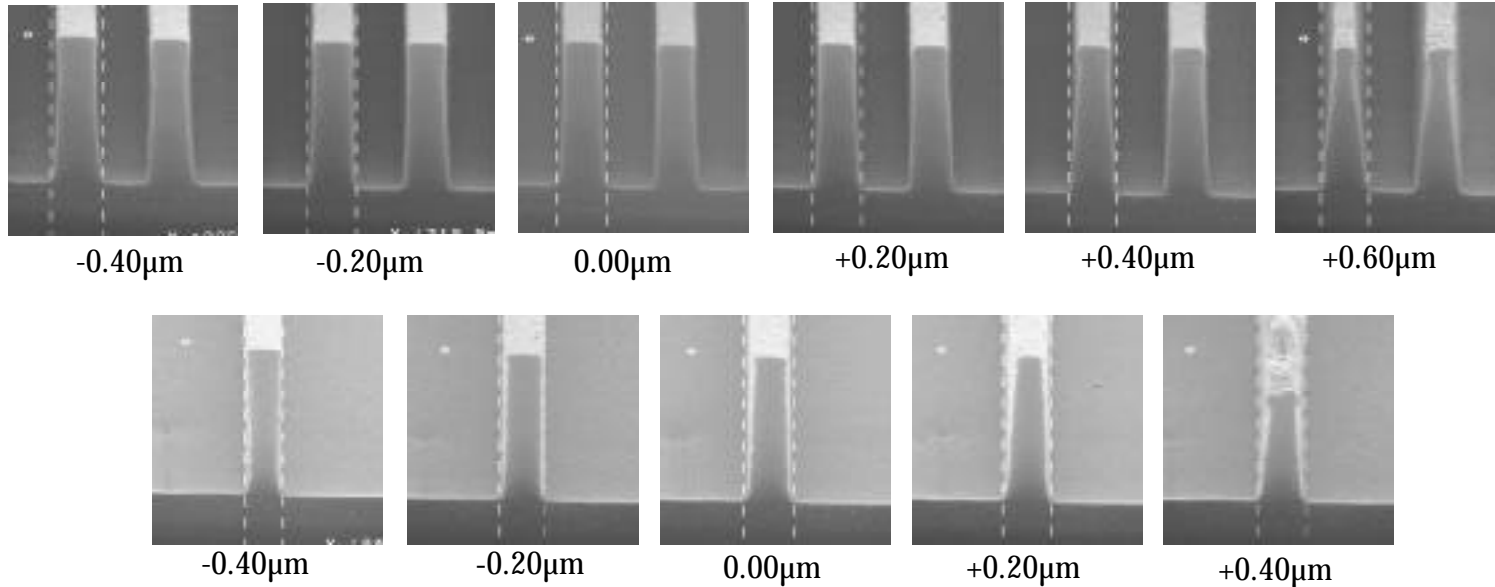


## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620



210mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

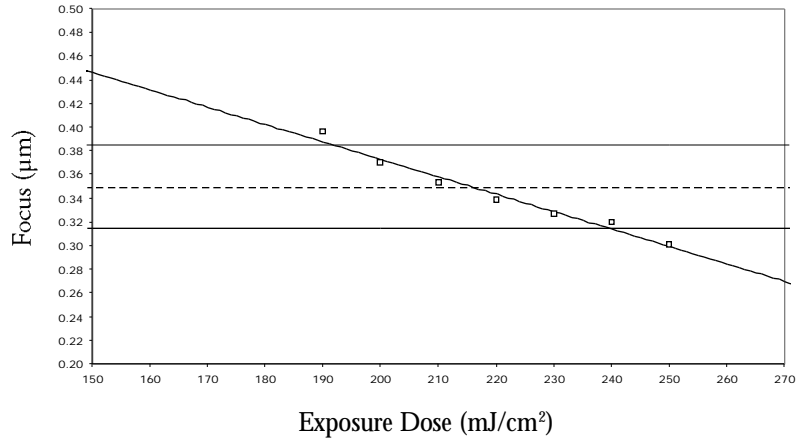
Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Exposure Latitude of 0.35 $\mu$ m Features

OiR 620

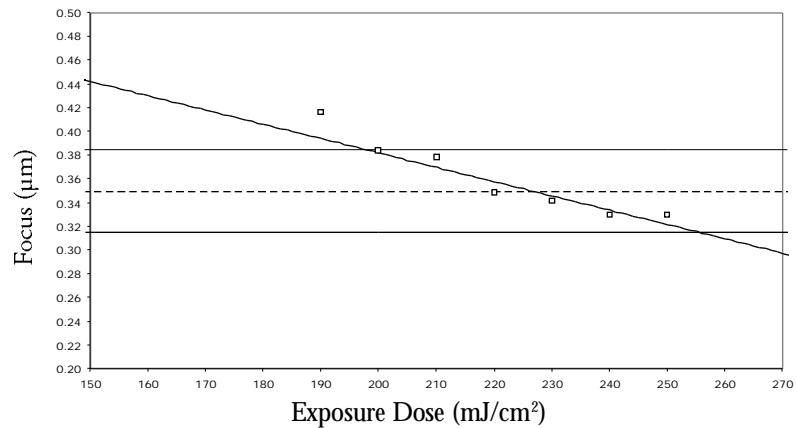
### 0.35 $\mu$ m Dense Line Exposure Latitude



### Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

### 0.35 $\mu$ m Isolated Line Exposure Latitude



### Exposure Latitude:

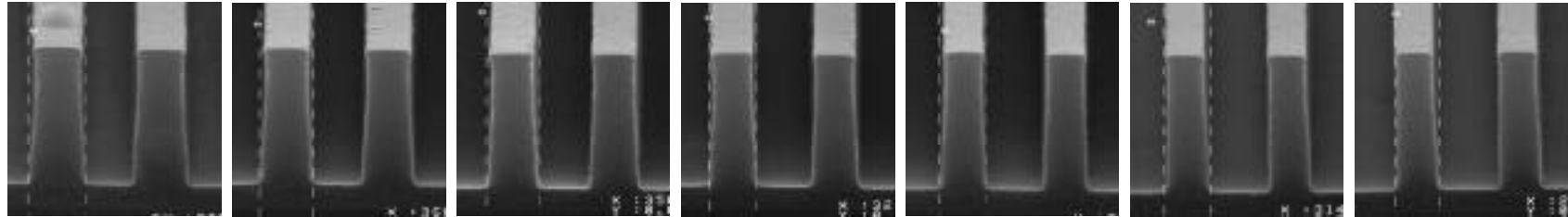
0.35 $\mu$ m Isolated Features = 21.2%

0.35 $\mu$ m Dense Features = 22.1%

Overlapping Exposure Latitude = 15.5%

# Exposure Latitude of 0.35 $\mu$ m Features

OiR 620



190mJ/cm<sup>2</sup>

200mJ/cm<sup>2</sup>

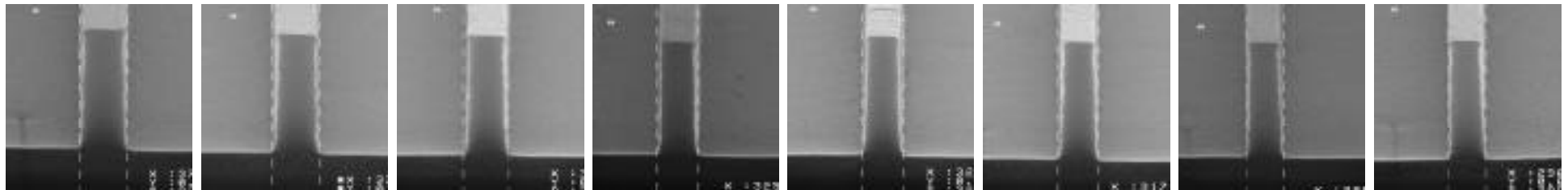
210mJ/cm<sup>2</sup>

220mJ/cm<sup>2</sup>

230mJ/cm<sup>2</sup>

240mJ/cm<sup>2</sup>

250mJ/cm<sup>2</sup>



180mJ/cm<sup>2</sup>

190mJ/cm<sup>2</sup>

200mJ/cm<sup>2</sup>

210mJ/cm<sup>2</sup>

220mJ/cm<sup>2</sup>

230mJ/cm<sup>2</sup>

240mJ/cm<sup>2</sup>

250mJ/cm<sup>2</sup>

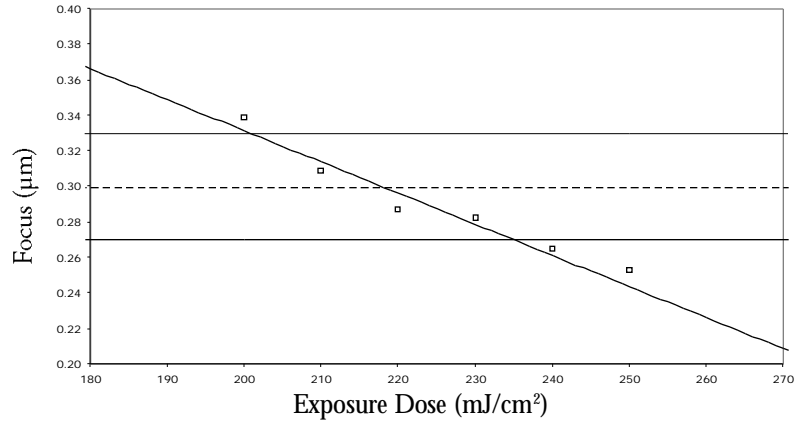
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Exposure Latitude of 0.30 $\mu$ m Features

OiR 620

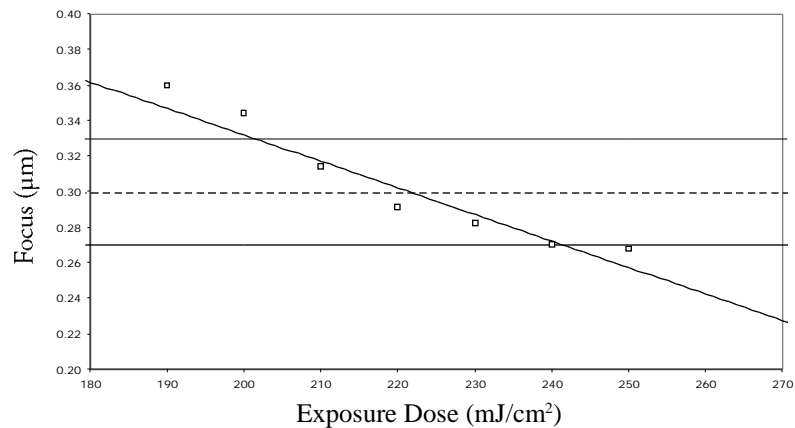
### 0.30 $\mu$ m Dense Line Exposure Latitude



### Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

### 0.30 $\mu$ m Isolated Line Exposure Latitude



### Exposure Latitude:

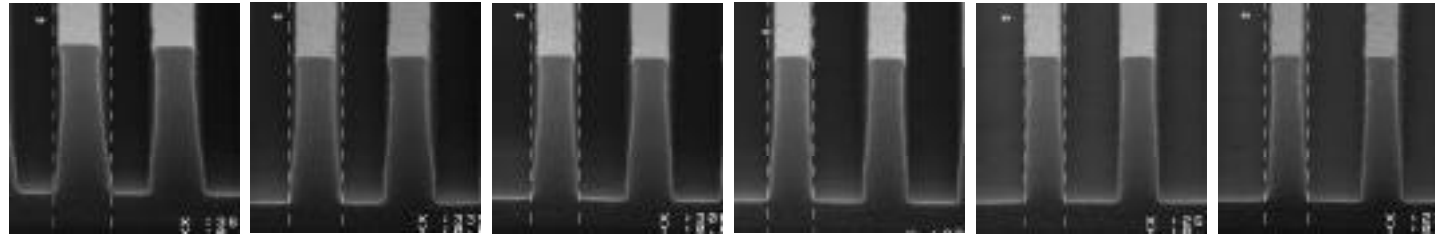
0.30 $\mu$ m Isolated Features = 15.5%

0.30 $\mu$ m Dense Features = 16.2%

Overlapping Exposure Latitude = 14.1%

# Exposure Latitude of 0.30 $\mu$ m Features

OiR 620



200mJ/cm<sup>2</sup>

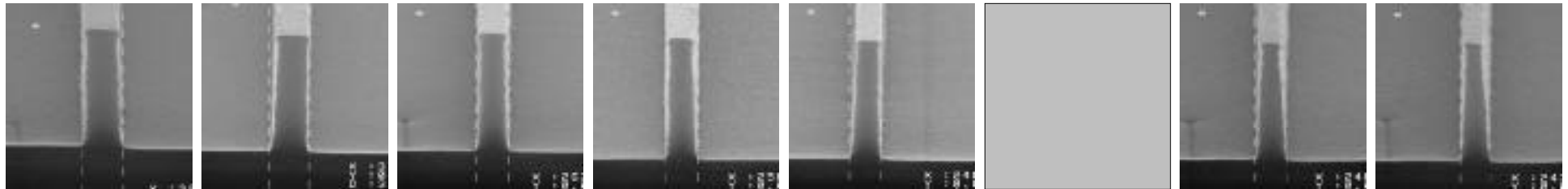
210mJ/cm<sup>2</sup>

220mJ/cm<sup>2</sup>

230mJ/cm<sup>2</sup>

240mJ/cm<sup>2</sup>

250mJ/cm<sup>2</sup>



180mJ/cm<sup>2</sup>

190mJ/cm<sup>2</sup>

200mJ/cm<sup>2</sup>

210mJ/cm<sup>2</sup>

220mJ/cm<sup>2</sup>

230mJ/cm<sup>2</sup>

240mJ/cm<sup>2</sup>

250mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.950 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

OiR 620

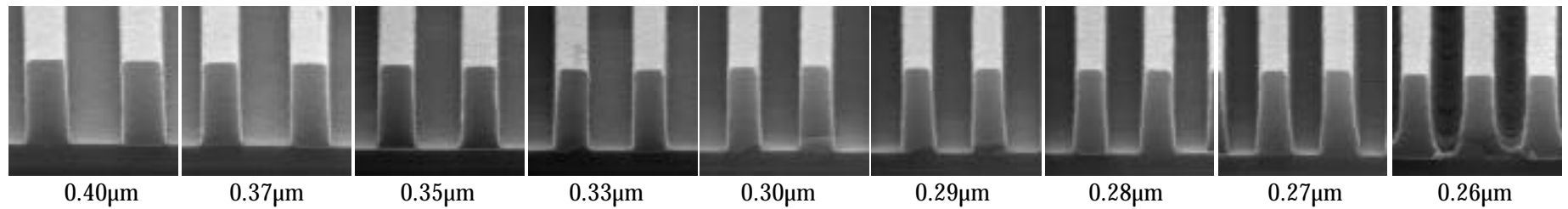
# **Thin Film Performance Data on 1200Å BARC**

**0.710μm Resist Thickness**

# Resolution of Dense Features

OiR 620

(Eopt for 0.35 $\mu$ m @ 190mJ/cm<sup>2</sup>)



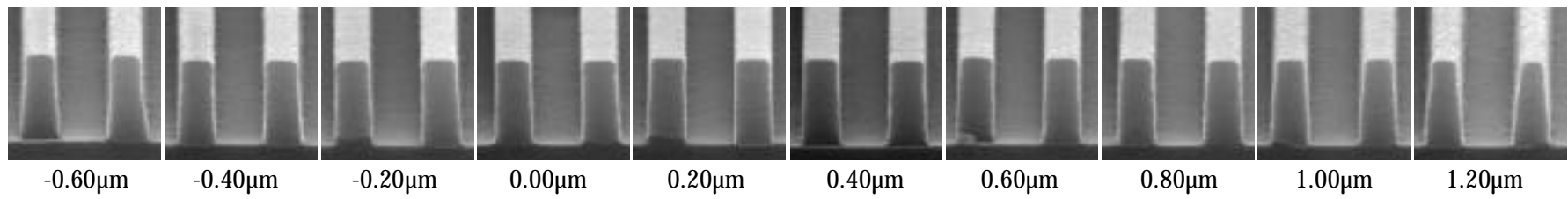
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.710 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: Canon FPA 3000i4  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu\text{m}$ Features

OiR 620

(Eopt for 0.35 $\mu\text{m}$  @ 190mJ/cm<sup>2</sup>)



## Evaluation Conditions Recommended Process

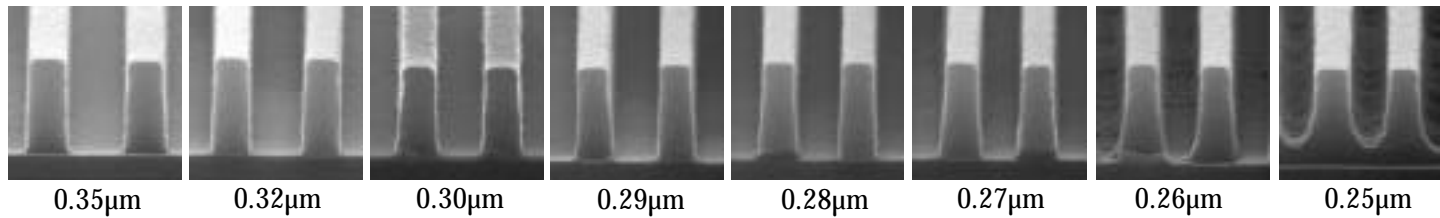
Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.710 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: Canon FPA 3000i4  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

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OiR 620

(Eopt for 0.30 $\mu$ m @ 200mJ/cm<sup>2</sup>)



## Evaluation Conditions Recommended Process

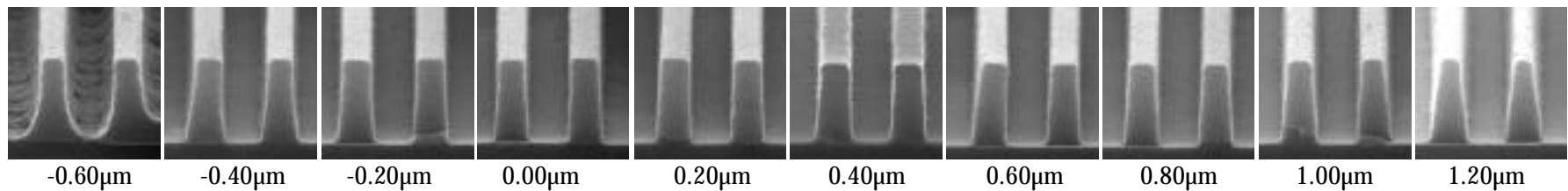
Substrate:	Silicon + 1200Å BARLi
Resist Thickness:	0.710 $\mu$ m
Soft Bake:	90°C/60"
Exposure Tool:	Canon FPA 3000i4 0.60NA/0.70sigma
Post Exposure Bake:	115°C/60"
Develop:	OPD-262 4.5"stream/60"puddle



# Focus Latitude of 0.30 $\mu$ m Features

OiR 620

(Eopt for 0.30 $\mu$ m @ 200mJ/cm<sup>2</sup>)



## Evaluation Conditions Recommended Process

Substrate:	Silicon + 1200 $\text{\AA}$ BARLi
Resist Thickness:	0.710 $\mu$ m
Soft Bake:	90 $^{\circ}$ C/60"
Exposure Tool:	Canon FPA 3000i4 0.60NA/0.70sigma
Post Exposure Bake:	115 $^{\circ}$ C/60"
Develop:	OPD-262 4.5"stream/60"puddle

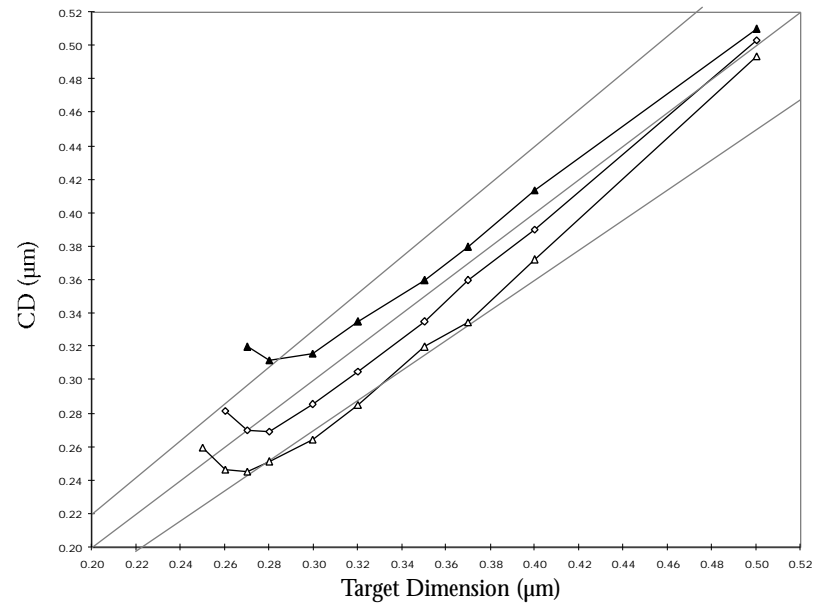
OiR 620

# Performance Data on 800Å BARC

**0.980μm Resist Thickness**

# Linearity

OiR 620



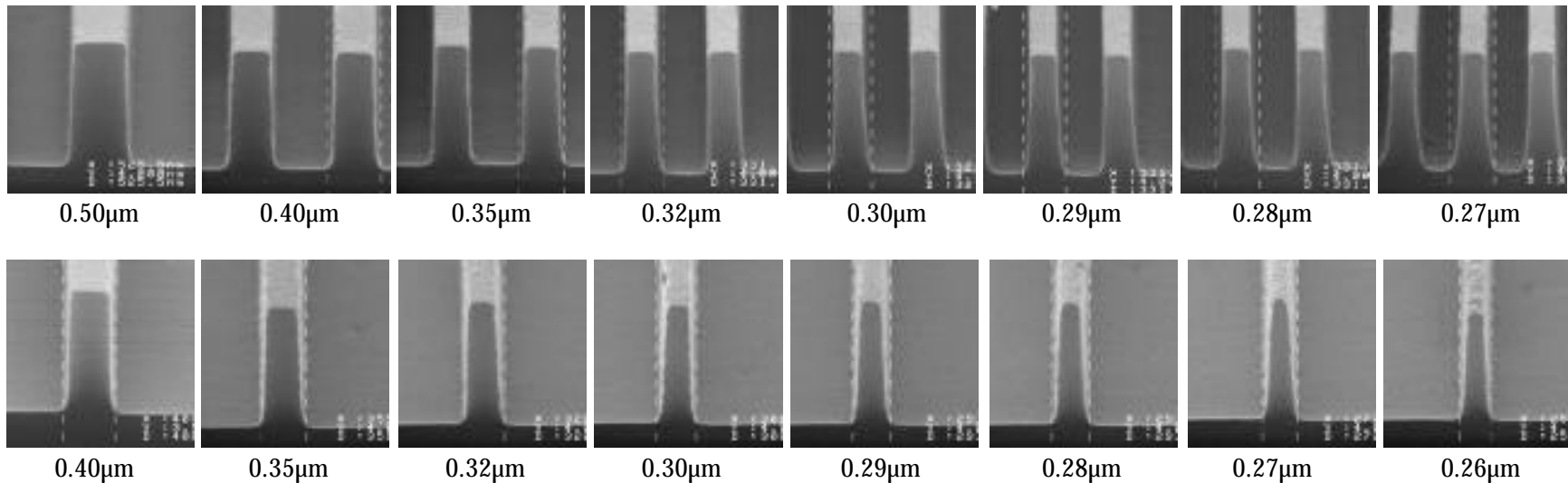
Exposure optimized for  
0.35µm geometry at  
220mJ/cm<sup>2</sup>. Measurements  
by KLA 8100 CD SEM.

## Evaluation Conditions Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980µm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense/Isolated Features

OiR 620



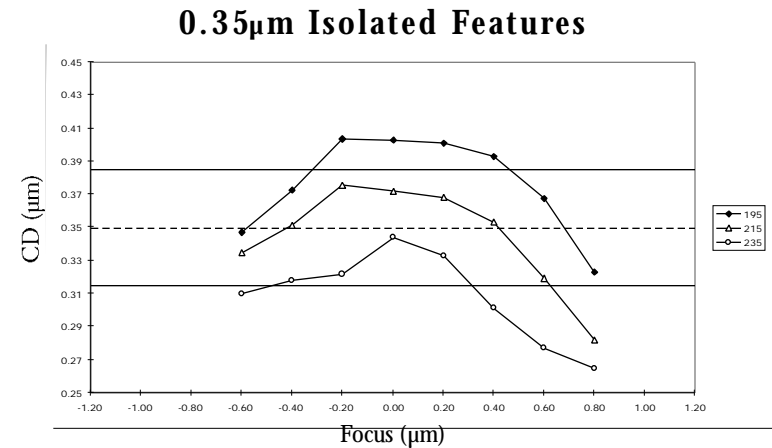
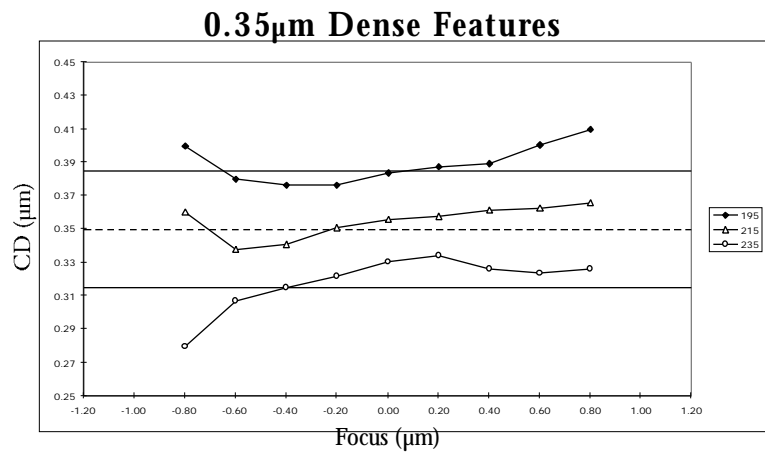
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980µm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu$ m Features

OiR 620

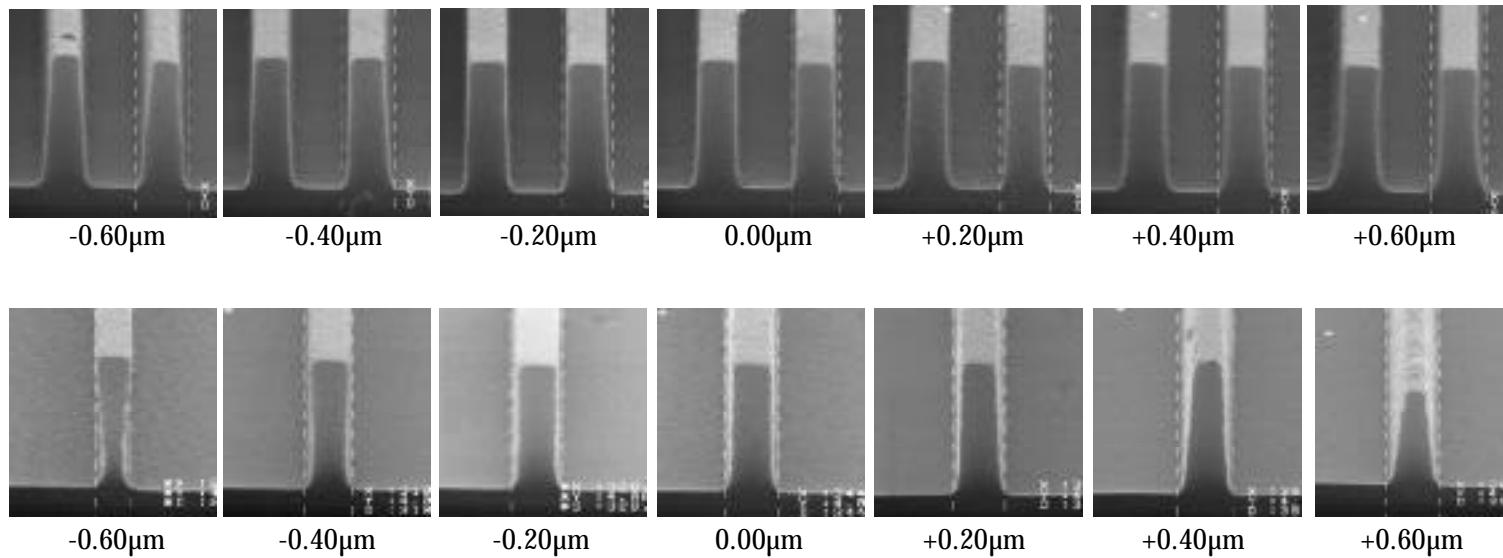


## Evaluation Conditions Recommended Process

Substrate: Silicon + 800 $\text{\AA}$  BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu$ m Features

OiR 620



**210mJ/cm<sup>2</sup>**

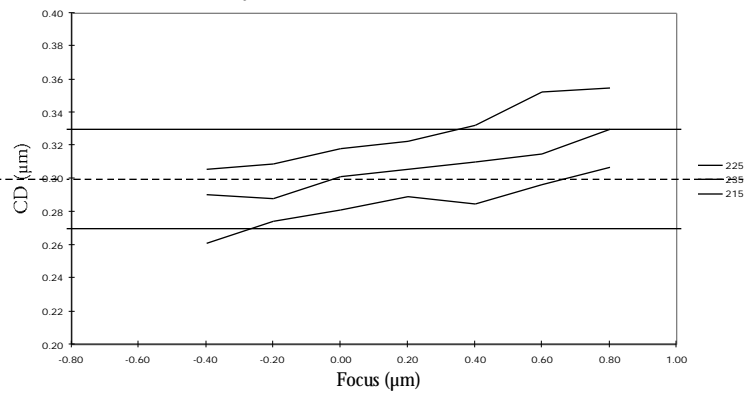
## Evaluation Conditions Recommended Process

Substrate: Silicon + 800 $\text{\AA}$  BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

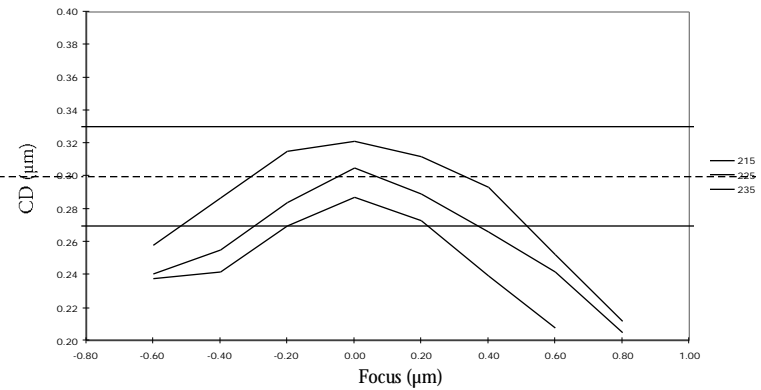
# Focus Latitude of 0.30 $\mu$ m Features

OiR 620

## 0.30 $\mu$ m Dense Features



## 0.30 $\mu$ m Isolated Features

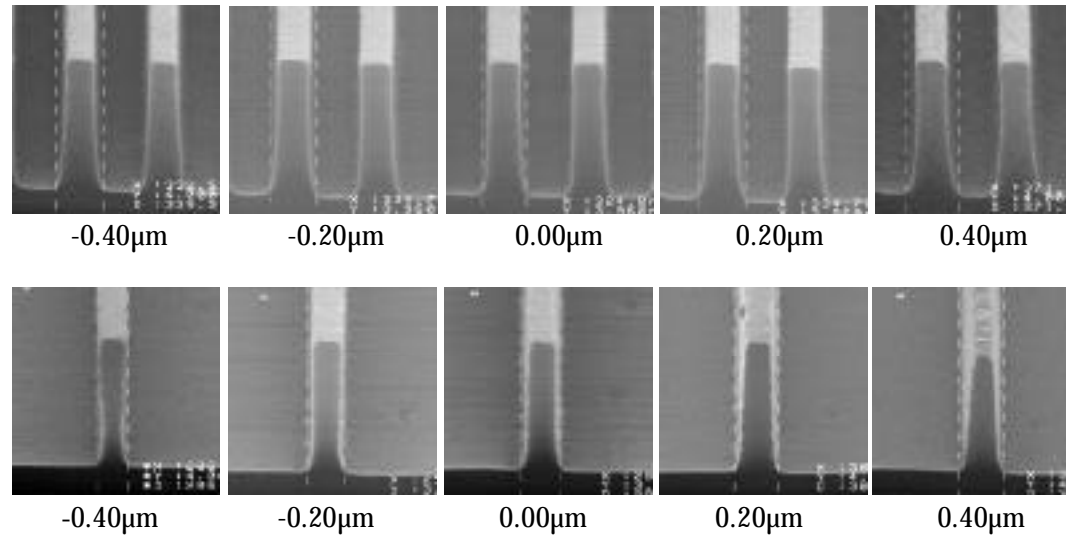


### Evaluation Conditions Recommended Process

Substrate: Silicon + 800 $\text{\AA}$  BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620



**210mJ/cm<sup>2</sup>**

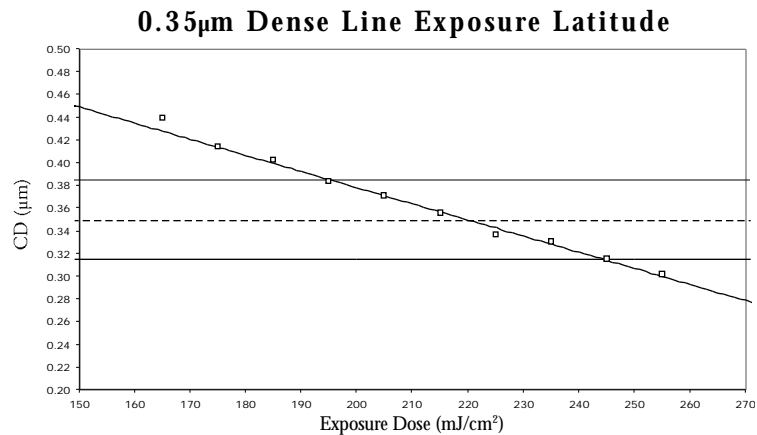
## Evaluation Conditions Recommended Process

Substrate: Silicon + 800 $\text{\AA}$  BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Exposure Latitude of 0.35 $\mu$ m Features

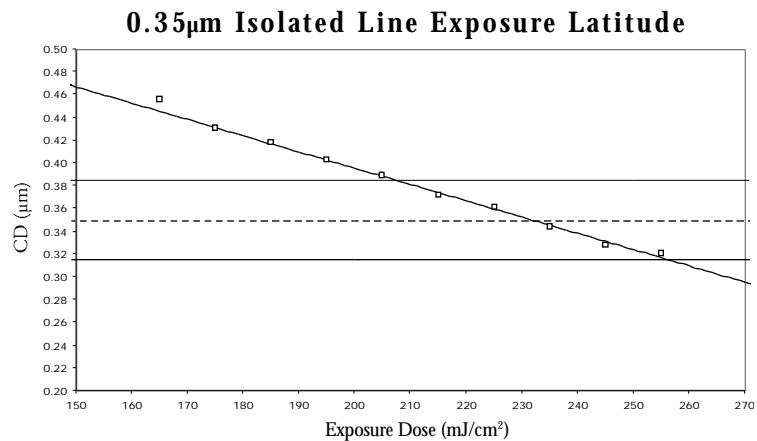
OiR 620



## Evaluation Conditions

### Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



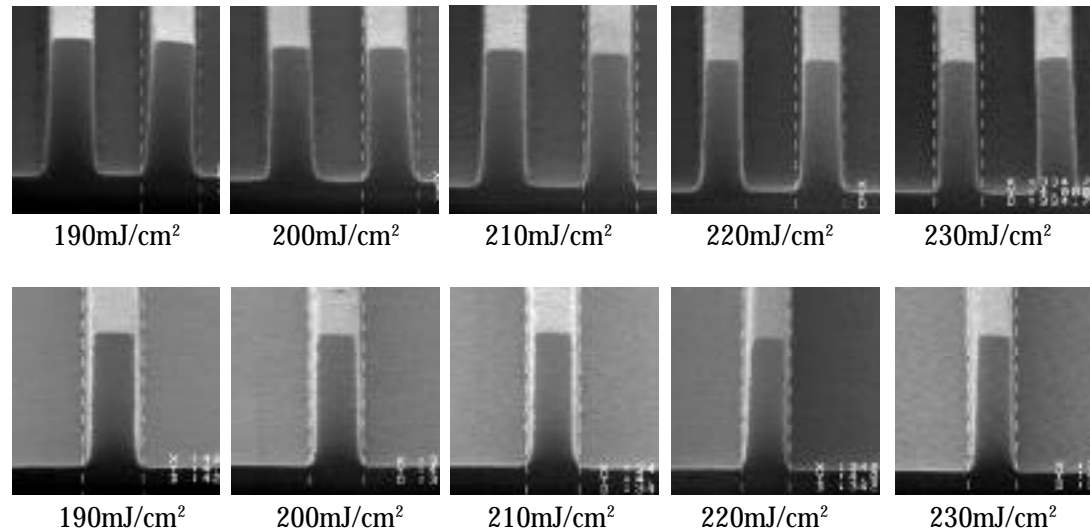
## Exposure Latitude:

0.35 $\mu$ m Isolated Features = 22.4%

0.35 $\mu$ m Dense Features = 21.2%

# Exposure Latitude of 0.35 $\mu$ m Features

OiR 620

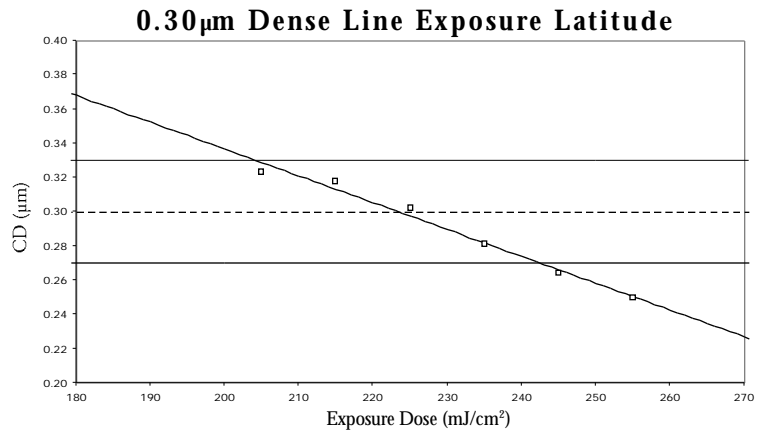


## Evaluation Conditions Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Exposure Latitude of 0.30 $\mu$ m Features

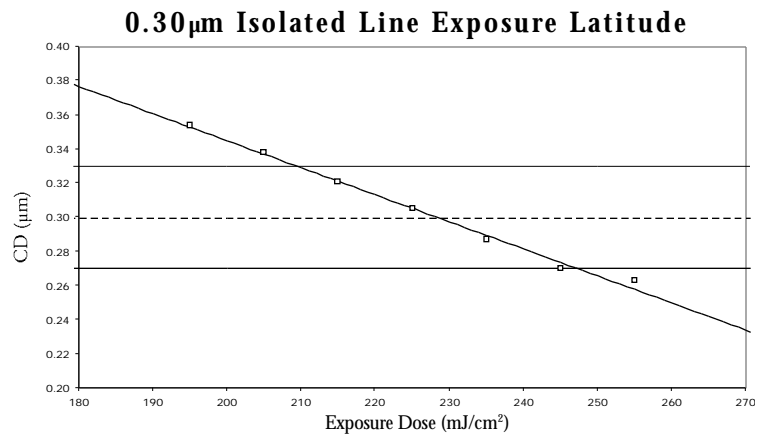
OiR 620



#### Evaluation Conditions

#### Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



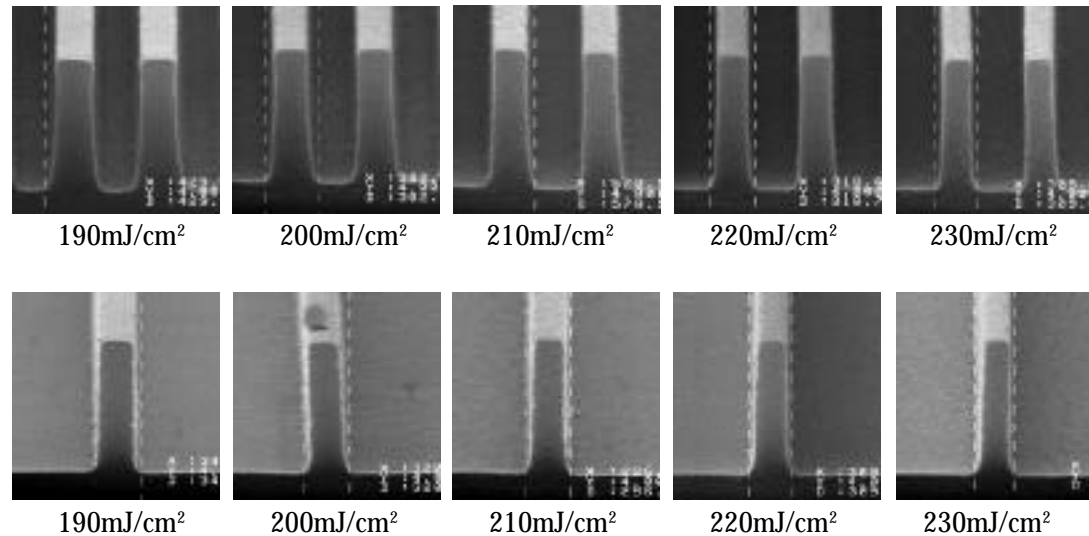
#### Exposure Latitude:

0.30 $\mu$ m Isolated Features = 17.2%

0.30 $\mu$ m Dense Features = 16.6%

# Exposure Latitude of 0.30 $\mu$ m Features

OiR 620



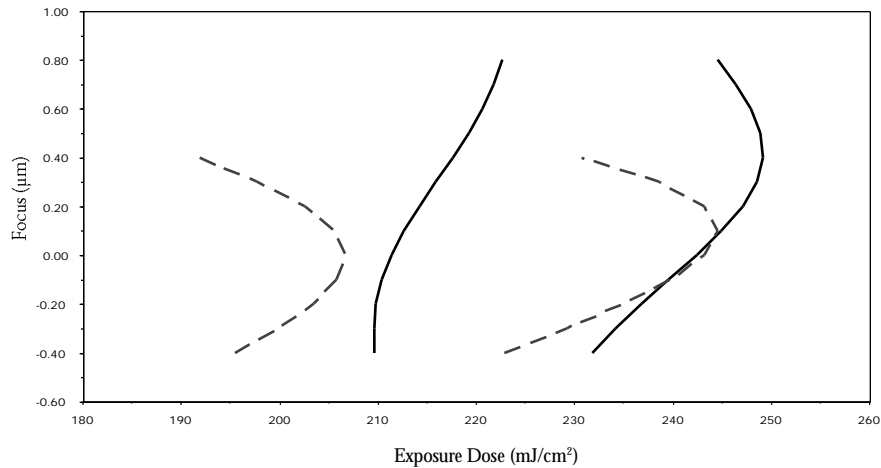
## Evaluation Conditions Recommended Process

Substrate: Silicon + 800Å BARLi  
Resist Thickness: 0.980 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Process Window 0.30 $\mu\text{m}$ & 0.35 $\mu\text{m}$

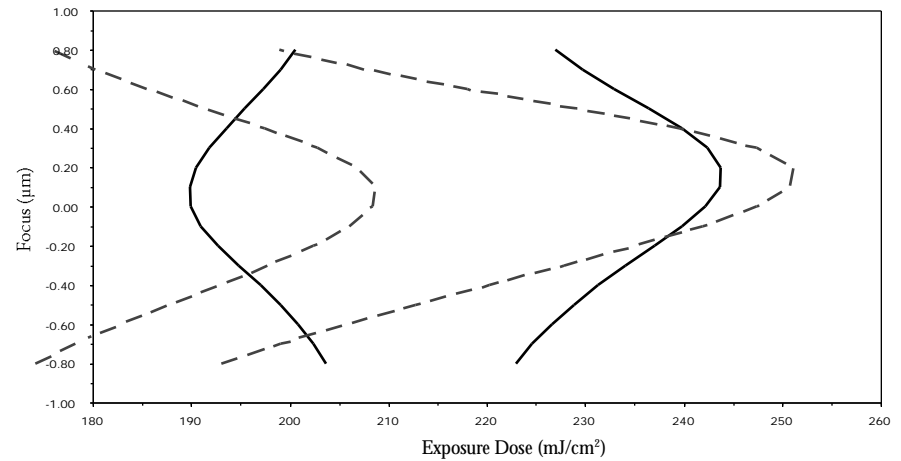
OiR 620

## 0.30 $\mu\text{m}$ Dense & Isolated Line Process



dashed line:  
Iso 0.30 $\mu\text{m}$   $\pm$  10%CD  
solid line:  
Dense 0.30 $\mu\text{m}$   $\pm$  10%CD

## 0.35 $\mu\text{m}$ Dense & Isolated Line Process



dashed line:  
Iso 0.35 $\mu\text{m}$   $\pm$  10%CD  
solid line:  
Dense 0.35 $\mu\text{m}$   $\pm$  10%CD

### Evaluation Conditions Recommended Process

Substrate: Silicon + 800 $\text{\AA}$  BARLi  
Resist Thickness: 0.980 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

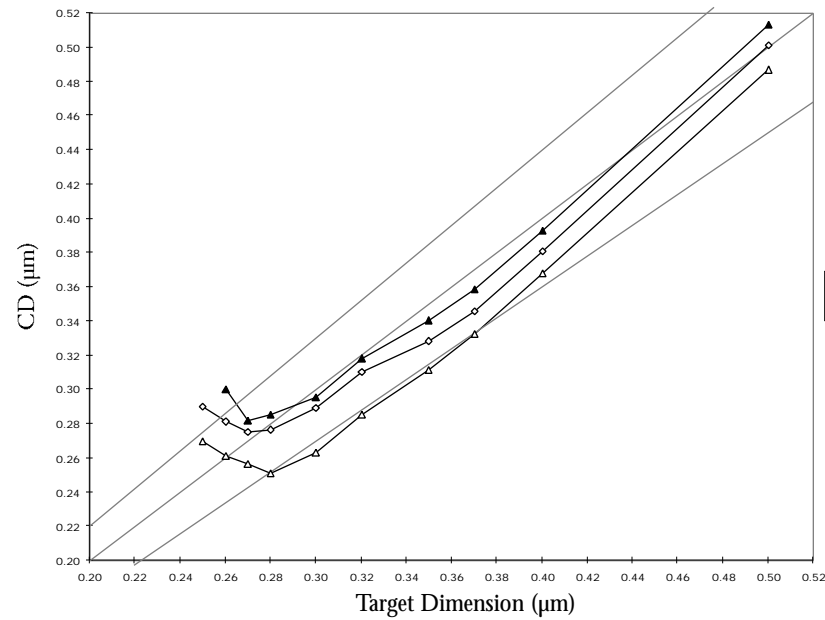
OiR 620

# Performance Data on 1600Å BARC

**0.975μm Resist Thickness**

# Linearity

OiR 620



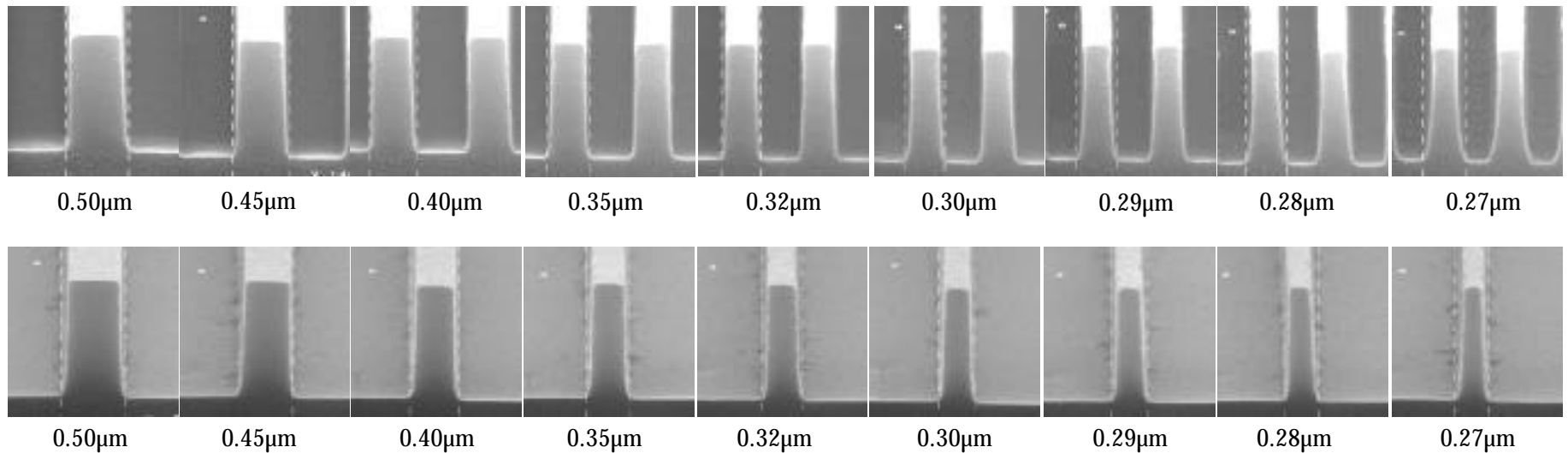
Exposure optimized for  
0.35µm geometry at  
215mJ/cm<sup>2</sup>. Measurements  
by KLA 8100 CD SEM.

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975µm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense/Isolated Features

OiR 620



**210mJ/cm<sup>2</sup>**

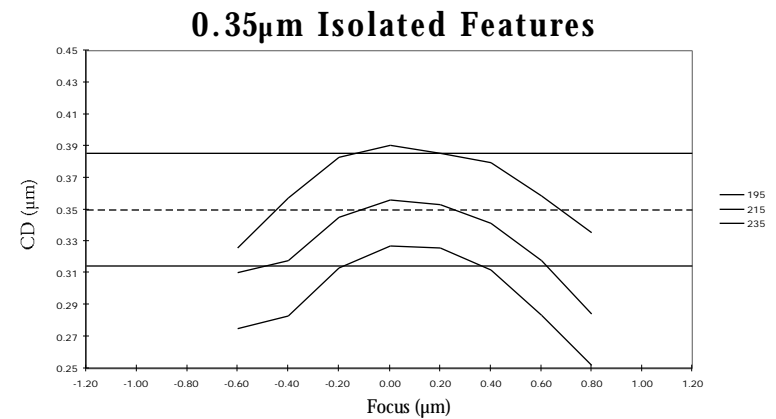
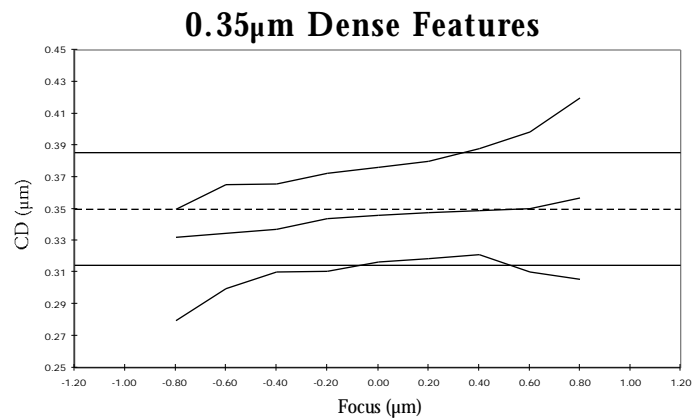
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975µm  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Focus Latitude of 0.35 $\mu$ m Features

OiR 620

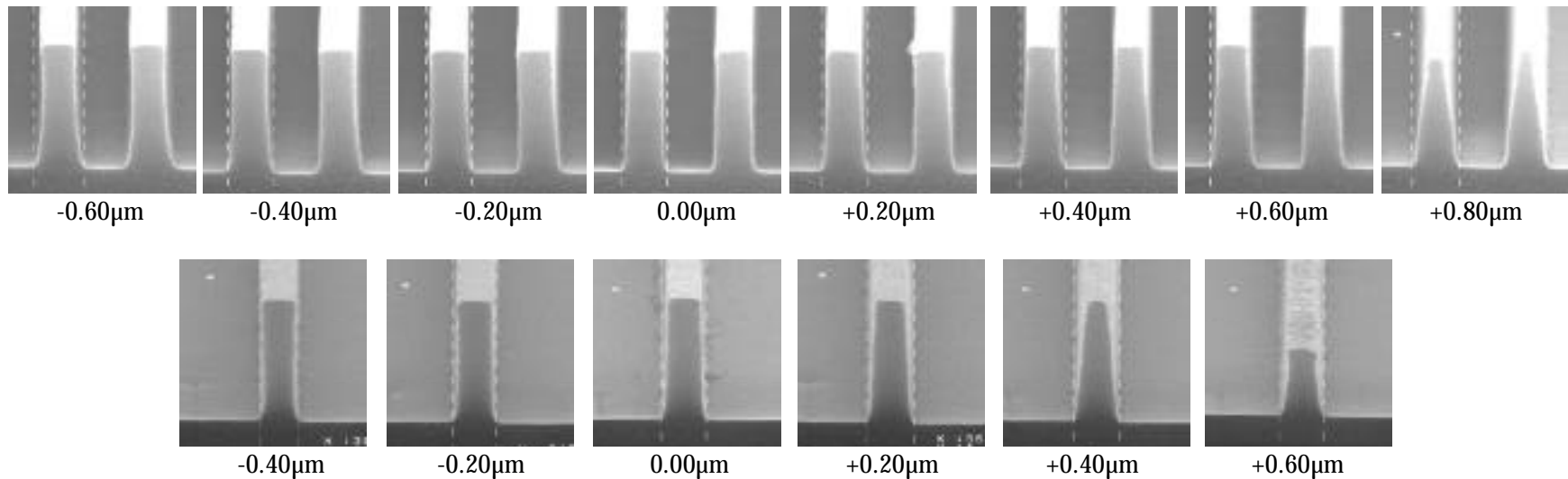


#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1600 $\text{\AA}$  BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu\text{m}$ Features

OiR 620



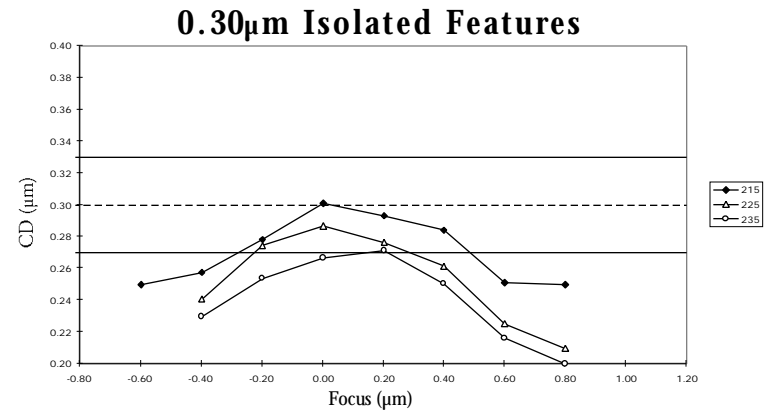
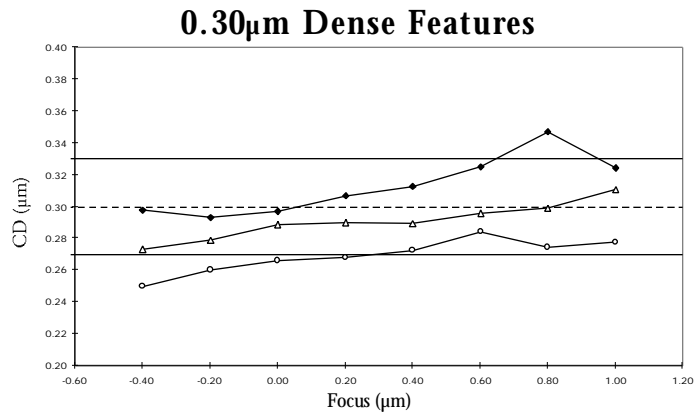
210mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1600 $\text{\AA}$  BARLi  
Resist Thickness: 0.975 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620

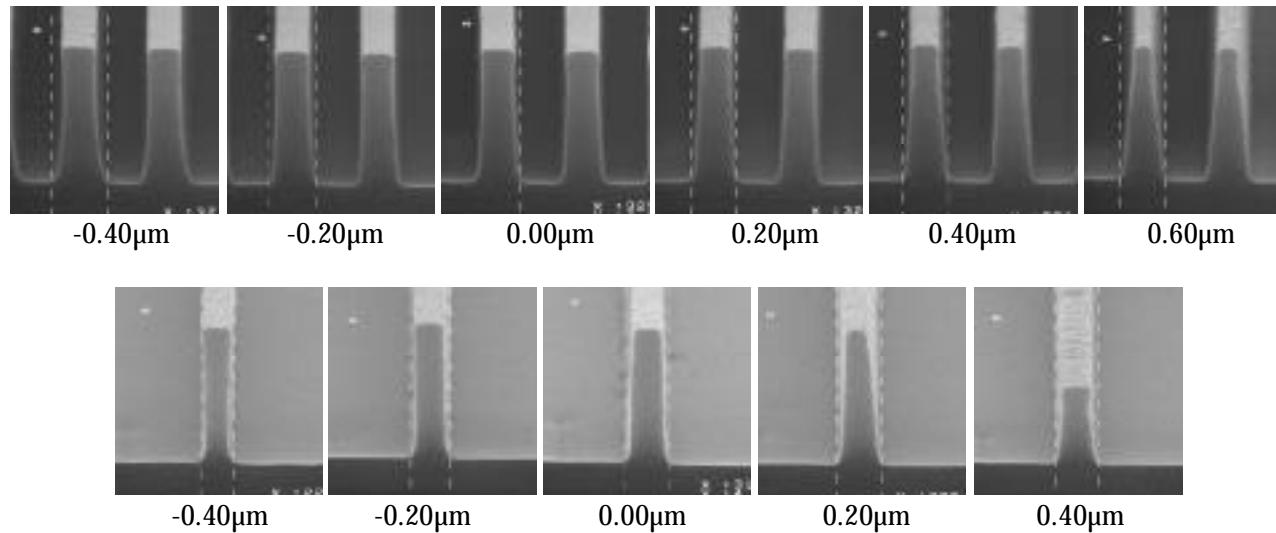


#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1600 $\text{\AA}$  BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620



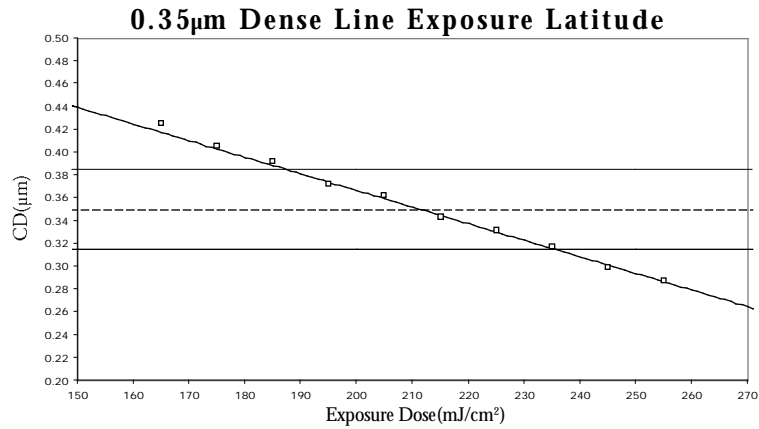
210mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1600 $\text{\AA}$  BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

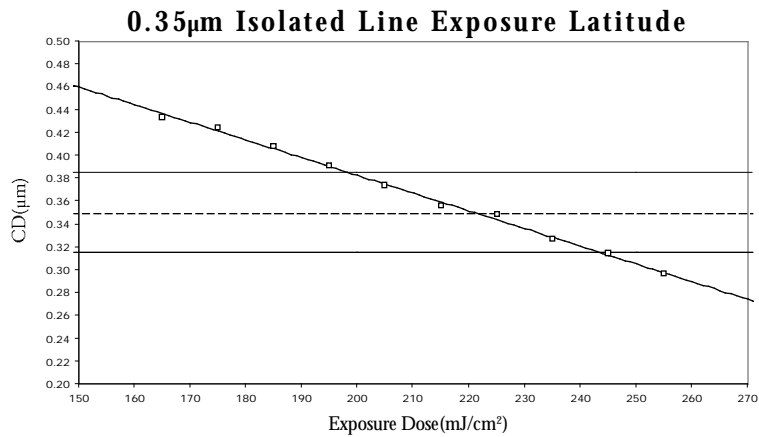
# Exposure Latitude of 0.35 $\mu$ m Features

OiR 620



#### Evaluation Conditions Recommended Process

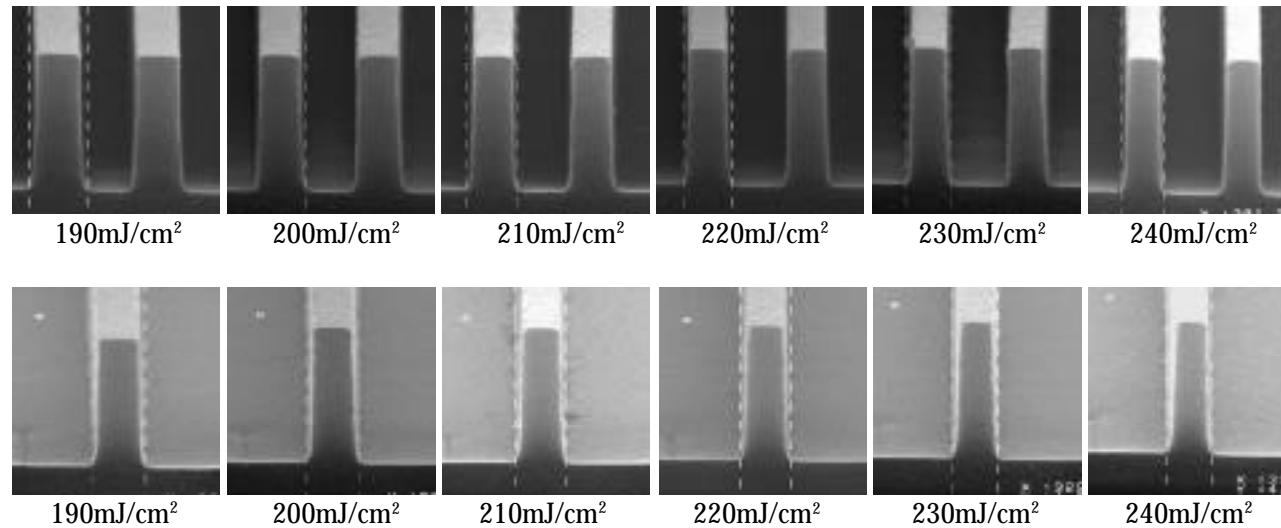
Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



Exposure Latitude:  
0.35 $\mu$ m Isolated Features = 20.5%  
0.35 $\mu$ m Dense Features = 22.8%

# Exposure Latitude of 0.35 $\mu$ m Features

OiR 620

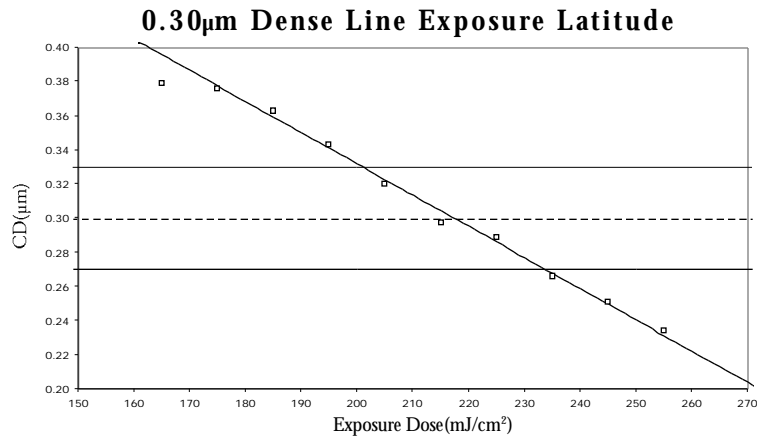


## Evaluation Conditions Recommended Process

Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

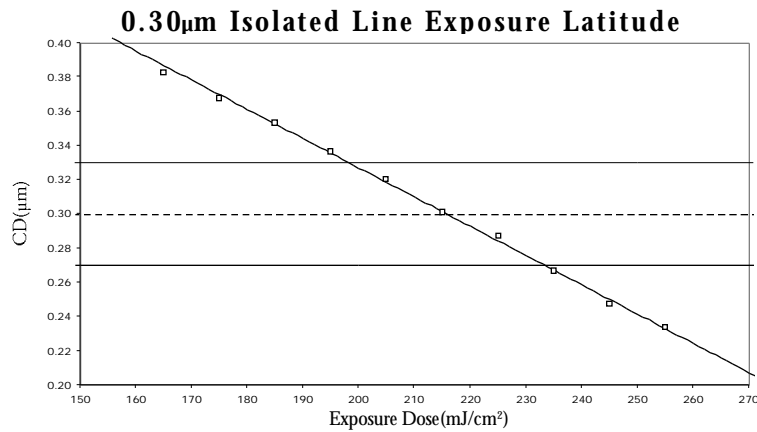
# Exposure Latitude of 0.30 $\mu$ m Features

OiR 620



#### Evaluation Conditions Recommended Process

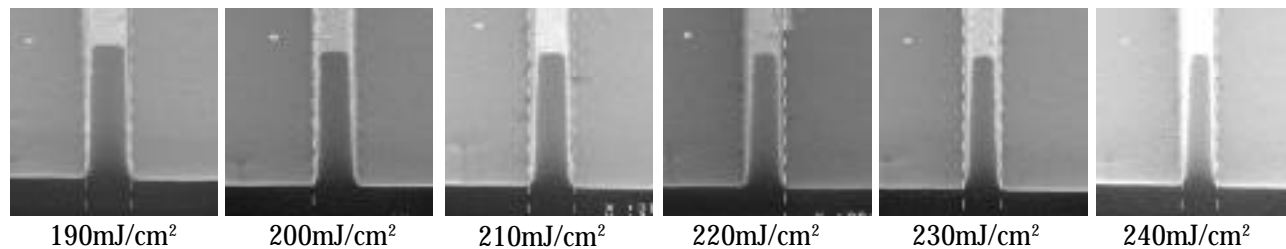
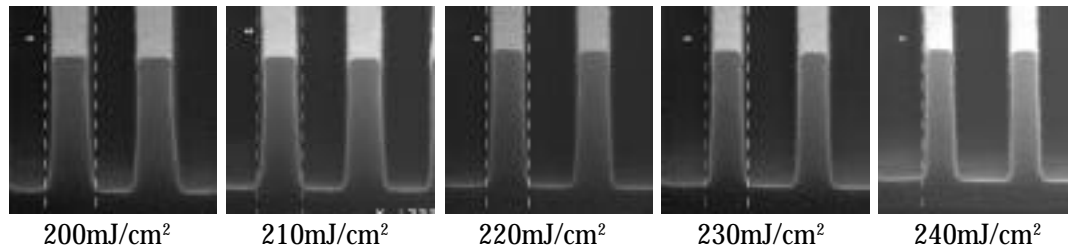
Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



**Exposure Latitude:**  
0.35 $\mu$ m Isolated Features = 16.2%  
0.35 $\mu$ m Dense Features = 15.1%

# Exposure Latitude of 0.30 $\mu$ m Features

OiR 620



## Evaluation Conditions Recommended Process

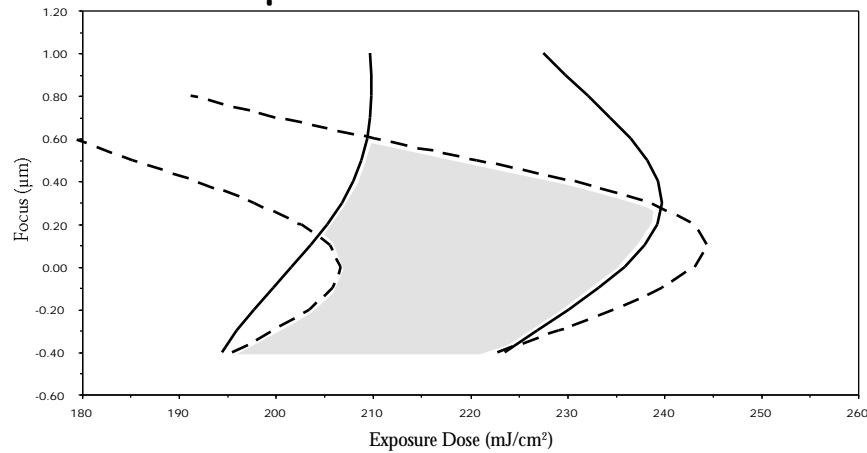
Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Process Window 0.30 $\mu\text{m}$ & 0.35 $\mu\text{m}$

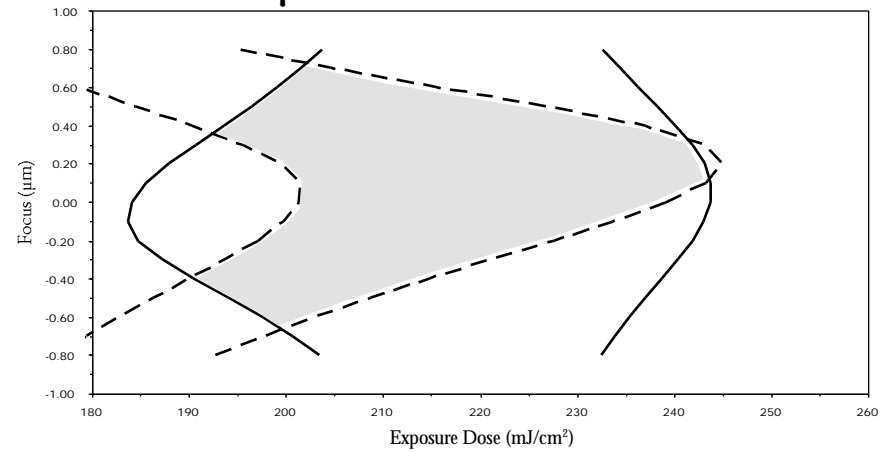
OiR 620

### 0.30 $\mu\text{m}$ Dense & Isolated Line Process



dashed line:  
Iso 0.30 $\mu\text{m}$   $\pm$  10%CD  
solid line:  
Dense 0.30 $\mu\text{m}$   $\pm$  10%CD

### 0.35 $\mu\text{m}$ Dense & Isolated Line Process



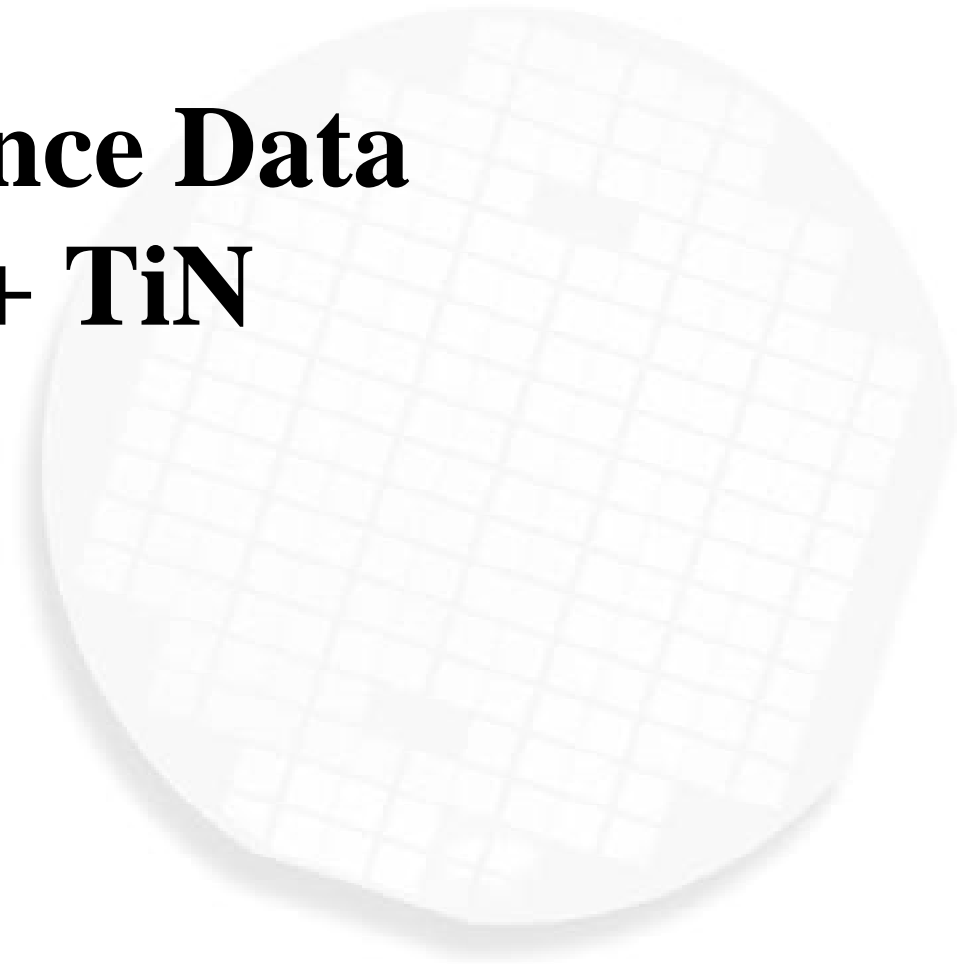
dashed line:  
Iso 0.35 $\mu\text{m}$   $\pm$  10%CD  
solid line:  
Dense 0.35 $\mu\text{m}$   $\pm$  10%CD

#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1600Å BARLi  
Resist Thickness: 0.975 $\mu\text{m}$   
Soft Bake: 90°C/60"  
Exposure Tool: ASM-L PAS 5500/200  
0.60NA/0.70sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

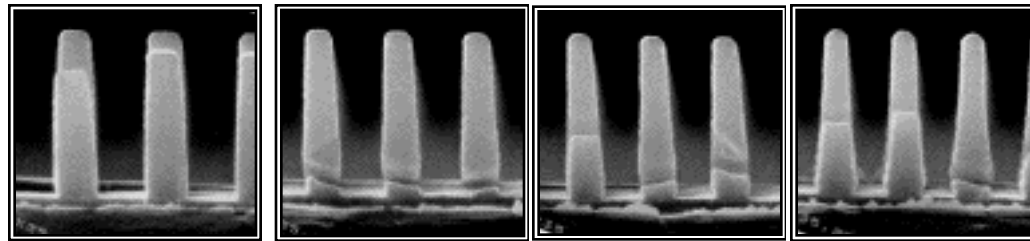
OiR 620

# Performance Data on Metal + TiN



# Resolution of Dense/Isolated Features

OiR 620

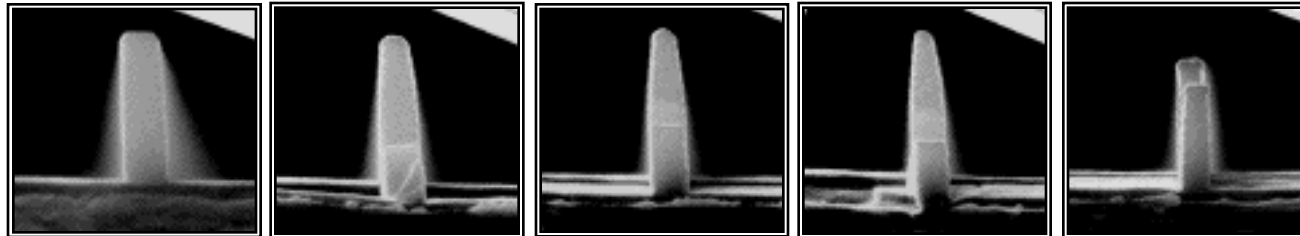


0.40µm

0.35µm

0.325µm

0.30µm



0.40µm

0.35µm

0.325µm

0.30µm

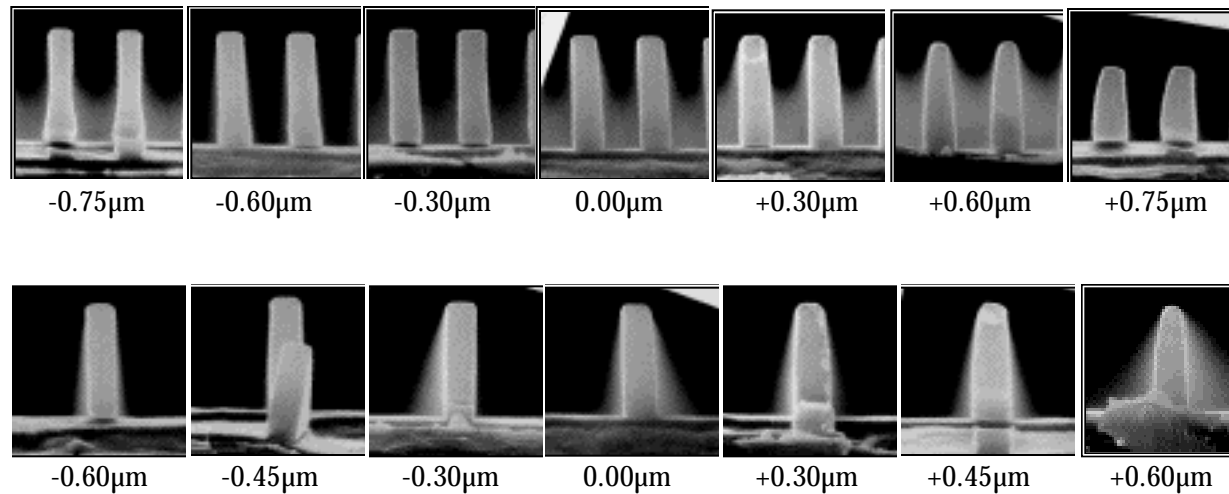
0.275µm

## Evaluation Conditions Recommended Process

Substrate:	Metal + TiN
Resist Thickness:	1.3µm
Softbake:	90° 60"
Exposure Tool:	ASM-L 5500/60 i-line stepper 0.54NA/0.50sigma
Post Exposure Bake:	110°C 60"
Develop:	OPD-262 5"stream/60"puddle

# Focus Latitude of 0.40 $\mu$ m Features

OiR 620



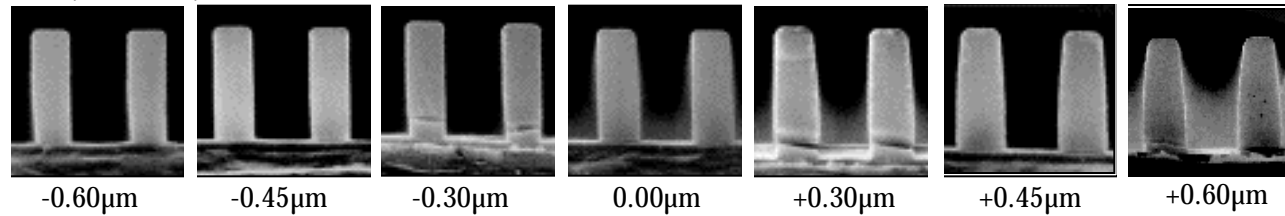
## Evaluation Conditions Recommended Process

Substrate:	Metal + TiN
Resist Thickness:	1.3 $\mu$ m
Softbake:	90° / 60"
Exposure Tool:	ASM-L 5500/60 i-line stepper 0.54NA/0.50sigma
Post Exposure Bake:	110°C / 60"
Develop:	OPD-262 5" stream / 60" puddle

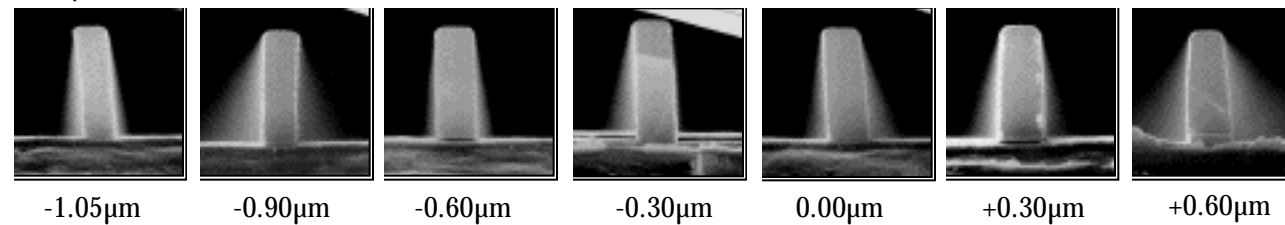
# Focus Latitude of 0.50 $\mu$ m Features

OiR 620

(0.50 $\mu$ m L/0.60 $\mu$ m S)



(0.50 $\mu$ m Isolated Line)



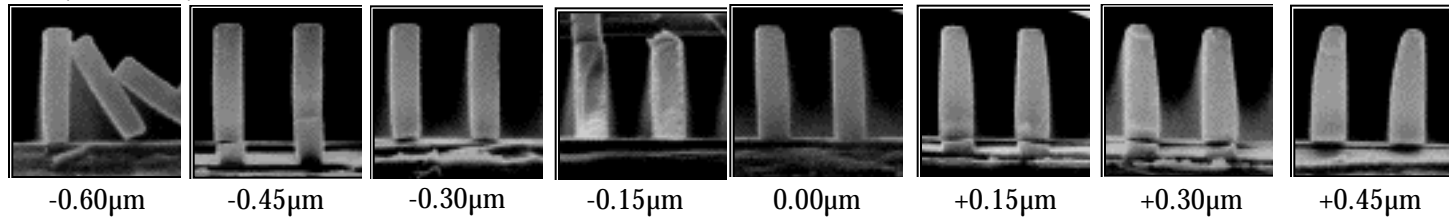
## Evaluation Conditions Recommended Process

Substrate:	Metal + TiN
Resist Thickness:	1.3 $\mu$ m
Softbake:	90° 60"
Exposure Tool:	ASM-L 5500/60 i-line stepper 0.54NA/0.50sigma
Post Exposure Bake:	110°C 60"
Develop:	OPD262 5" stream/60" puddle

# Focus Latitude of 0.40 $\mu$ m Features

OiR 620

(0.40 $\mu$ m L/0.50 $\mu$ m S)



## Evaluation Conditions Recommended Process

Substrate:	Metal + TiN
Resist Thickness:	1.3 $\mu$ m
Softbake:	90° 60"
Exposure Tool:	ASM-L 5500/60 i-line stepper 0.54NA/0.50sigma
Post Exposure Bake:	110°C 60"
Develop:	OPD-262 5"stream/60"puddle

OiR 620

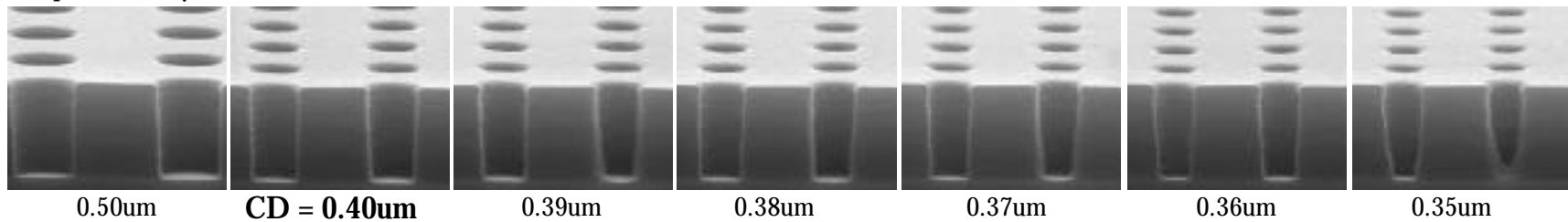
# Contact Hole Performance Data



# Resolution of Contact Holes

OiR 620

(Eopt for 0.40 $\mu\text{m}$  @ 310 mJ/cm<sup>2</sup>)



## Evaluation Conditions Recommended Process

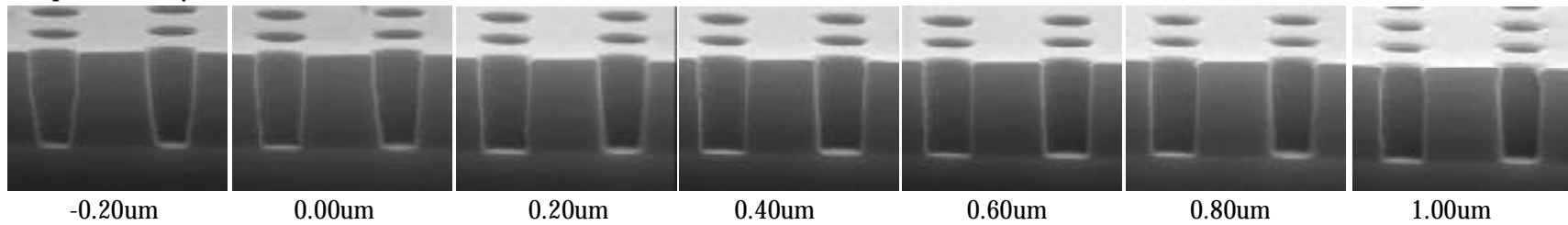
Substrate:	Silicon
Resist Thickness:	1.04 $\mu\text{m}$
Soft Bake:	90°C/60"
Exposure Tool:	Canon FPA 3000i4 0.63NA/0.50sigma
Post Exposure Bake:	115°C/60"
Develop:	OPD-262 4.5"stream/60"puddle



# Focus Latitude of 0.40 $\mu$ m Contacts

OiR 620

(Eopt for 0.40 $\mu$ m @ 310mJ/cm<sup>2</sup>)



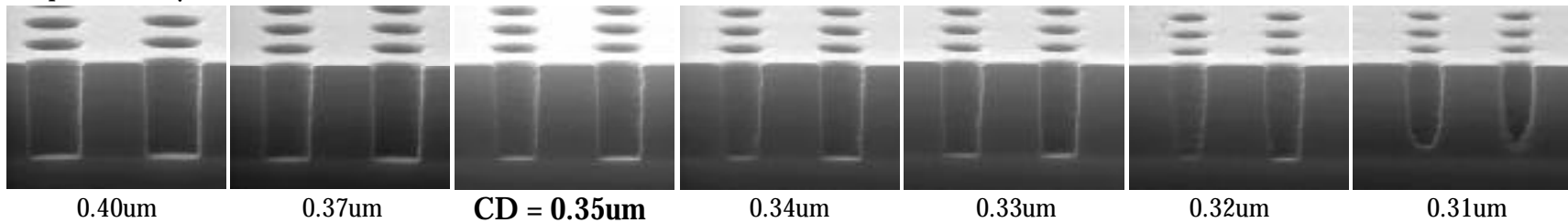
## Evaluation Conditions Recommended Process

Substrate:	Silicon
Resist Thickness:	1.04 $\mu$ m
Soft Bake:	90°C/60"
Exposure Tool:	Canon FPA 3000i4 0.63NA/0.50sigma
Post Exposure Bake:	115°C/60"
Develop:	OPD-262 4.5"stream/60"puddle

# Resolution of Contact Holes

OiR 620

(Eopt for 0.35 $\mu$ m @ 460mJ/cm<sup>2</sup>)



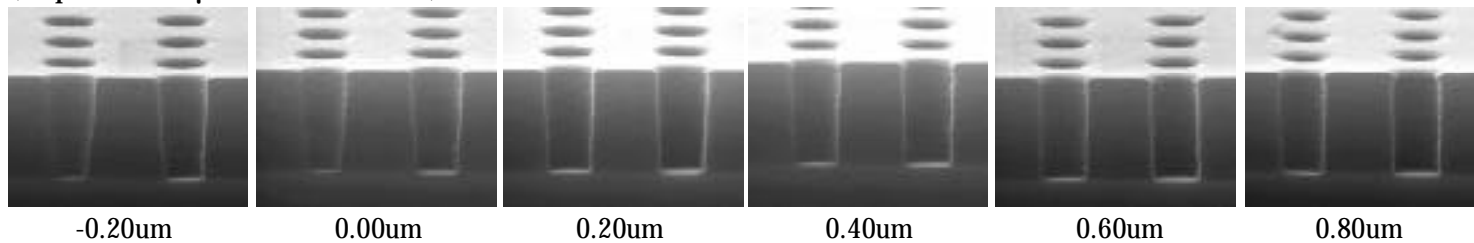
## Evaluation Conditions Recommended Process

Substrate: Silicon  
Resist Thickness: 1.04 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: Canon FPA 3000i4  
0.63NA/0.50sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu$ m Contacts

OiR 620

(Eopt for 0.35 $\mu$ m @ 460mJ/cm<sup>2</sup>)

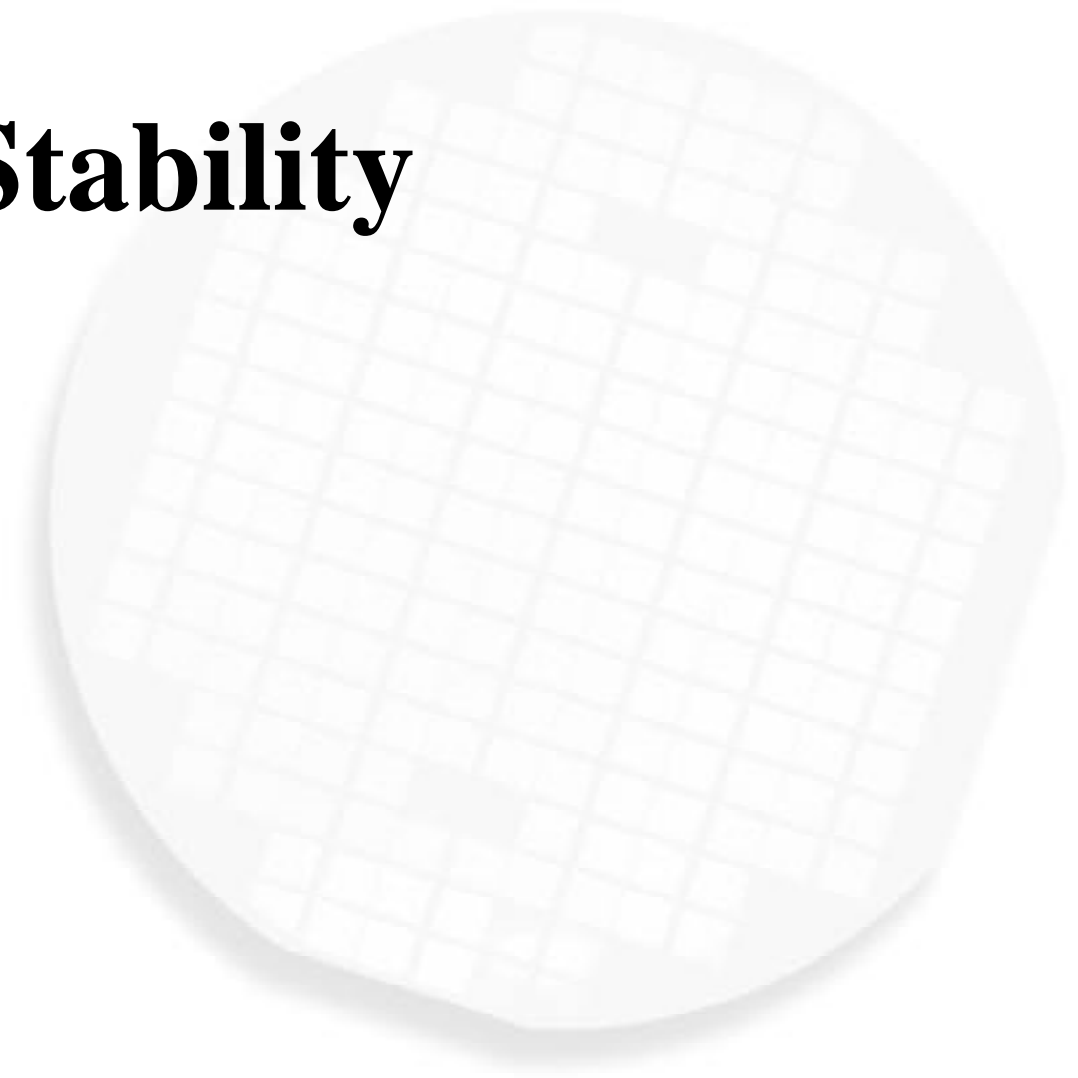


## Evaluation Conditions Recommended Process

Substrate: Silicon  
Resist Thickness: 1.04 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: Canon FPA 3000i4  
0.63NA/0.50sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

OiR 620

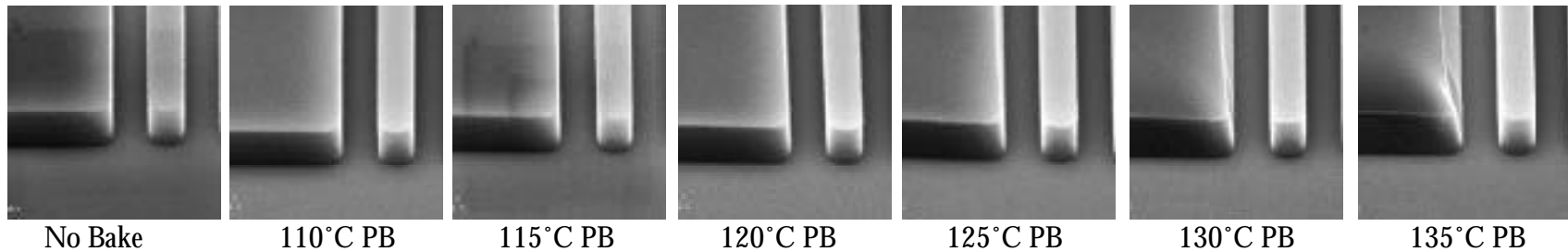
# Thermal Stability



# Thermal Stability

OiR 620

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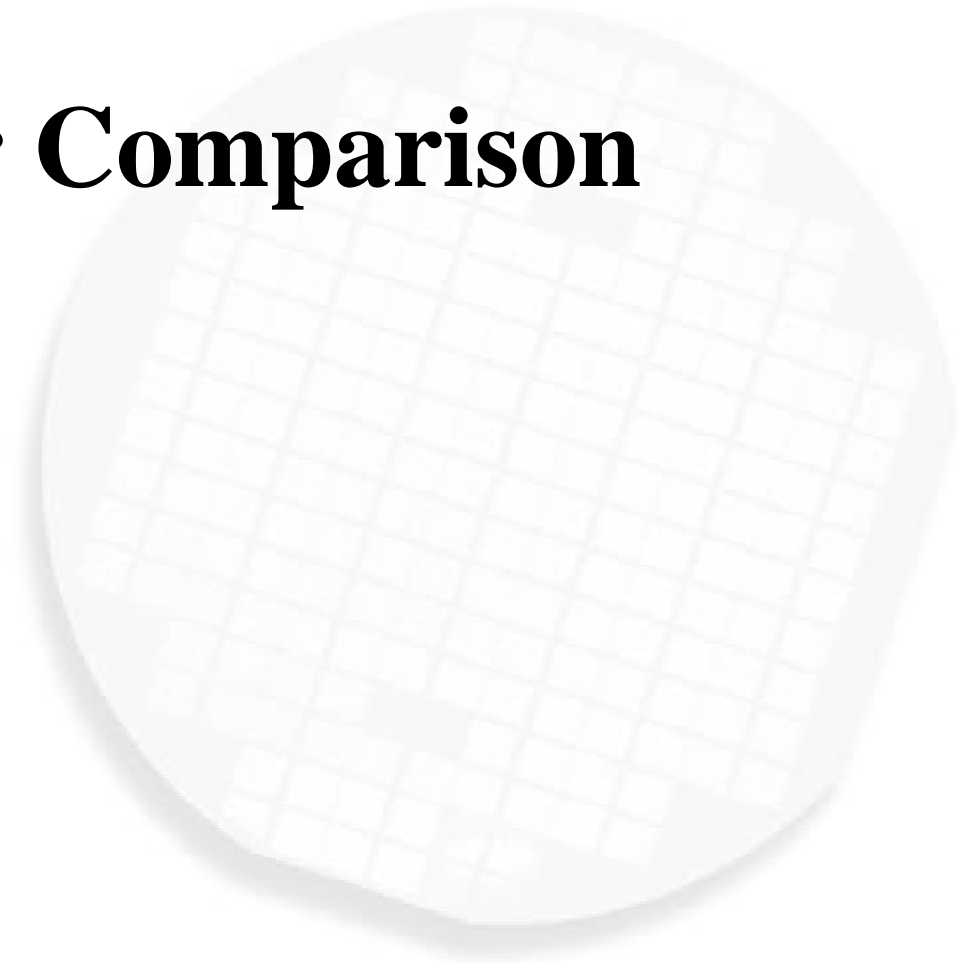


## Evaluation Conditions Recommended Process

Substrate: Silicon  
Resist Thickness: 0.970 $\mu$ m  
Soft Bake: 90°C/60"  
Exposure Tool: Canon FPA 2000i1  
0.52NA/0.50sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

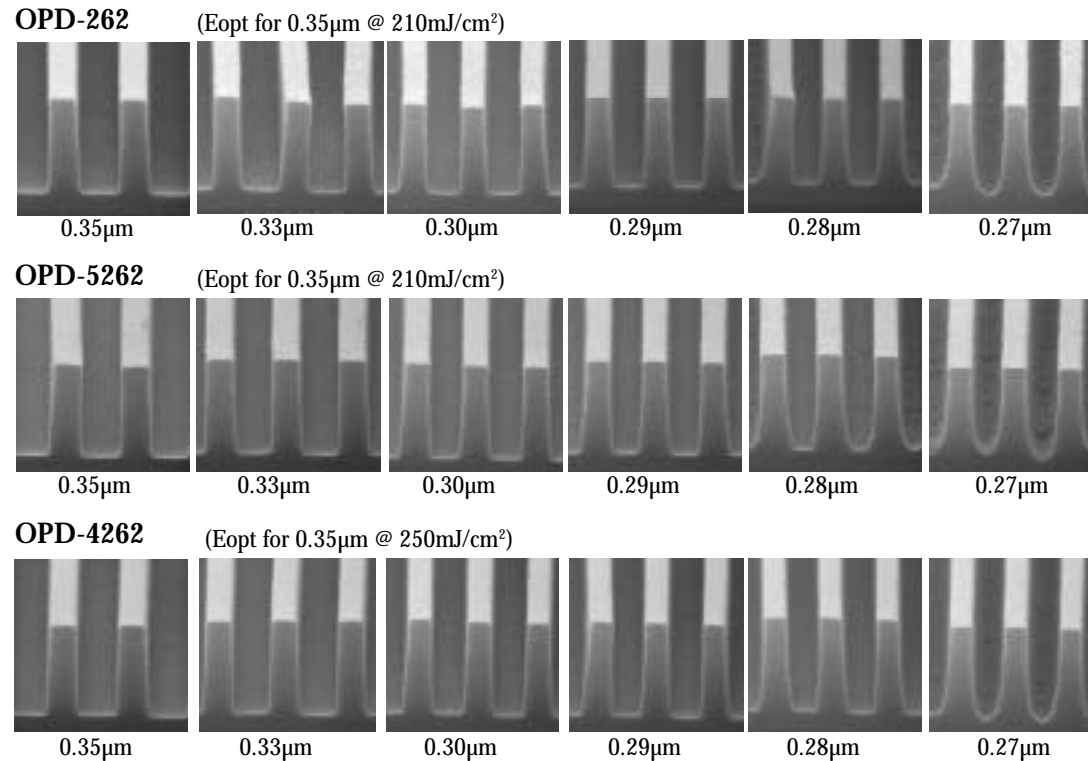
OiR 620

# Developer Comparison



# Resolution of Dense Features

OiR 620



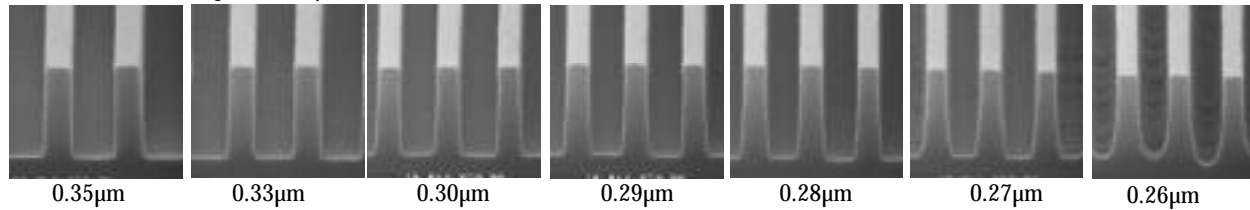
## Evaluation Conditions/ Recommended Process

Substrate:	Silicon + 1200Å BARLi	Exposure Tool:	Canon FPA 3000i4
Resist Thickness:	0.950 $\mu$ m		0.60NA/0.70sigma
Soft Bake:	90°C/60"	Post Exposure Bake:	115°C/60"
		Develop:	4.5"stream/60"puddle

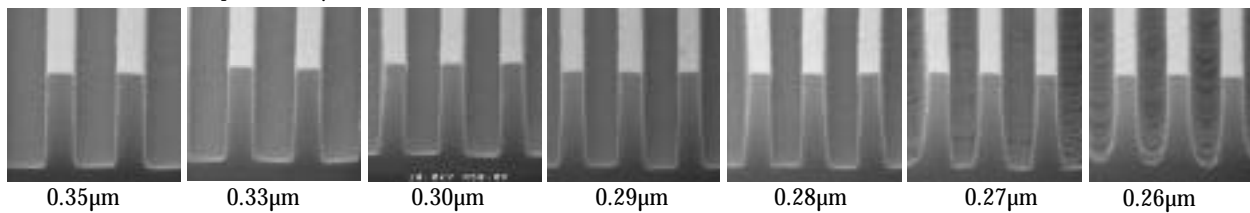
# Resolution of Dense Features

OiR 620

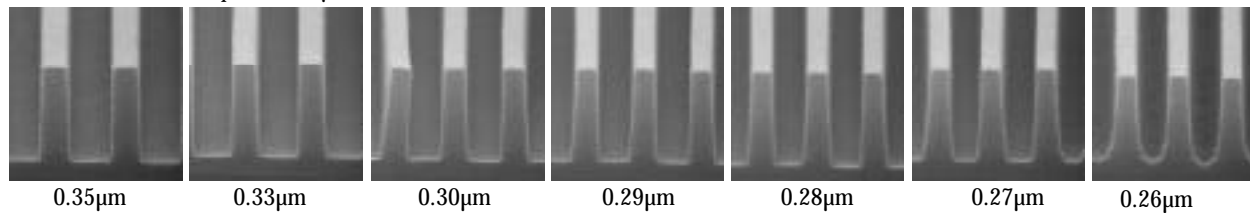
**OPD-262** (Eopt for 0.30 $\mu$ m @ 220mJ/cm<sup>2</sup>)



**OPD-5262** (Eopt for 0.30 $\mu$ m @ 220mJ/cm<sup>2</sup>)



**OPD-4262** (Eopt for 0.30 $\mu$ m @ 260mJ/cm<sup>2</sup>)



## Evaluation Conditions/ Recommended Process

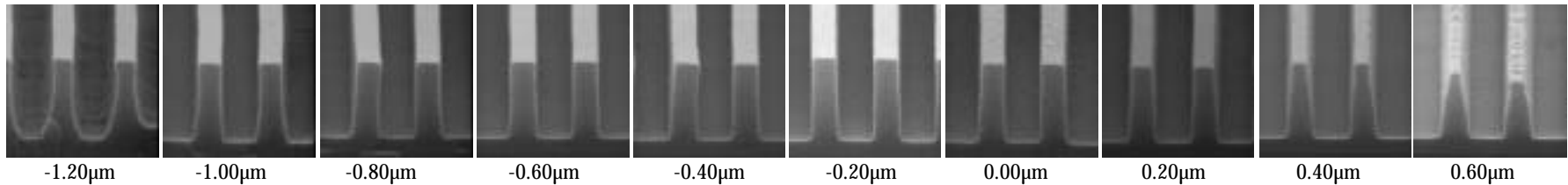
Substrate:	Silicon + 1200 $\text{\AA}$ BARLi	Exposure Tool:	Canon FPA 3000i4
Resist Thickness:	0.950 $\mu$ m		0.60NA/0.70sigma
Soft Bake:	90 $^{\circ}$ C/60"	Post Exposure Bake:	115 $^{\circ}$ C/60"
		Develop:	4.5"stream/60"puddle



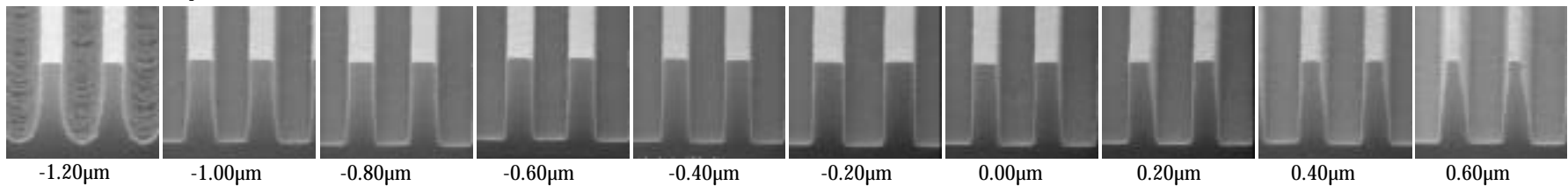
# Focus Latitude of 0.35 $\mu$ m Features

OiR 620

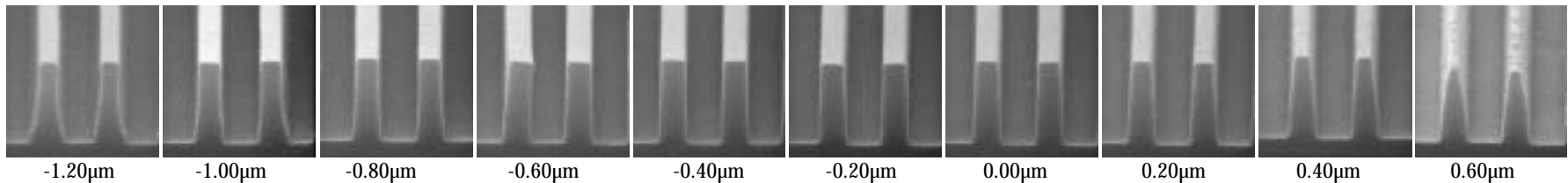
OPD-262 (Eopt @ 210mJ/cm<sup>2</sup>)



OPD-5262 (Eopt @ 210mJ/cm<sup>2</sup>)



OPD-4262 (Eopt @ 250mJ/cm<sup>2</sup>)



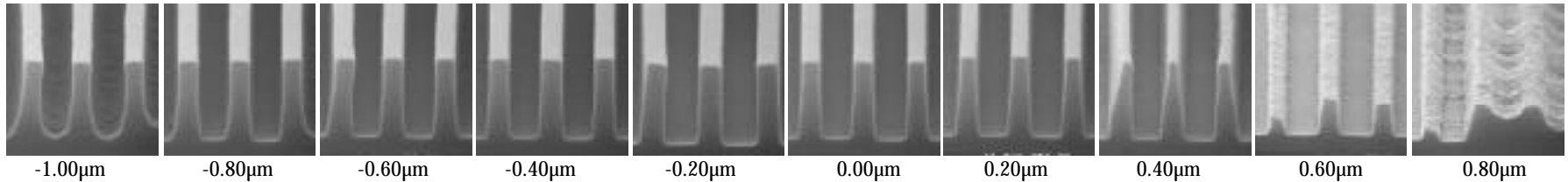
## Evaluation Conditions/ Recommended Process

Substrate:	Silicon + 1200 $\text{\AA}$ BARLi	Exposure Tool:	Canon FPA 3000i4
Resist Thickness:	0.950 $\mu$ m		0.60NA/0.70sigma
Soft Bake:	90 $^{\circ}$ C/60"	Post Exposure Bake:	115 $^{\circ}$ C/60"
		Develop:	4.5"stream/60"puddle

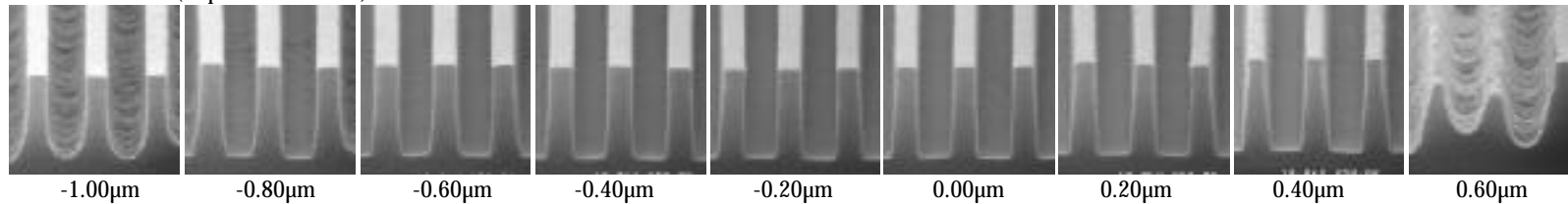
# Focus Latitude of 0.30 $\mu$ m Features

OiR 620

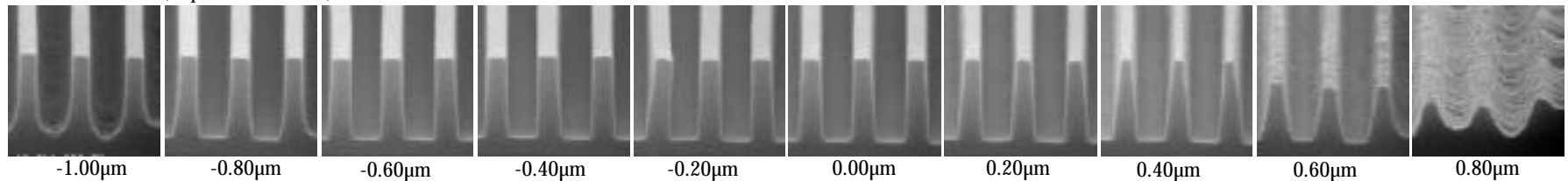
**OPD-262** (Eopt @ 220mJ/cm<sup>2</sup>)



**OPD-5262** (Eopt @ 220mJ/cm<sup>2</sup>)



**OPD-4262** (Eopt @ 260mJ/cm<sup>2</sup>)



## Evaluation Conditions/ Recommended Process

Substrate:	Silicon + 1200 $\text{\AA}$ BARLi	Exposure Tool:	Canon FPA 3000i4
Resist Thickness:	0.950 $\mu$ m		0.60NA/0.70sigma
Soft Bake:	90 $^{\circ}$ C/60"	Post Exposure Bake:	115 $^{\circ}$ C/60"
		Develop:	4.5"stream/60"puddle

OiR 620

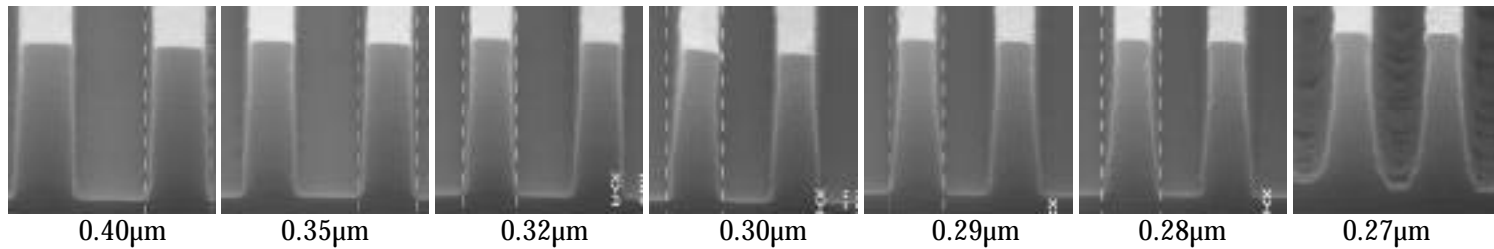
# **Hard Contact vs. Proximity Bake Data**



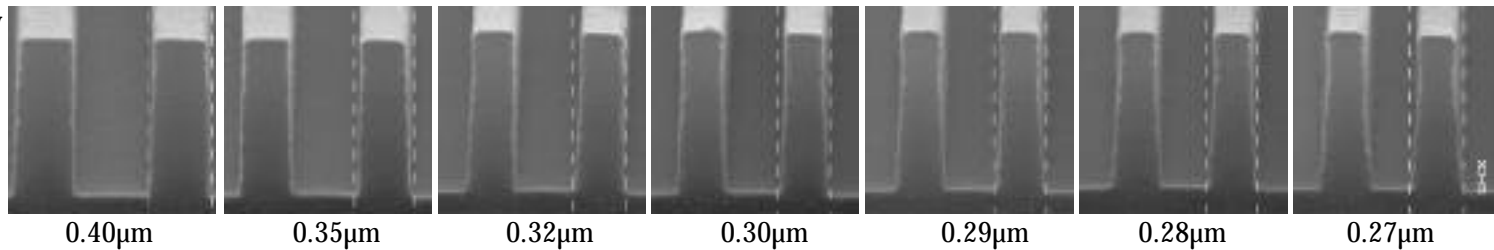
# Resolution of Dense Features

OiR 620

**Hard  
Contact  
210mJ**



**Proximity  
Bake  
240mJ**



## Evaluation Conditions Hard Contact Process

Substrate: Silicon + 1200Å BARLi  
 Resist Thickness: 0.960µm  
 Soft Bake: 90°C/60"  
 Exposure Tool: Canon FPA 3000i4  
 0.60NA/0.70sigma  
 Post Exposure Bake: 115°C/60"  
 Develop: OPD-262  
 4.5"stream/60"puddle

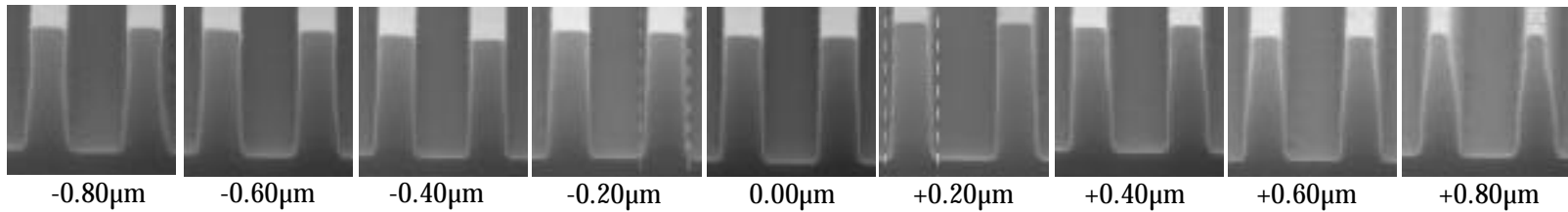
## Evaluation Conditions Proximity Bake Process

(DNS unit w/ 150µm gap)  
 Substrate: Silicon + 1200Å BARLi  
 Resist Thickness: 0.960µm  
 Soft Bake: 93°C/60"  
 Exposure Tool: Canon FPA 3000i4  
 0.60NA/0.70sigma  
 Post Exposure Bake: 118°C/60"  
 Develop: OPD-262  
 4.5"stream/60"puddle

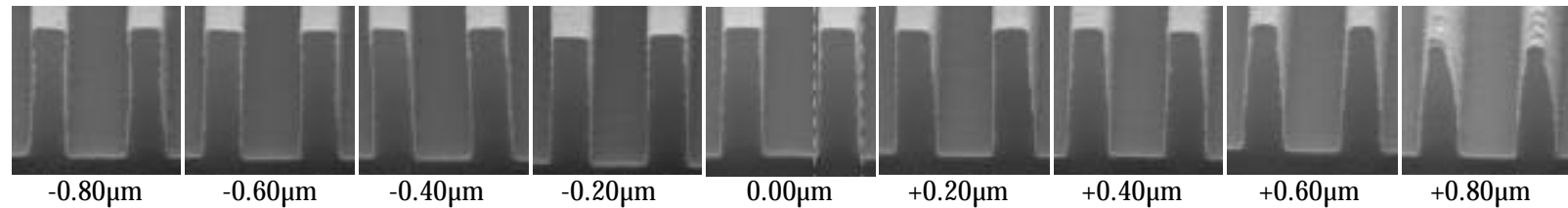
# Focus Latitude of 0.35 $\mu$ m Features

OiR 620

**Hard  
Contact  
210mJ**



**Proximity  
Bake  
240mJ**



## Evaluation Conditions Hard Contact Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
 Resist Thickness: 0.960 $\mu$ m  
 Soft Bake: 90 $^{\circ}$ C/60"  
 Exposure Tool: Canon FPA 3000i4  
 0.60NA/0.70sigma  
 Post Exposure Bake: 115 $^{\circ}$ C/60"  
 Develop: OPD-262  
 4.5"stream/60"puddle

## Evaluation Conditions Proximity Bake Process

(DNS unit w/ 150 $\mu$ m gap)  
 Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
 Resist Thickness: 0.960 $\mu$ m  
 Soft Bake: 93 $^{\circ}$ C/60"  
 Exposure Tool: Canon FPA 3000i4  
 0.60NA/0.70sigma  
 Post Exposure Bake: 118 $^{\circ}$ C/60"  
 Develop: OPD-262  
 4.5"stream/60"puddle

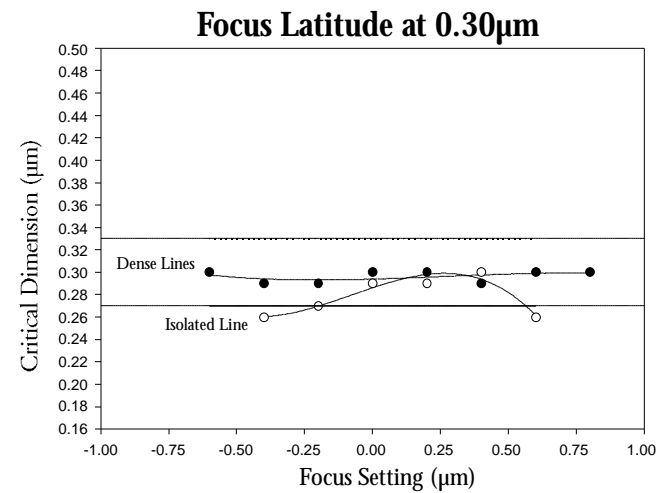
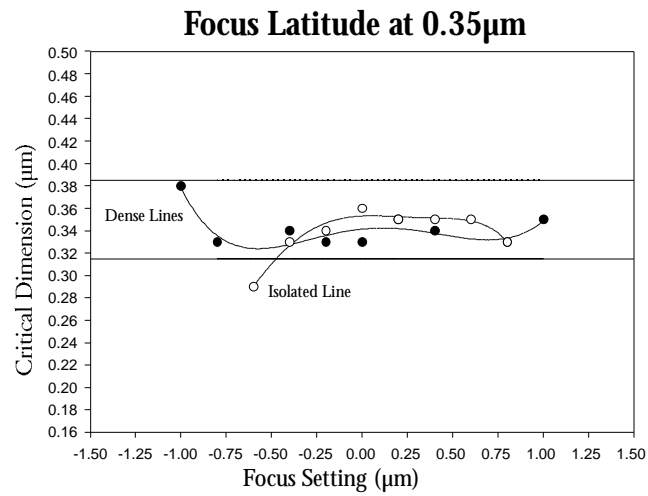
OiR 620

# **Conventional Illumination: Sigma Optimization**



# Focus Latitude (0.60NA / 0.70 Sigma)

OiR 620

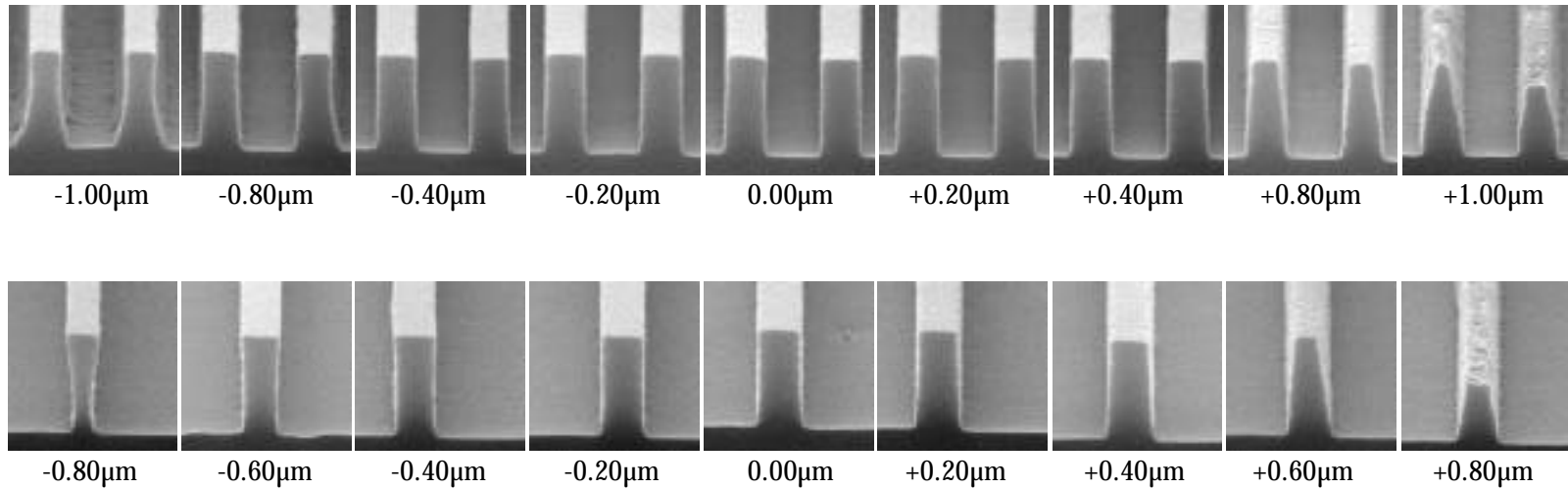


#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.35 $\mu$ m Features

OiR 620



200mJ/cm<sup>2</sup>

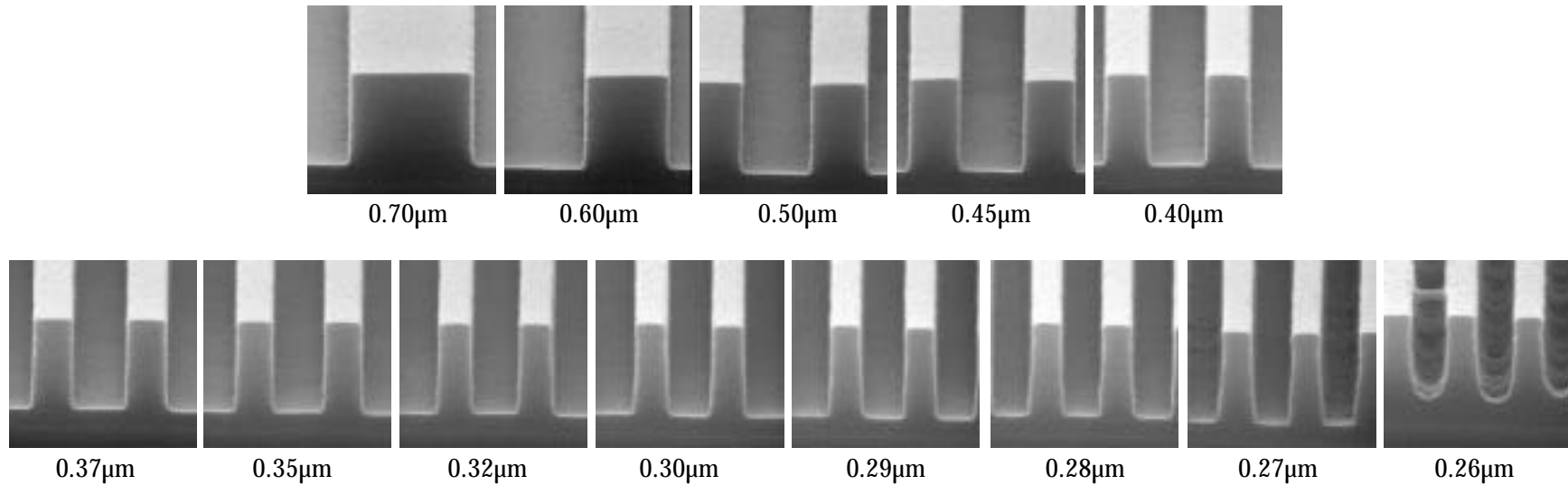
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Resolution of Dense Features

OiR 620



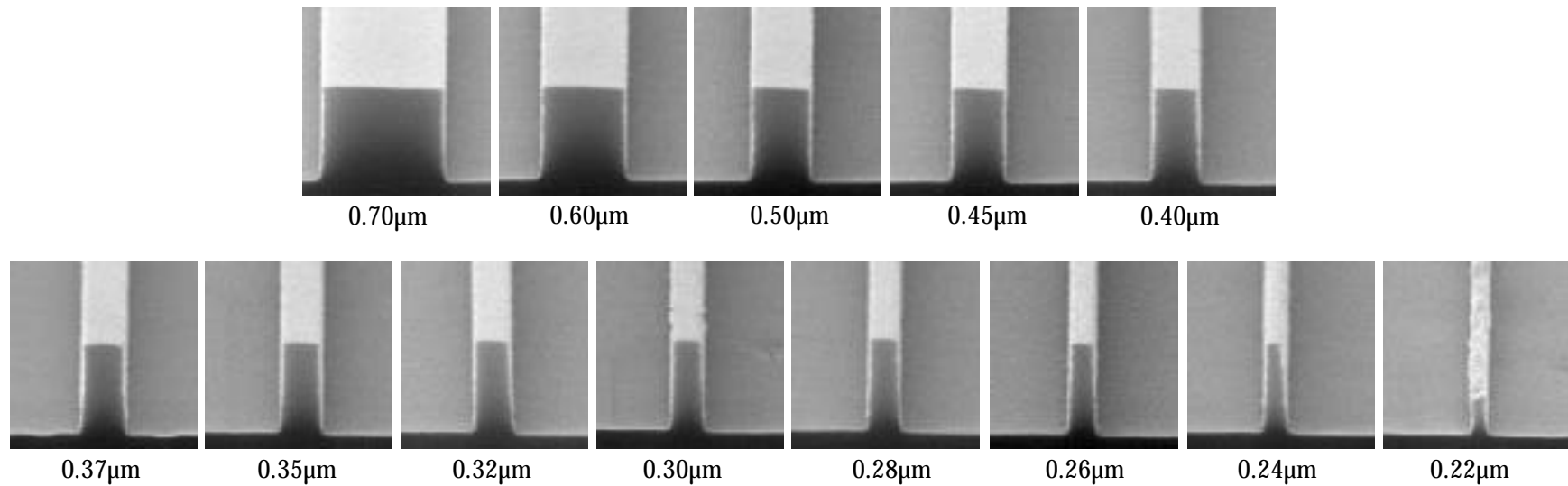
**200mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115°C/60"  
Develo: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



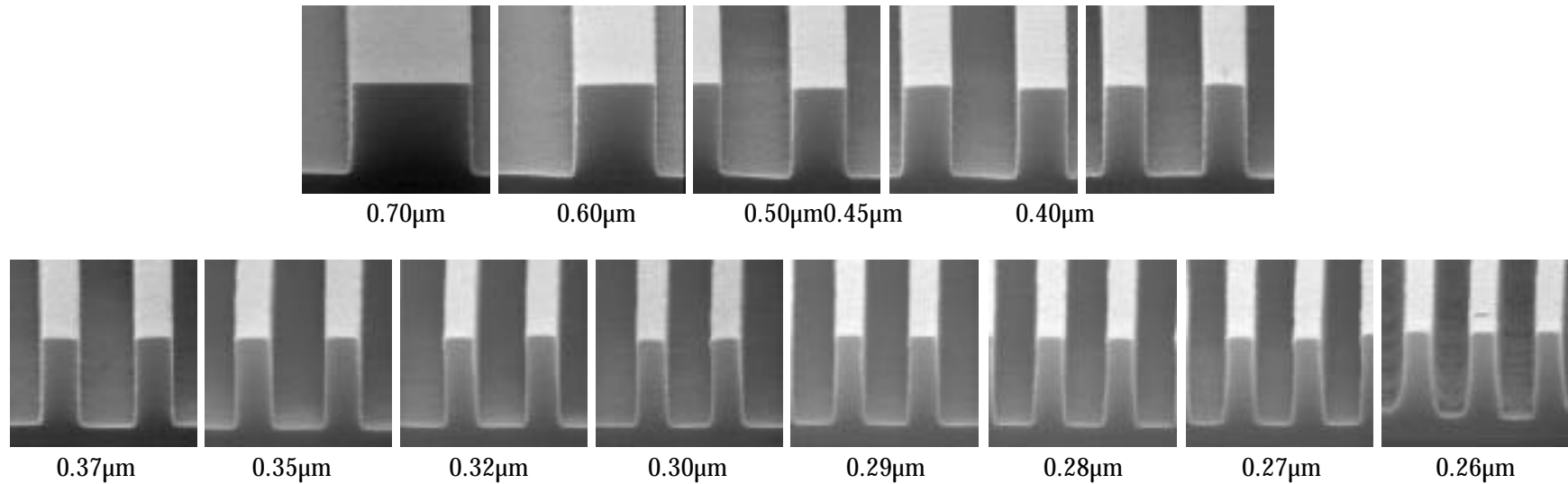
**200mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

OiR 620



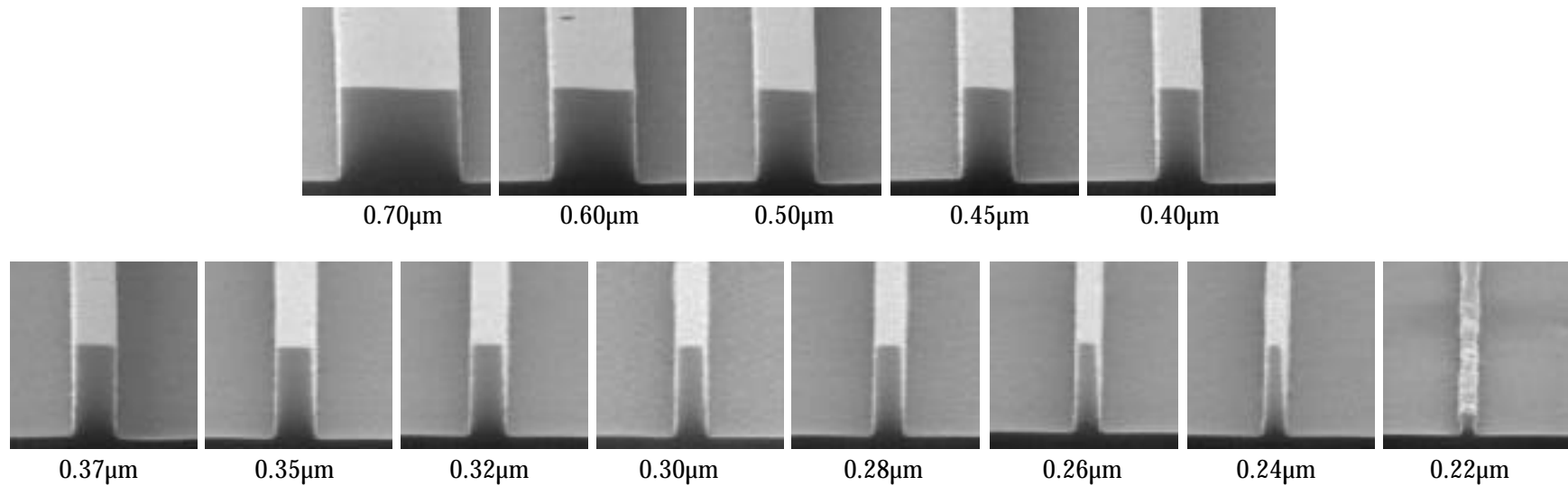
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



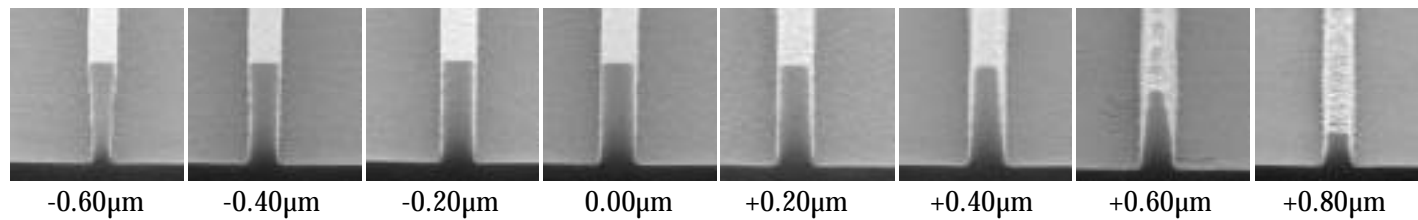
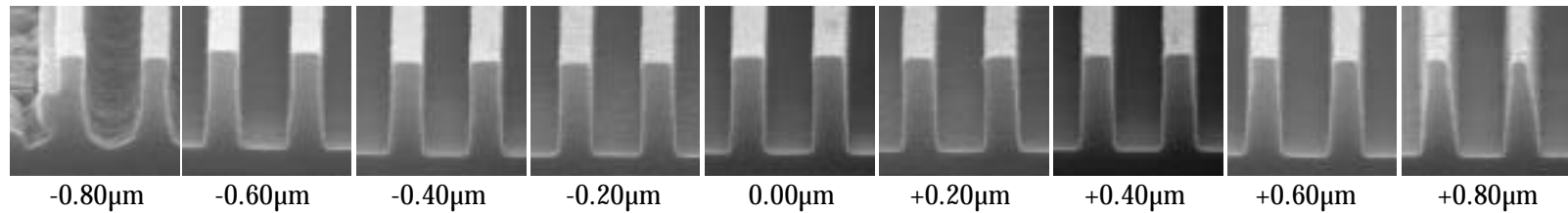
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu\text{m}$ Features

OiR 620



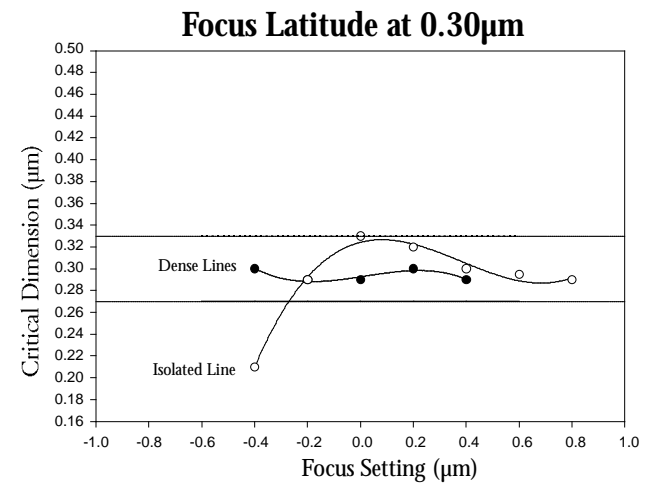
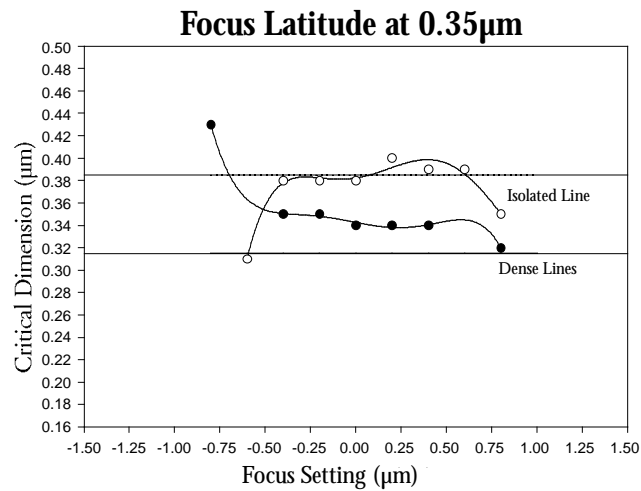
210mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: Canon 3000i4  
0.60NA/0.70 Sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude (0.60NA / 0.60 Sigma)

OiR 620

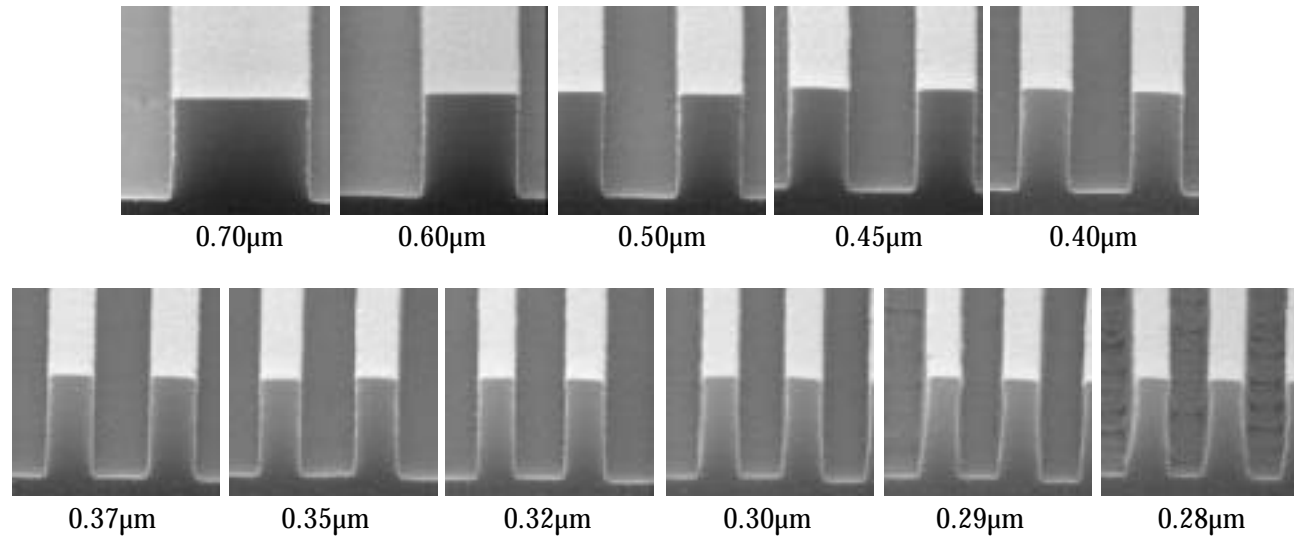


#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

OiR 620



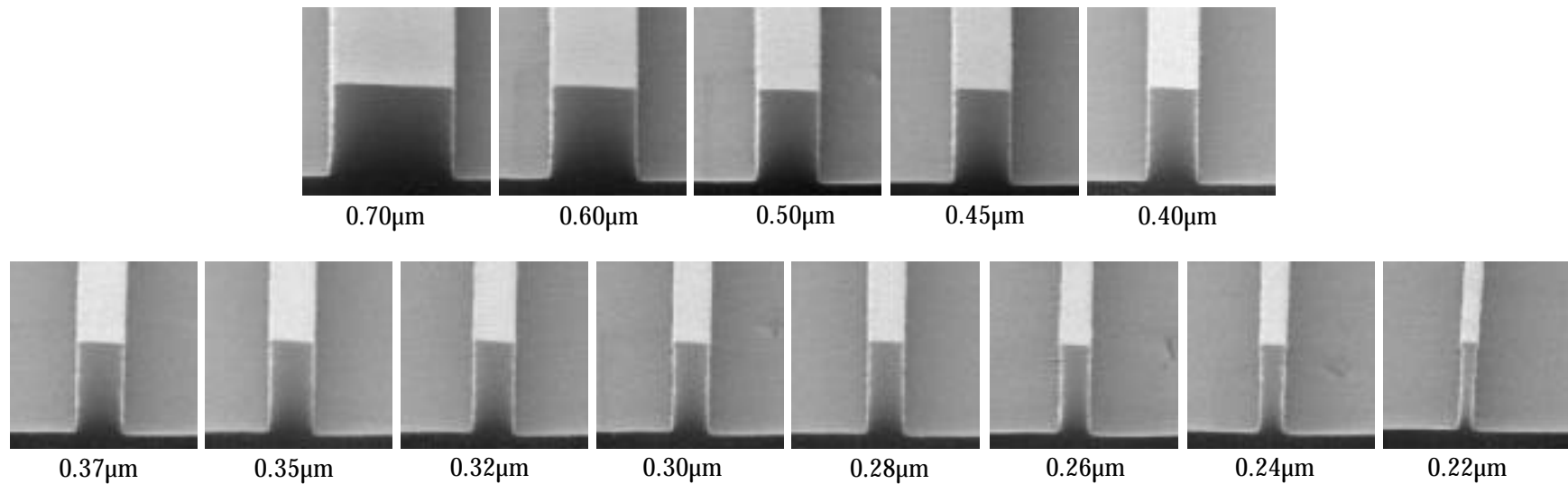
**200mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



**200mJ/cm<sup>2</sup>**

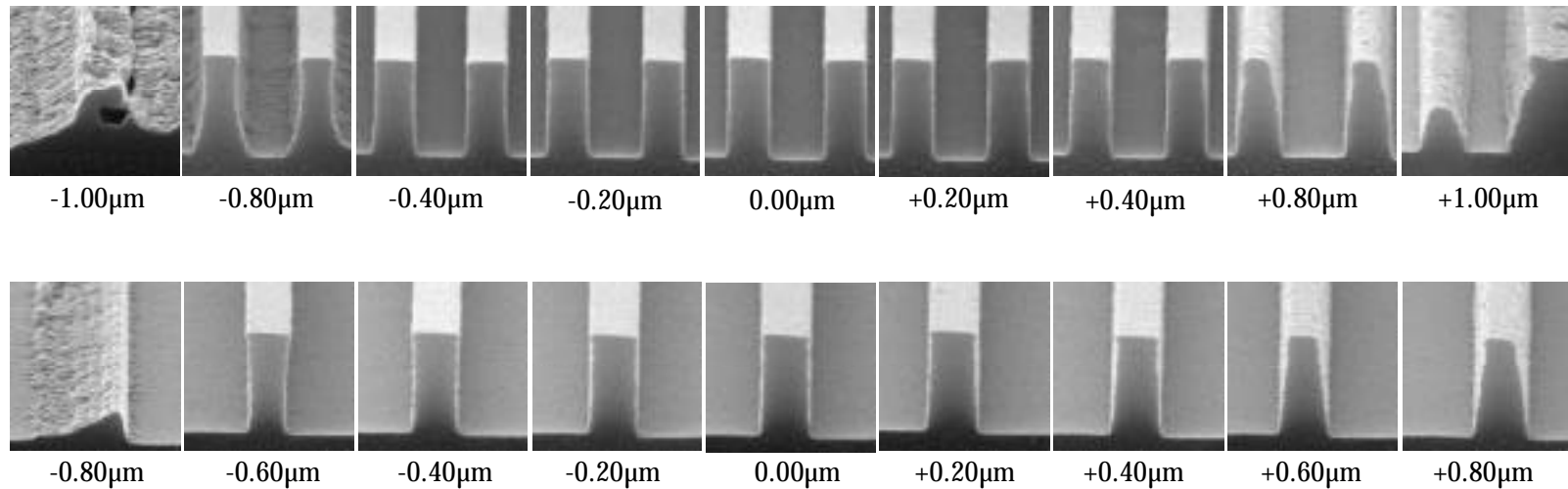
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Focus Latitude of 0.35 $\mu\text{m}$ Features

OiR 620



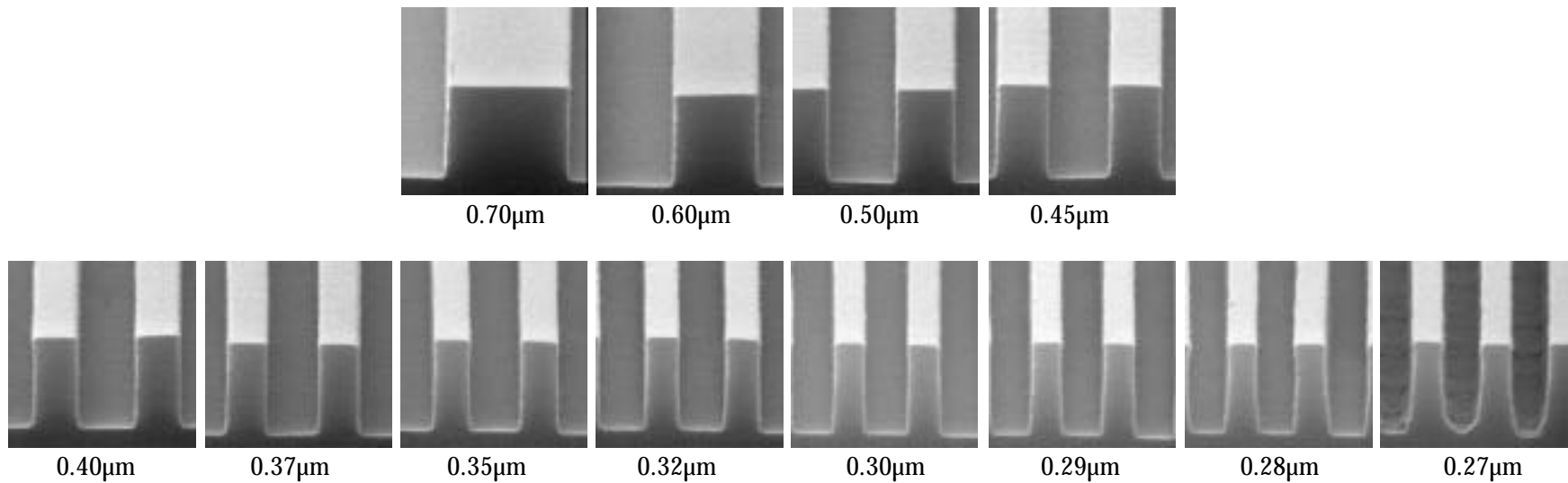
200mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu\text{m}$   
Soft Bake: 90 $^{\circ}\text{C}/60''$   
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115 $^{\circ}\text{C}/60''$   
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

OiR 620



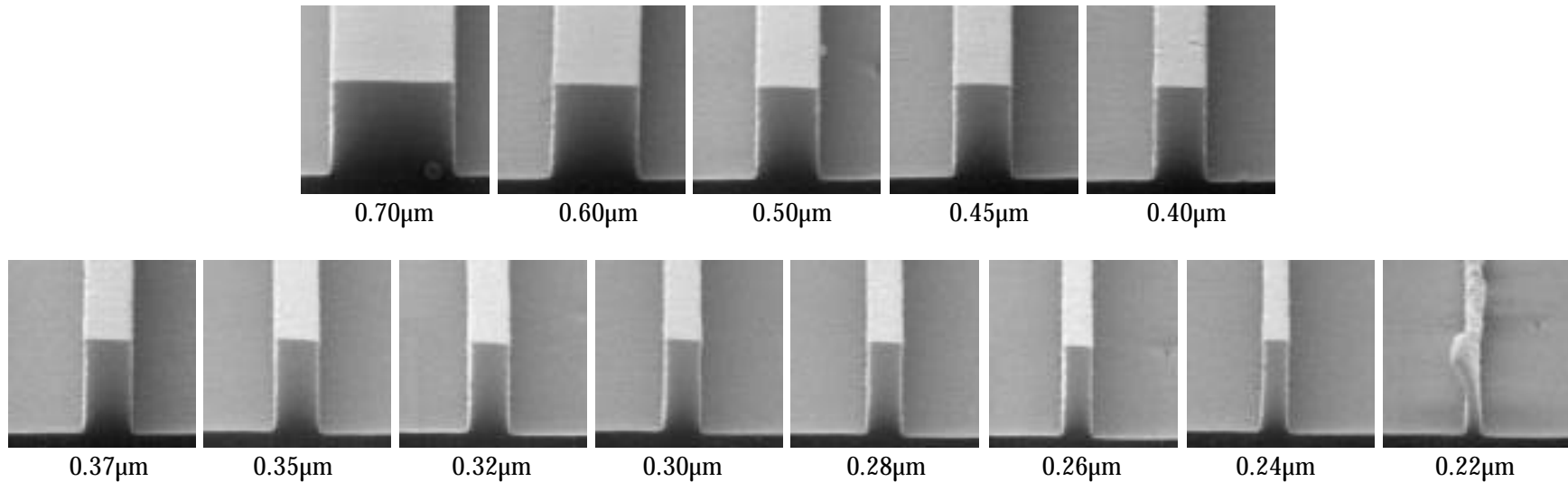
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



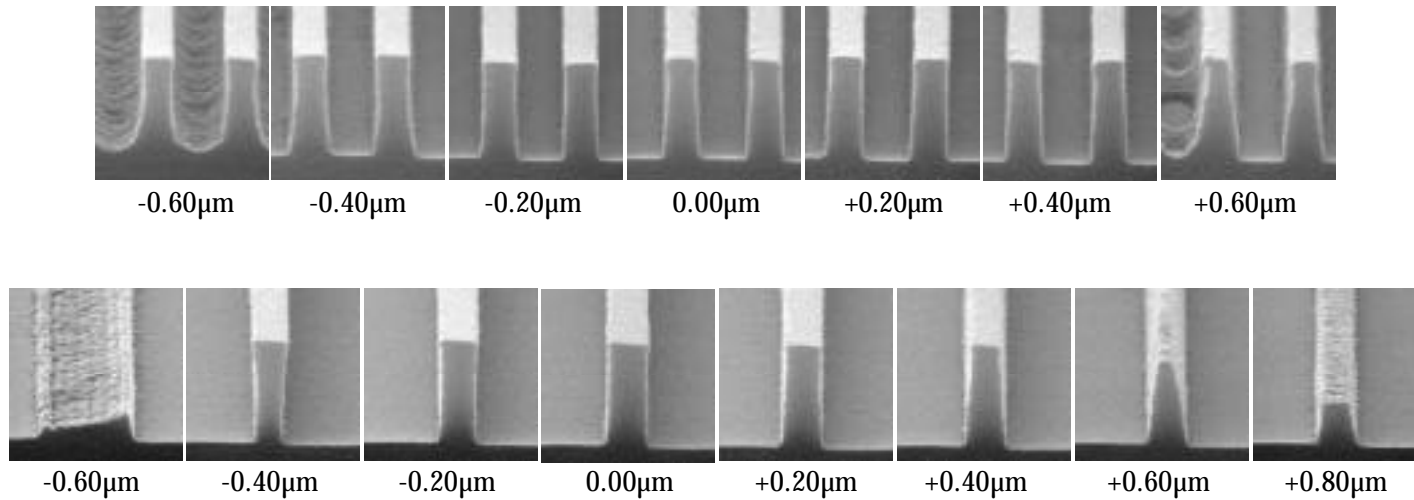
**210mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740μm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620



210mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.60NA/0.60 Sigma  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

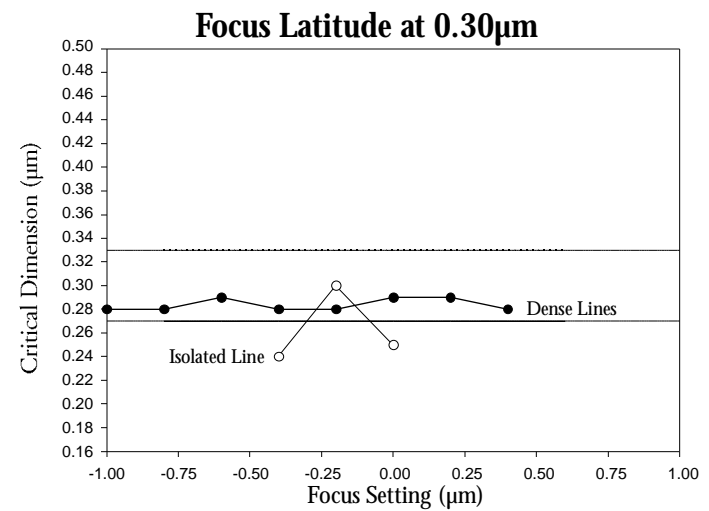
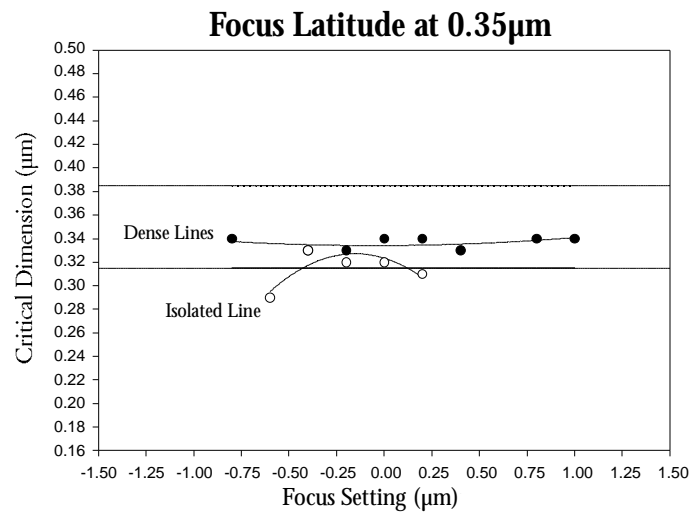
OiR 620

# **Annular Illumination Performance Data**



# Focus Latitude (Annular Illumination)

OiR 620

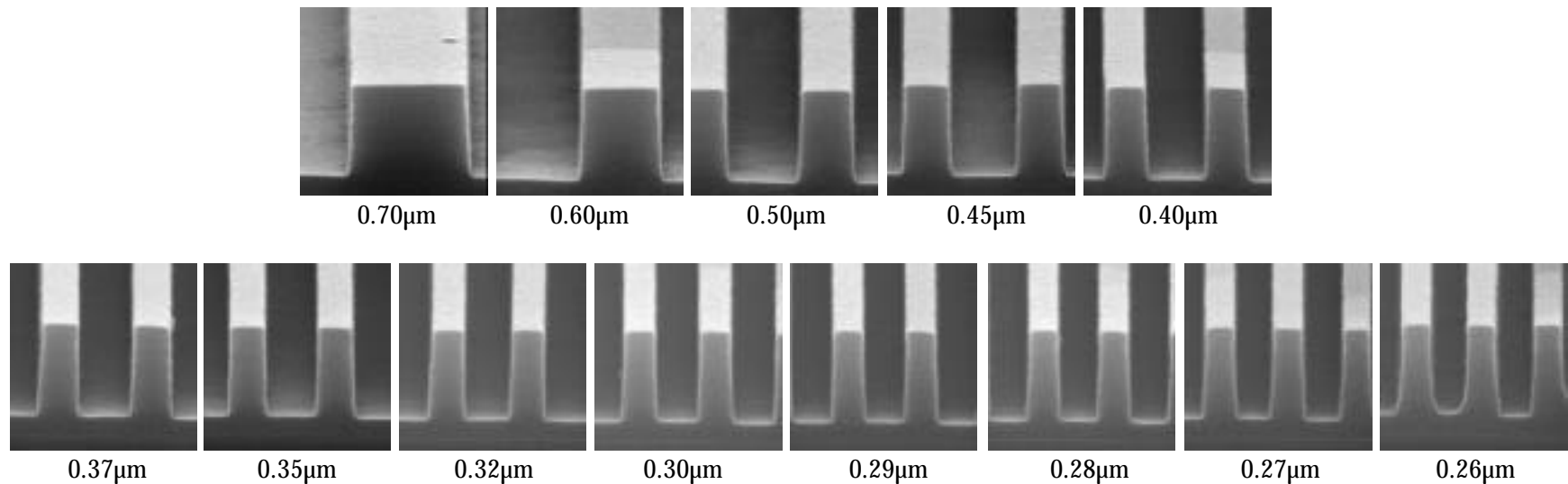


#### Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

OiR 620



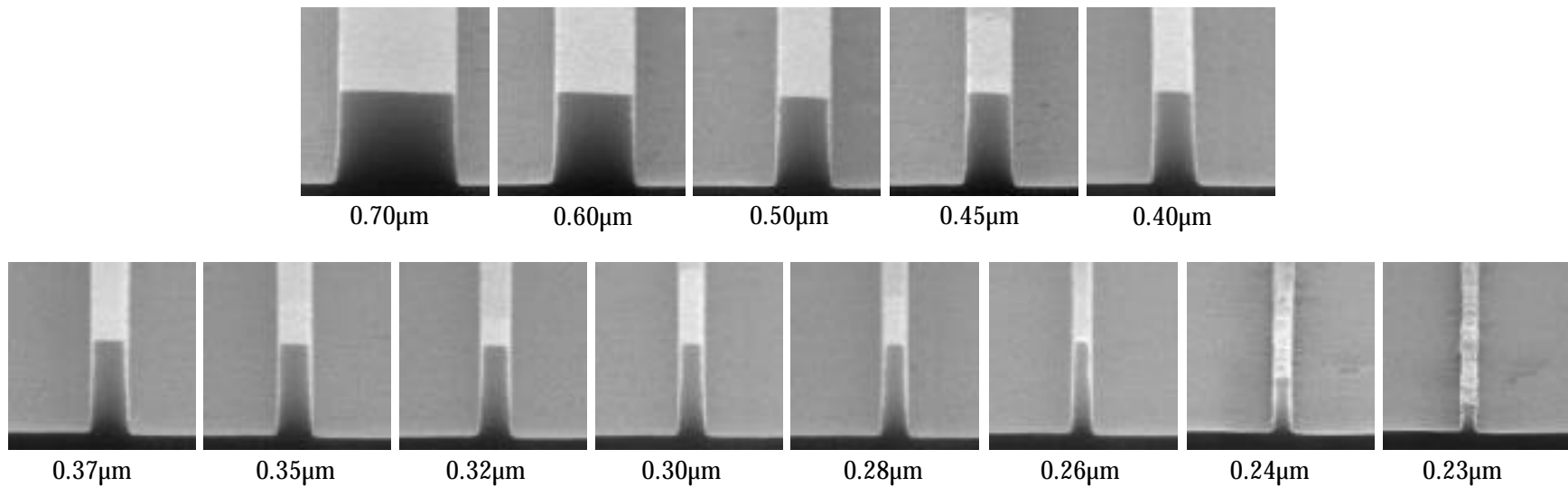
**190mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



**190mJ/cm<sup>2</sup>**

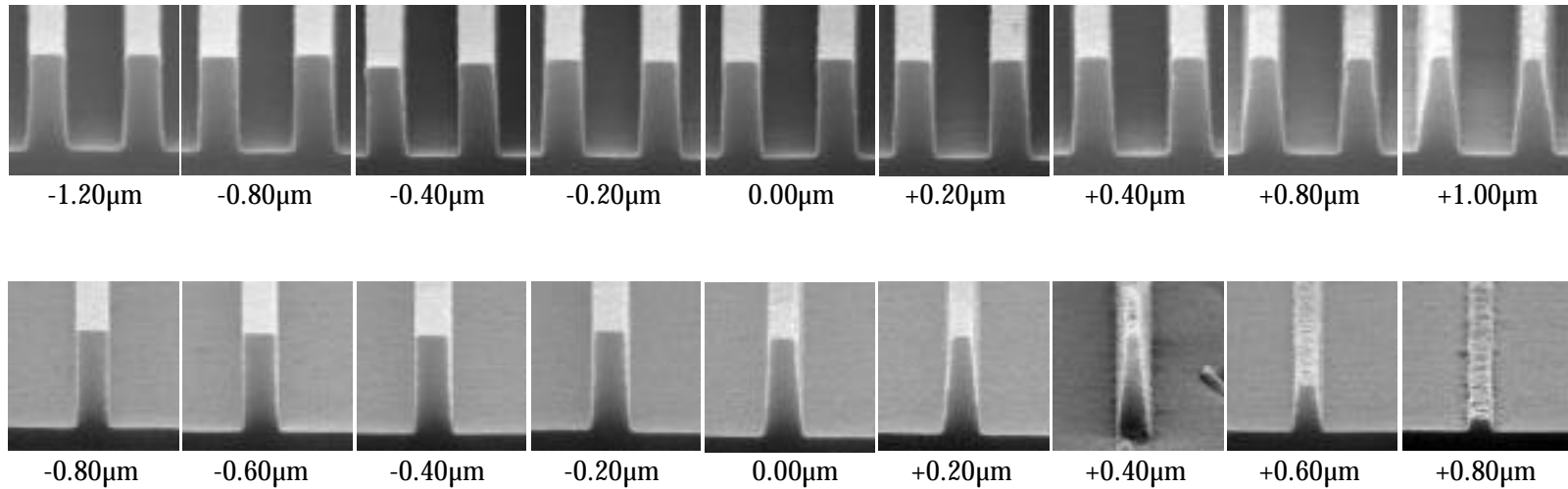
## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle



# Focus Latitude of 0.35 $\mu$ m Features

OiR 620



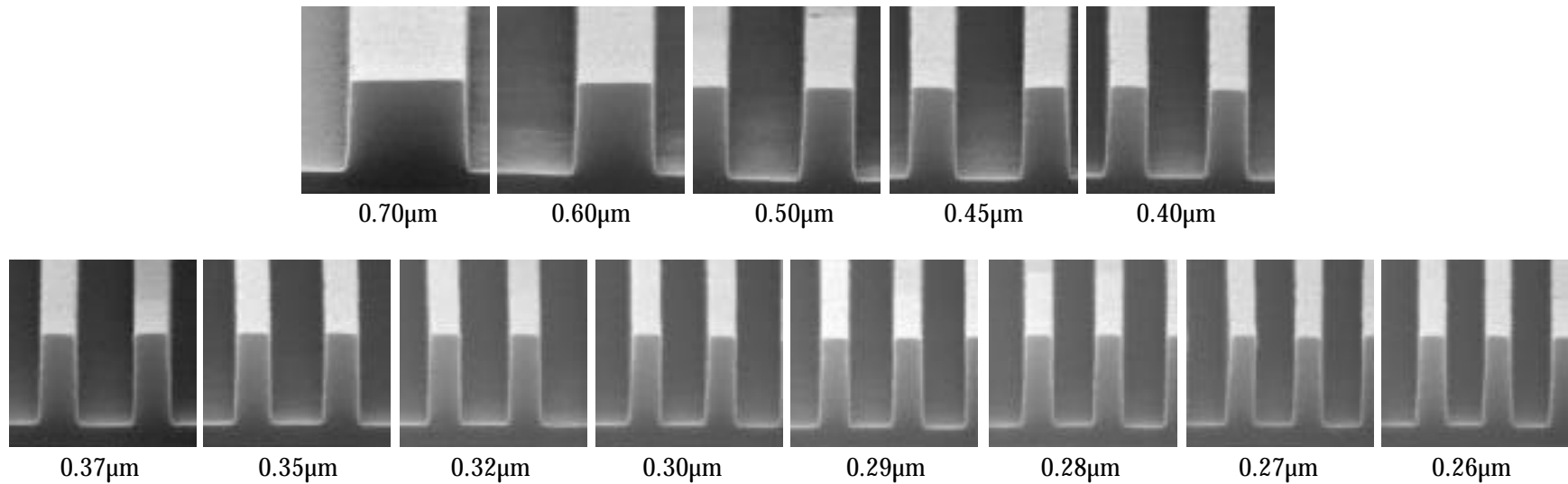
190mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Dense Features

OiR 620



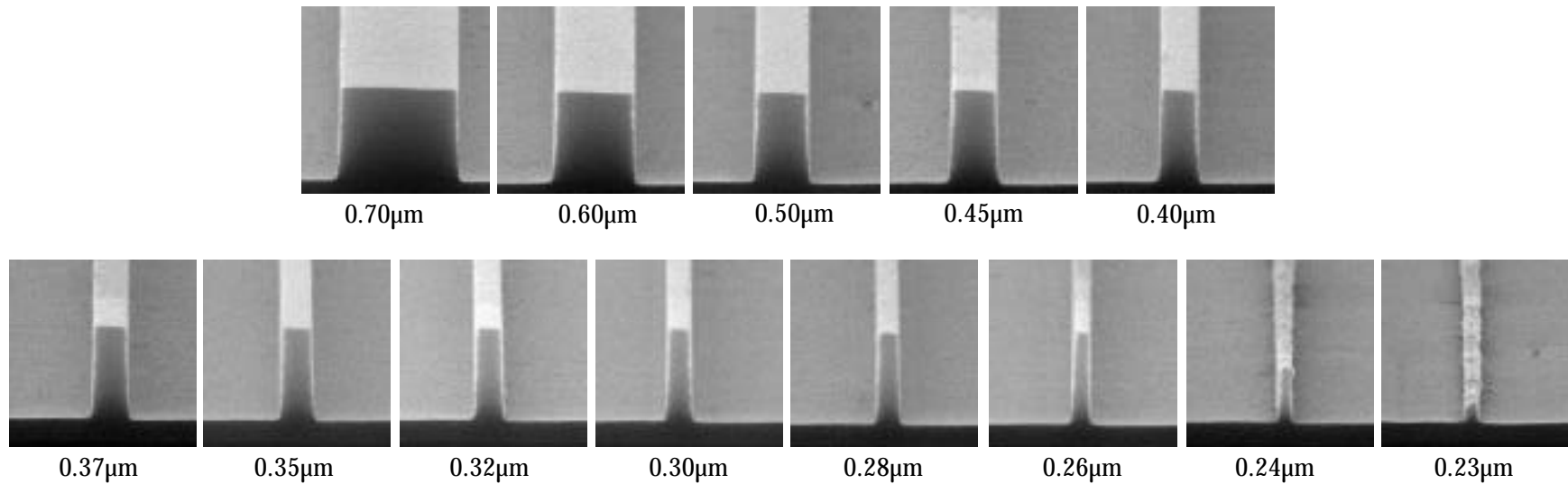
**200mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Resolution of Isolated Features

OiR 620



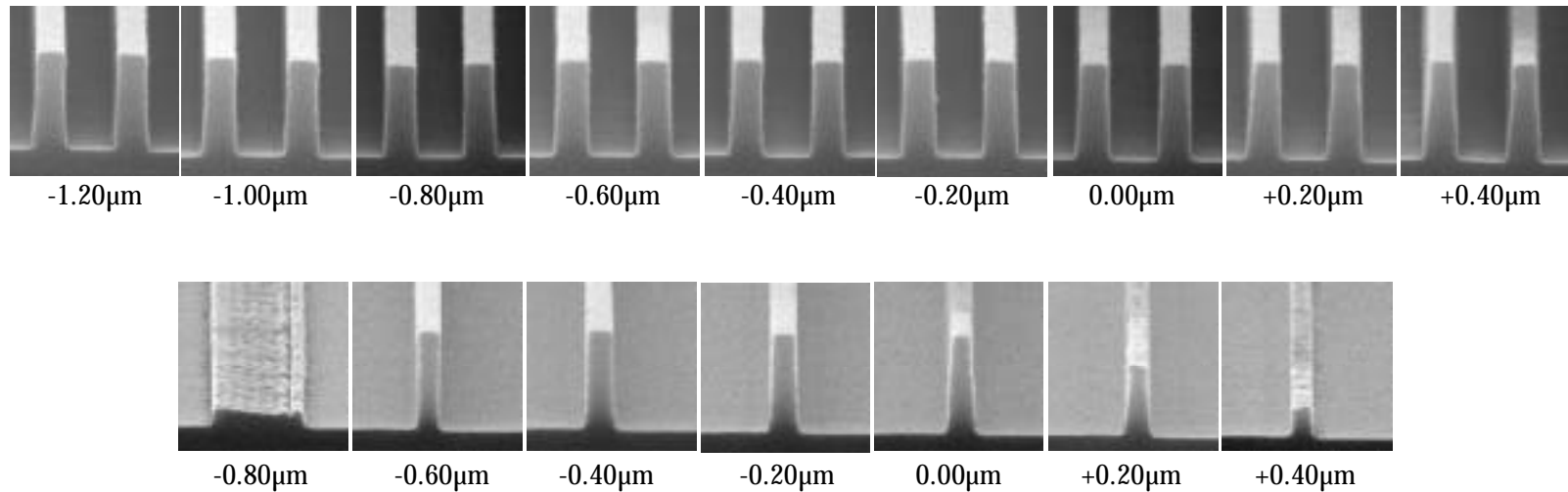
**200mJ/cm<sup>2</sup>**

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200Å BARLi  
Resist Thickness: 0.740µm  
Soft Bake: 90°C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115°C/60"  
Develop: OPD-262  
4.5"stream/60"puddle

# Focus Latitude of 0.30 $\mu$ m Features

OiR 620



200mJ/cm<sup>2</sup>

## Evaluation Conditions Recommended Process

Substrate: Silicon + 1200 $\text{\AA}$  BARLi  
Resist Thickness: 0.740 $\mu$ m  
Soft Bake: 90 $^{\circ}$ C/60"  
Exposure Tool: Canon 3000i4  
0.63NA 1/2 annular  
Post Exposure Bake: 115 $^{\circ}$ C/60"  
Develop: OPD-262  
4.5"stream/60"puddle