

RIT Gas Flow Sensor

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Microelectronic Engineering

Rochester Institute of Technology

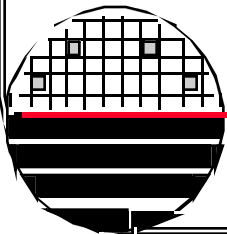
82 Lomb Memorial Drive

Rochester, NY 14623-5604

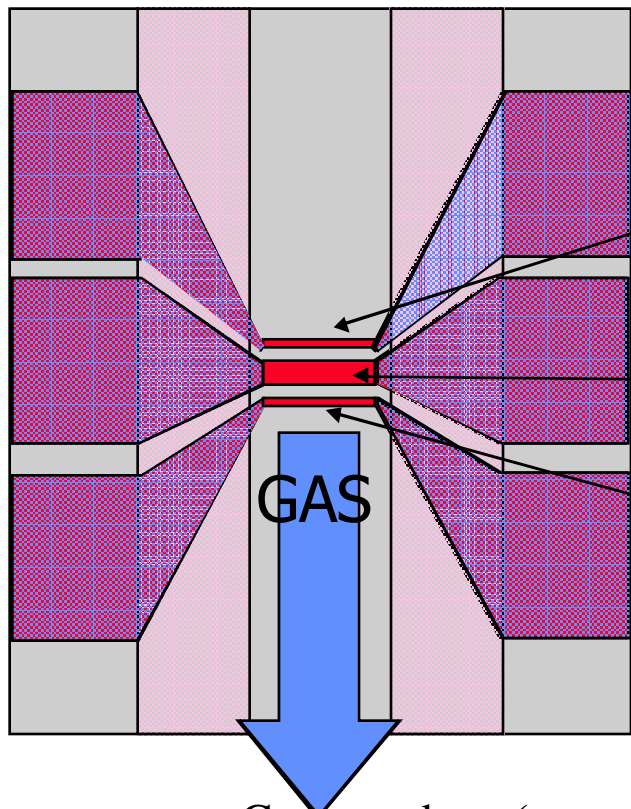
Tel (585) 475-2035

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MicroE webpage: <http://www.microe.rit.edu>



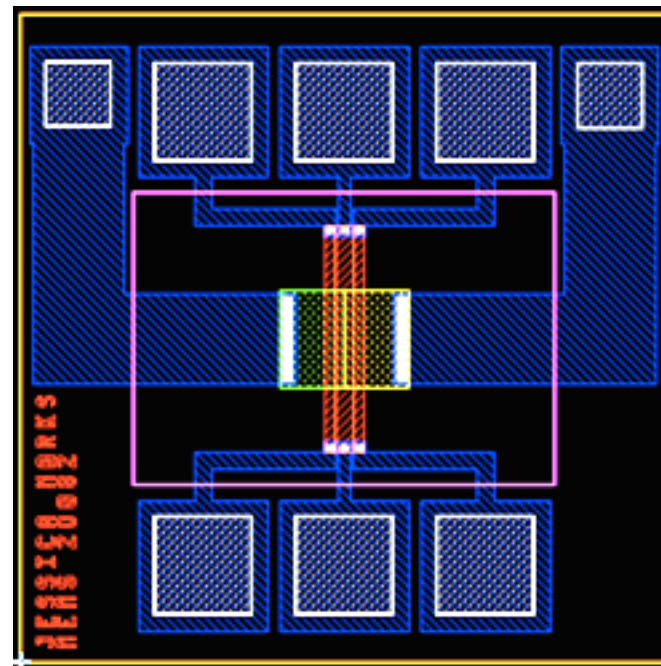
GAS FLOW SENSOR



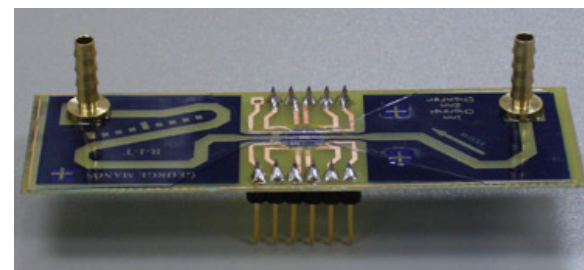
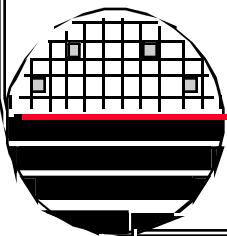
Upstream Polysilicon Resistor

Polysilicon heater

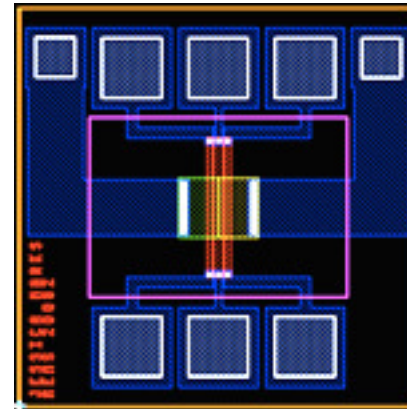
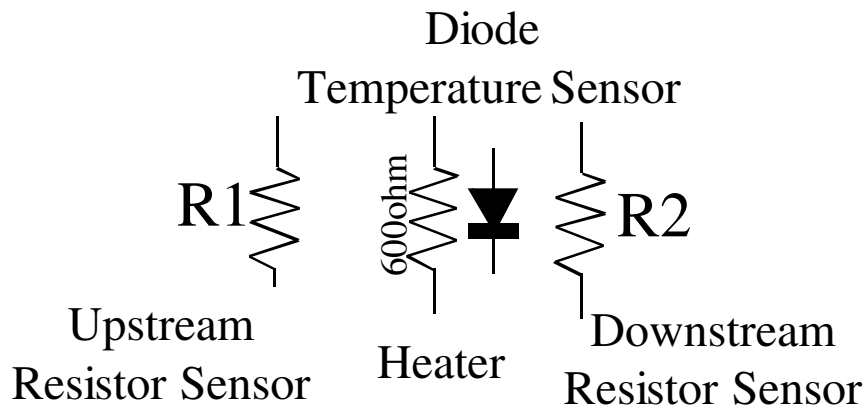
Downstream Polysilicon Resistor



Constant heat (power in watts) input and two temperature measurement resistors, one upstream, one downstream. At zero flow both sensors will be at the same temperature. Flow will cause the upstream sensor to be at a lower temperature than the down stream sensor.



GAS FLOW SENSOR

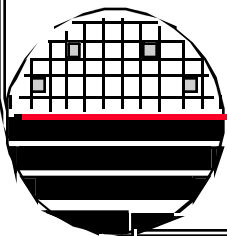
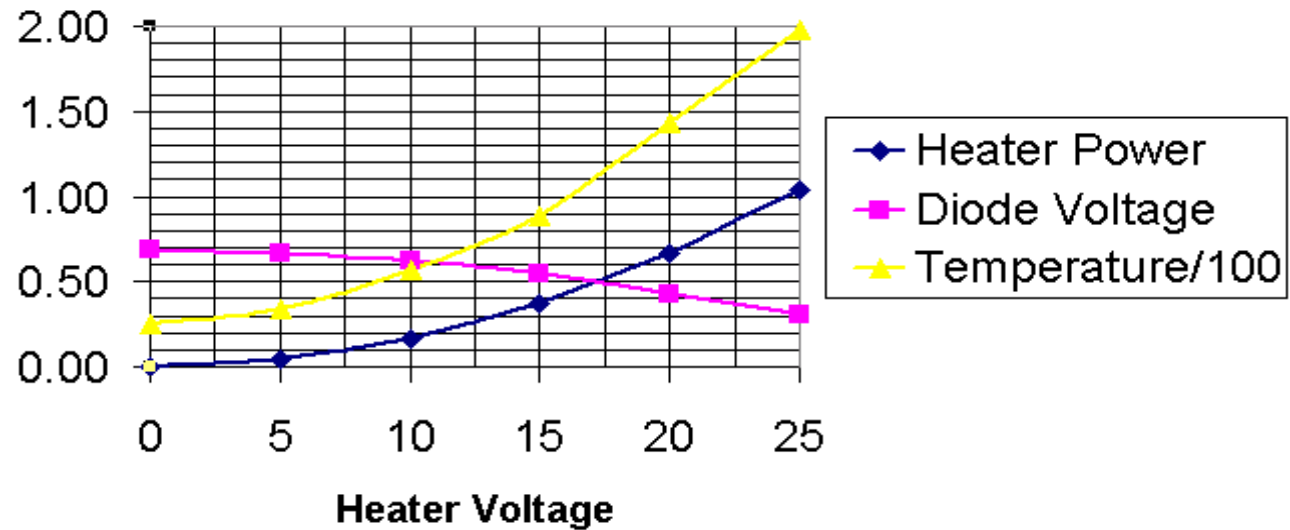


Winter 2008

Jessica Marks Gas Flow Sensor

Gas Flow Sensor - Jessica Marks, 2009

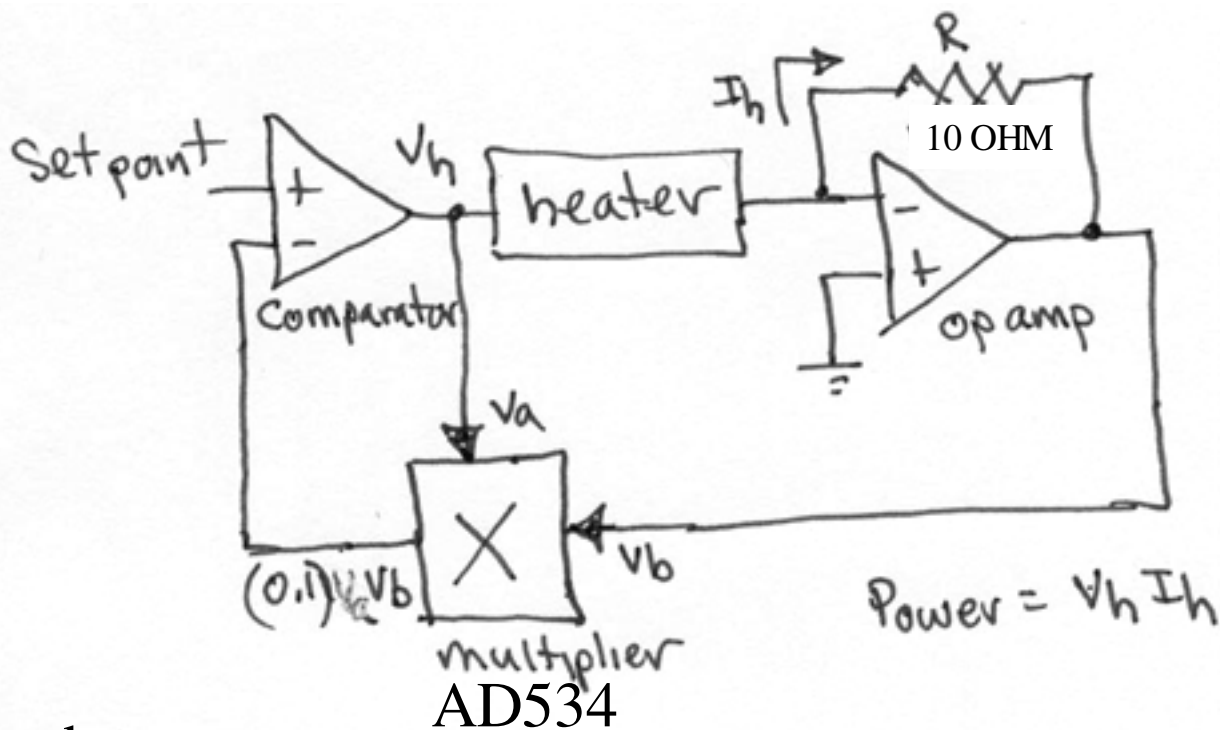
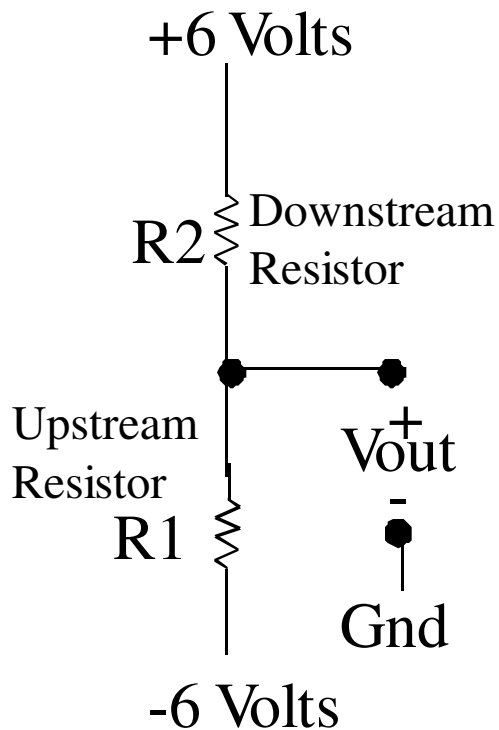
Heater Voltage	600 ohms Heater Power	-2.2mV/°C Diode Voltage	Temperature/100
0	0.00	0.69	0.25
5	0.04	0.67	0.34
10	0.17	0.62	0.57
15	0.38	0.55	0.89
20	0.67	0.43	1.43
25	1.04	0.31	1.98



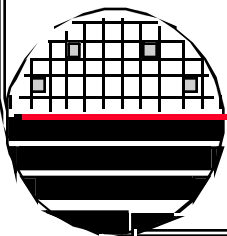
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FLOW SENSOR ELECTRONICS

Constant Power Circuit for the Heater



Vout near Zero so that it can be amplified



MULTIPLIER



Internally Trimmed Precision IC Multiplier

AD534

FEATURES

- Pretrimmed to $\pm 0.25\%$ max 4-Quadrant Error (AD534L)
- All Inputs (X, Y and Z) Differential, High Impedance for $[(X_1 - X_2)(Y_1 - Y_2)/10\text{ V}] + Z_2$ Transfer Function
- Scale-Factor Adjustable to Provide up to X100 Gain
- Low Noise Design: 90 μV rms, 10 Hz–10 kHz
- Low Cost, Monolithic Construction
- Excellent Long Term Stability

APPLICATIONS

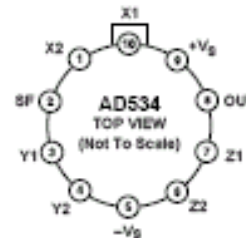
- High Quality Analog Signal Processing
- Differential Ratio and Percentage Computations
- Algebraic and Trigonometric Function Synthesis
- Wideband, High-Crest rms-to-dc Conversion
- Accurate Voltage Controlled Oscillators and Filters
- Available in Chip Form

PRODUCT DESCRIPTION

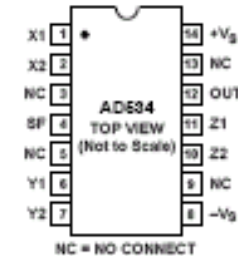
The AD534 is a monolithic laser trimmed four-quadrant multiplier divider having accuracy specifications previously found only in expensive hybrid or modular products. A maximum multiplication error of $\pm 0.25\%$ is guaranteed for the AD534L without any external trimming. Excellent supply rejection, low temperature coefficients and long term stability of the on-chip thin film resistors and buried Zener reference preserve accuracy even under adverse conditions of use. It is the first multiplier to offer fully differential, high impedance operation on all inputs, including the Z-input, a feature which greatly increases its flexibility and ease of use. The scale factor is pretrimmed to the standard value of 10.00 V; by means of an external resistor, this

PIN CONFIGURATIONS

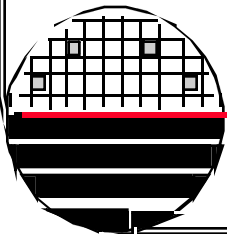
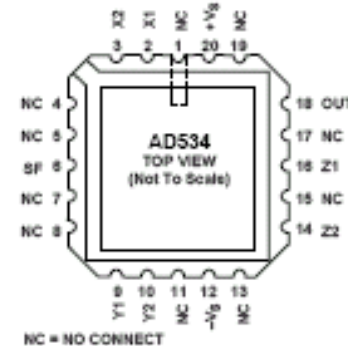
TO-100 (H-10A)
Package



TO-116 (D-14)
Package



LCC (E-20A)
Package



MULTIPLIER AND DIVIDER CONFIGURATION

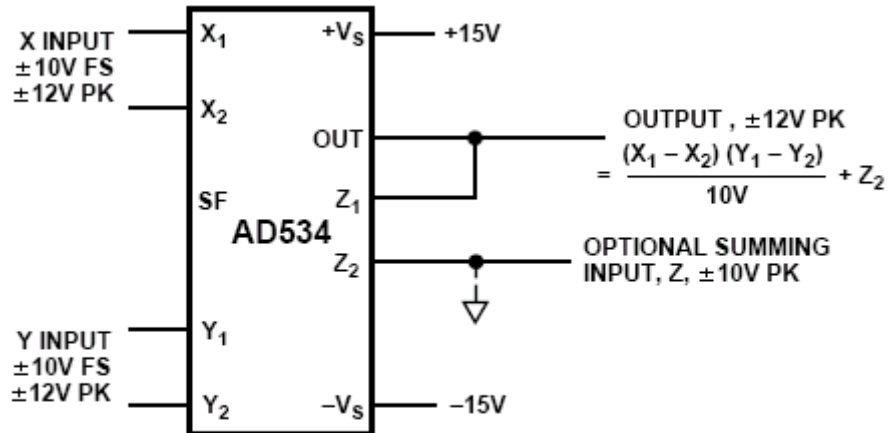


Figure 3. Basic Multiplier Connection

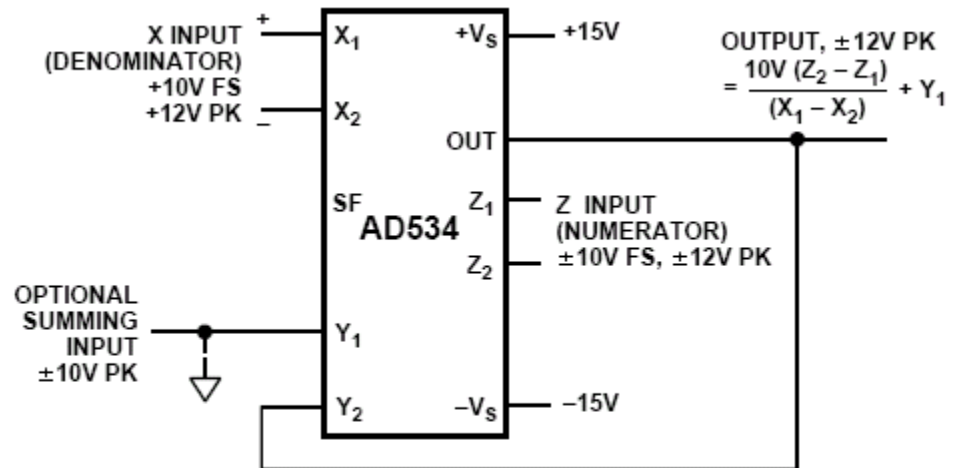
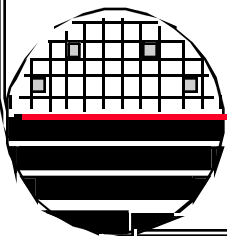
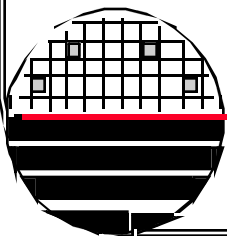
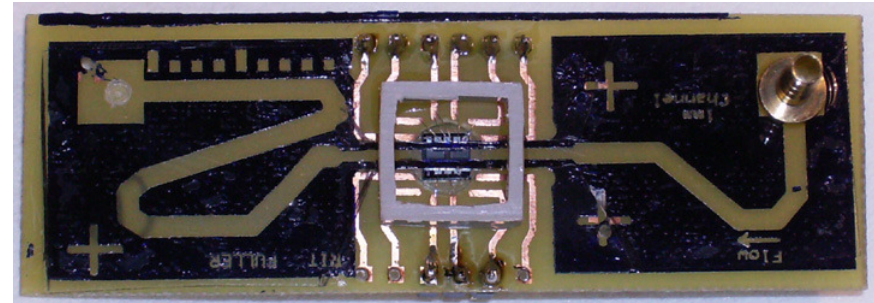
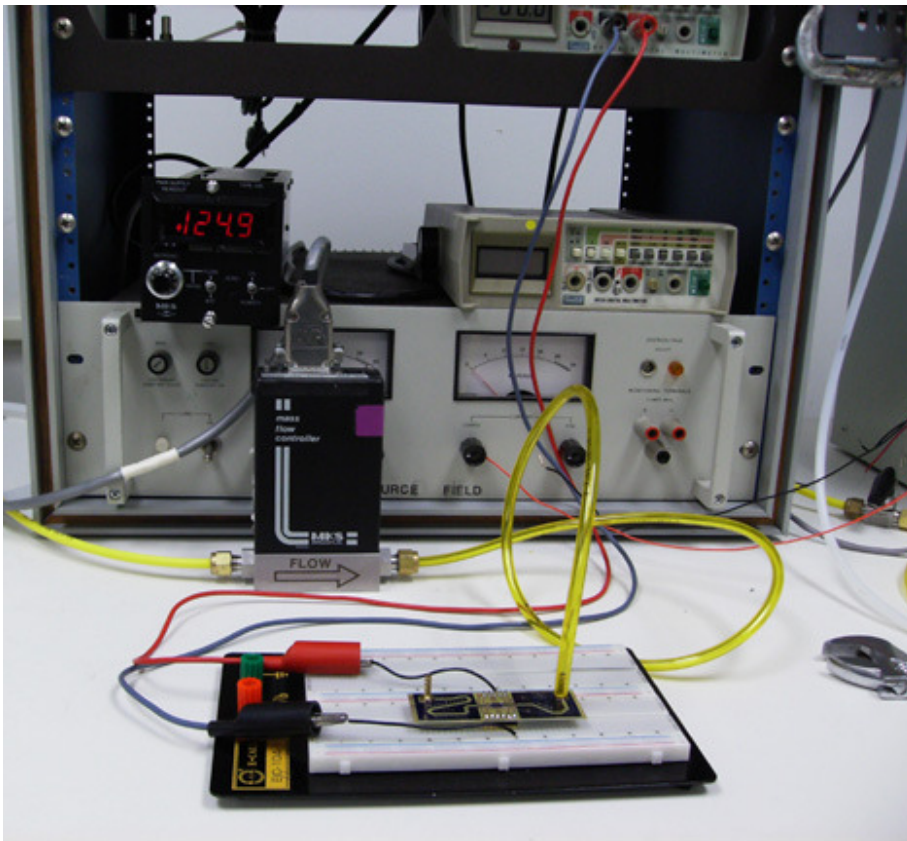


Figure 6. Basic Divider Connection



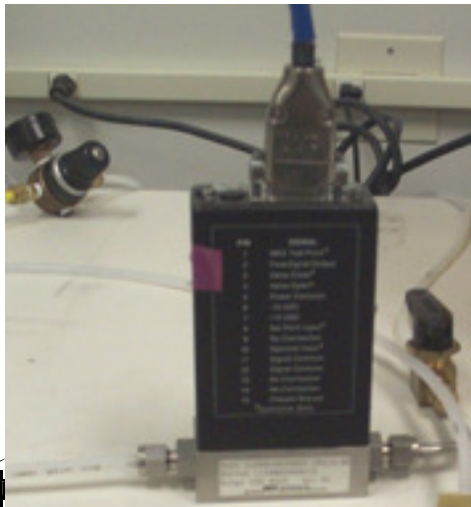
TEST SET UP FOR GAS FLOW SENSOR



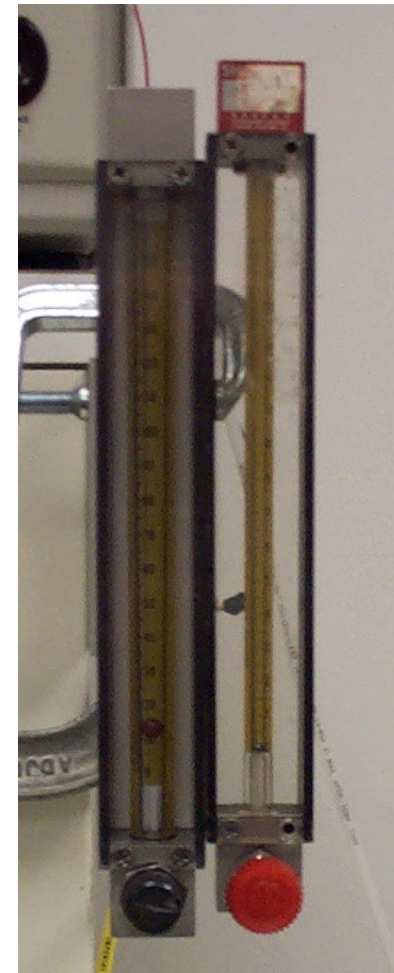
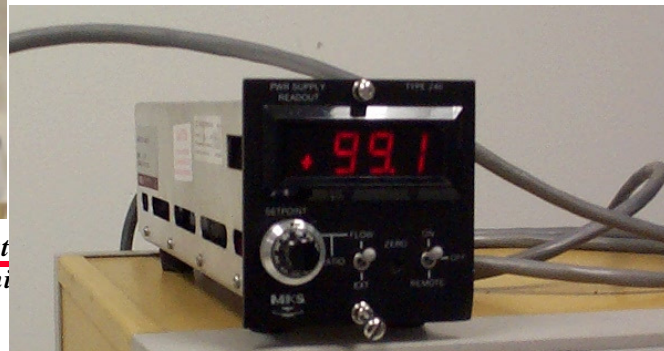
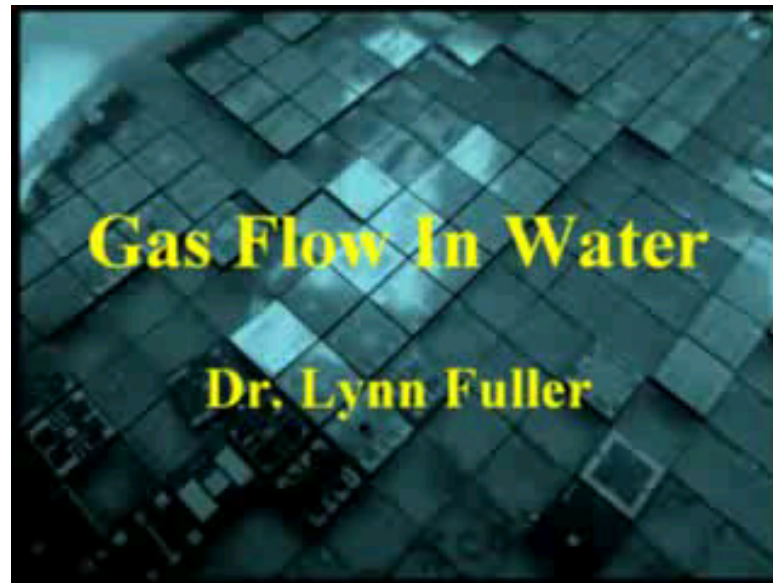
EXPERIMENTAL SETUP

1. How can we control the flow? Pressure?
2. How can we calibrate the flow?

MFC

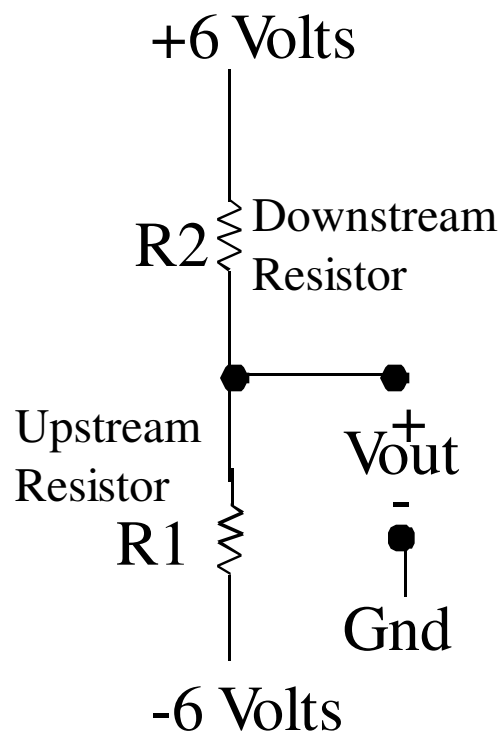


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Rotometer

MEASUREMENTS



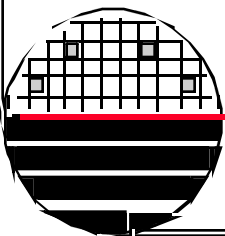
Constant voltage on the heater (15 volts)

Vout set to ~zero with no flow by adjusting the -6 Volt supply slightly.

Measure Vout with a Digital Multimeter For various gas flows from 0 to 200 sccm.

Vout near Zero so that it can be amplified

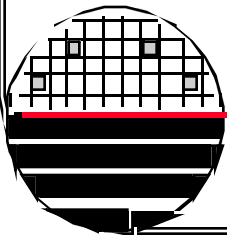
Gas Flow (sccm)	R upstream	R downstream	Vout
0	10,000	10,000	0
50			
100			
150			
200			



Gas Flow Sensor

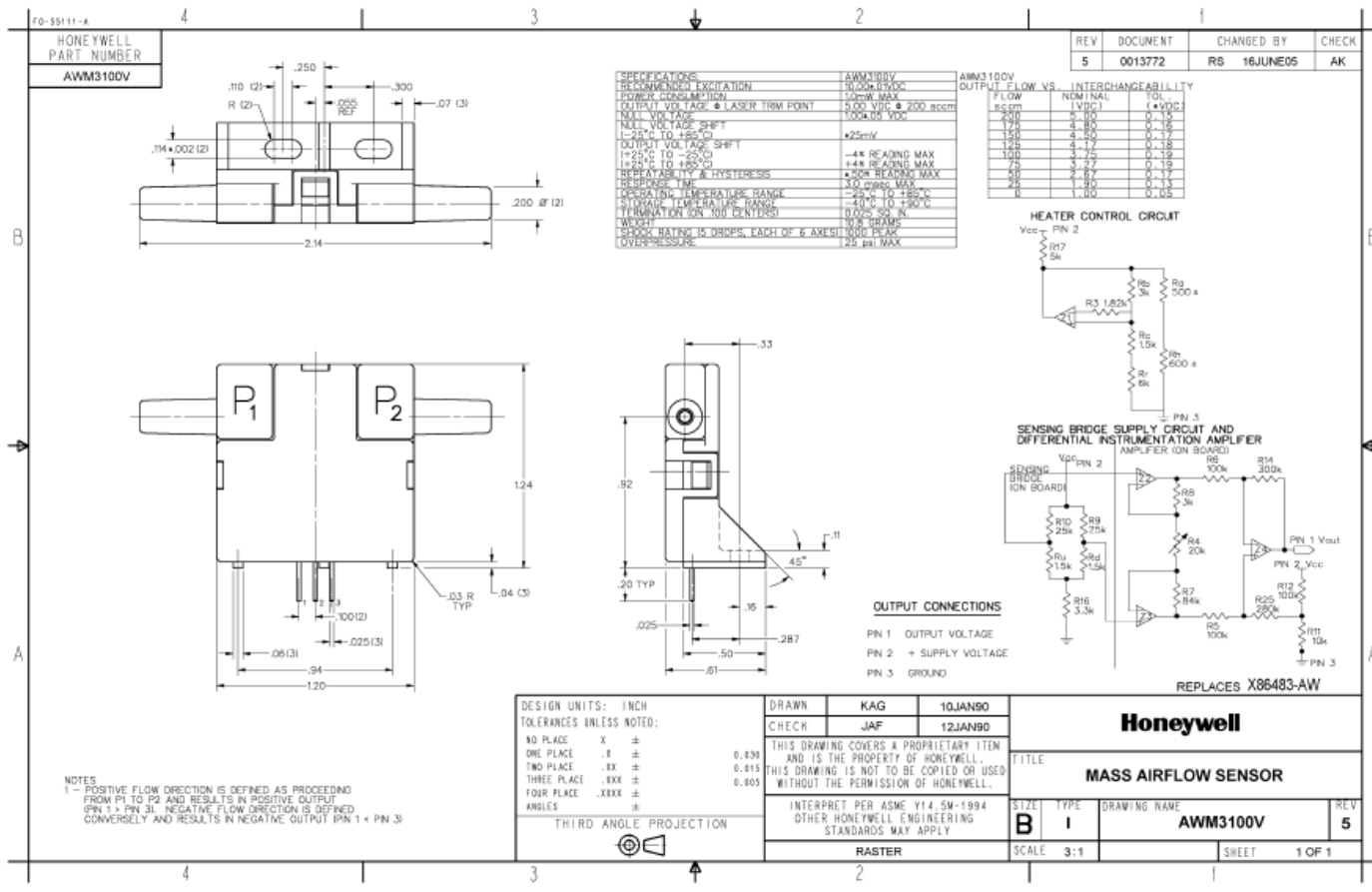
HONEYWELL GAS FLOW SENSOR

Digi-Key Part Number	480-2692-5-ND	Price Break	Unit Price	Extended Price
Quantity Available	<input type="text" value="0"/> Enter Quantity Requested	1	80.77000	80.77
Manufacturer	Honeywell Sensing and Control	25	64.61840	1,615.46
Manufacturer Part Number	AWM3100V	100	61.15670	6,115.67
Description	SENSOR AIRFLOW AMP 200 SCCM	500	57.69500	28,847.50
Lead Free Status / RoHS Status	Lead free / RoHS compliant			
All prices are in US dollars.				



Gas Flow Sensor

HONEYWELL GAS FLOW SENSOR



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POSIFA MICROSYSTEMS INC



Posifa Microsystems, Inc., a leader in Advanced MEMS Sensor Development, today unveiled its new line of Low-flow Mass Air Flow Sensors. The PMF2000 family, which incorporates the latest MEMS and microelectronics innovations, eliminates the field failures associated with pressure shock, humidity and contamination that have for years plagued other manufacturers. By replacing the common "membrane-cavity" structure with a proprietary "solid-state" thermal isolation structure on the sensor die, Posifa's sensors bring new levels of reliability to their customer's applications. Additionally, the sensor die incorporates a pair of thermopiles surrounding a central heating element to detect changes in temperature gradient caused by mass flow, delivering ultra-high signal-to-noise, and unsurpassed repeatability.

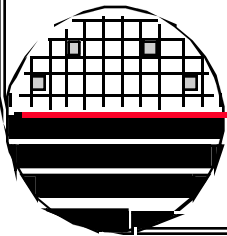
By using a high-caliber internal microcontroller, the PMF2000 family delivers 2% full scale (max.) accuracy, linear output for each of their respective ranges of 10, 30, 200, 1,000 and 2,000 sccm (standard cubic centimeter per minute). This expanded set of ranges gives customers an ability to choose a range best suited to their application for improved overall performance.

The sensors are fully calibrated and compensated over the temperature range of 0°C to +50 °C. Offering a 4 volt linear output range (1 to 5 Vdc), the sensors provide better than 2% F.S. accuracy over the entire output range. The new line of Sensors also offer extremely high repeatability of less than 0.5% F.S. per year null drift, making field replacements a calibration-less task.

Posifa Microsystems Inc.
<http://www.posifamicrosystems.com/>

REFERENCES

1. Digikey.com
2. Honeywell Sensing



HOMEWORK – RIT GAS FLOW SENSOR

1. Write a 150 word abstract for Jessica Marks gas flow sensor and results.
2. Make up some reasonable data for the table on page 9 that illustrates the operation of the gas flow sensor.

