

Teslaphoresis of Carbon Nanotubes

Lindsey Rae Bornhoeft, Aida C. Castillo, Preston Richard Smalley, Carter Kittrell, Dustin K. James, Bruce E. Brinson, Thomas R. Rybolt, Bruce R. Johnson, Tonya Kay Cherukuri, and Paul Cherukuri

ACS Nano, **Just Accepted Manuscript** • DOI: 10.1021/acsnano.6b02313 • Publication Date (Web): 13 Apr 2016

Downloaded from <http://pubs.acs.org> on April 14, 2016

Just Accepted

“Just Accepted” manuscripts have been peer-reviewed and accepted for publication. They are posted online prior to technical editing, formatting for publication and author proofing. The American Chemical Society provides “Just Accepted” as a free service to the research community to expedite the dissemination of scientific material as soon as possible after acceptance. “Just Accepted” manuscripts appear in full in PDF format accompanied by an HTML abstract. “Just Accepted” manuscripts have been fully peer reviewed, but should not be considered the official version of record. They are accessible to all readers and citable by the Digital Object Identifier (DOI®). “Just Accepted” is an optional service offered to authors. Therefore, the “Just Accepted” Web site may not include all articles that will be published in the journal. After a manuscript is technically edited and formatted, it will be removed from the “Just Accepted” Web site and published as an ASAP article. Note that technical editing may introduce minor changes to the manuscript text and/or graphics which could affect content, and all legal disclaimers and ethical guidelines that apply to the journal pertain. ACS cannot be held responsible for errors or consequences arising from the use of information contained in these “Just Accepted” manuscripts.



Teslaphoresis of Carbon Nanotubes

Lindsey Rae Bornhoeft,^{1,4,5} Aida C. Castillo,² Preston Richard Smalley,⁶ Carter Kittrell,^{1,3}

Dustin K. James,¹ Bruce E. Brinson,¹ Thomas R. Rybolt,⁴ Bruce R. Johnson,^{1,3} Tonya Kay

Cherukuri,^{1,4} and Paul Cherukuri^{1,3,4}*

¹Department of Chemistry, ²Department of Materials Science and NanoEngineering,

³Smalley-Curl Institute, Rice University, 6100 Main Street, Houston, TX 77005, USA

⁴Department of Chemistry and Physics, University of Tennessee-Chattanooga,

615 McCallie Ave, Chattanooga, TN 37403, USA

⁵Department of Biomedical Engineering, Texas A&M University,

101 Bizzell St, College Station, TX, 77843, USA

⁶Second Baptist School, 6410 Woodway Drive, Houston, TX 77057, USA

**Email: paul.cherukuri@rice.edu*

ABSTRACT

This paper introduces Teslaphoresis, the directed motion and self-assembly of matter by a Tesla coil, and studies this electrokinetic phenomenon using single-walled carbon nanotubes (CNTs). Conventional directed self-assembly of matter using electric fields has been restricted to small scale structures, but with Teslaphoresis we exceed this limitation by using the Tesla coil's antenna to create a gradient high-voltage force field that projects into free space. CNTs placed within the Teslaphoretic (TEP) field polarize and self-assemble into wires that span from the nanoscale to the macroscale, the longest thus far being 15 cm. We show that the TEP field not only directs the self-assembly of long nanotube wires at remote distances (> 30 cm) but can also wirelessly power nanotube-based LED circuits. Furthermore, individualized CNTs self-organize to form long parallel arrays with high fidelity alignment to the TEP field. Thus, Teslaphoresis is effective for directed self-assembly from the bottom-up to the macroscale.

KEYWORDS: *dielectrophoresis, directed self-assembly, carbon nanotubes, Tesla, wireless energy*

1
2
3 Non-uniform electric force fields are used to control the orientation, location, and assembly of a
4 variety of nanoscale materials (*e.g.* carbon nanotubes, graphene, semiconducting quantum dots)
5 for integration of their unique properties into electronic devices.¹⁻¹⁰ The force generated on
6 particulate matter within a gradient electric field is a ponderomotive phenomenon known as
7 dielectrophoresis, wherein neutral particles become polarized and migrate towards or away from
8 regions of high electric field density.¹¹⁻¹³ Spatially varying electric force fields are traditionally
9 created by fabricating two closely spaced (μm - mm) electrodes with appropriately shaped
10 geometries resulting in a highly localized dielectrophoretic (DEP) force.¹⁴⁻¹⁶ The magnitude of
11 the DEP force generated in these systems is proportional to the gradient of the square of the
12 electric field ($F_{DEP} \propto \nabla E^2$) and must be sufficiently strong to overcome Brownian motion.
13
14 Although numerous DEP systems have been developed to manipulate nanoscale matter within
15 these well-defined lithographically-fabricated capacitor-like systems, these devices are
16 inherently limited to the assembly of small scale volumes (μL - mL) and surface areas (μm^2 - cm^2)
17 due to the physical restrictions imposed by the two electrodes, which inhibits its use for scalable
18 nanomanufacturing of materials and devices.^{17,18}

19
20 We have found that the physical limitations of conventional dielectrophoresis could be
21 overcome by utilizing the near-field ($\ll \lambda$) radiofrequency (RF) energy transmitted by a Tesla
22 coil. Although Nikola Tesla originally intended his namesake device to deliver wireless electrical
23 energy around the world,¹⁹ the Tesla coil proved to be impractical for radiative power
24 transmission in the far-field ($\gg \lambda$), relegating the machine to be a relic of the late 19th century
25 whose only purpose today is to create artificial lightning in science museums.²⁰ Nonetheless, the
26 non-radiative, near-field region of a Tesla coil transmitter contains high intensity RF energy and
27 this strong gradient electric field that extends into free space from the Tesla coil's antenna can be

1
2
3 harnessed to direct the self-assembly of nanoscale and macroscale particles over a long distance.
4
5 Since the near-field region of a Tesla coil extends tens of meters away from the transmitter, we
6
7
8 have found that the Tesla coil is remarkably capable of scalably moving, directing, and
9
10 assembling particulate matter both on the nanoscale and the macroscale.
11

12
13 The directed motion and self-assembly of matter at a distance using the near-field energy
14
15 of the Tesla coil is a phenomenon we term Teslaphoresis. We elected to use single-walled carbon
16
17 nanotubes (CNTs) for this initial study because of their high polarizability, anisotropy, and the
18
19 relative ease of studying the electrokinetic behavior of both bulk powders and individualized
20
21 nanotubes in suspension.²¹⁻²³ By placing a small mass of CNT powder within the near field of the
22
23 Tesla coil, explosive self-assembly and growth of an individual CNT wire occurs within a few
24
25 seconds. If, instead, the CNTs are dispersed in solution, numerous nanotube wires begin to self-
26
27 assemble rapidly and to combine into one or more larger parallel arrays. Furthermore, while
28
29 Teslaphoresis has the distinct advantage of unrestricted directed self-assembly, we also found
30
31 that the near-field energy of the Tesla coil wirelessly powers and self-assembles nanotube
32
33 circuits and remotely self-assembles parallel arrays of individual nanotubes from the bottom-up.
34
35
36
37
38
39
40

41 **RESULTS AND DISCUSSION**

42
43 Figure 1a illustrates our Teslaphoretic (TEP) system oriented horizontally to direct
44
45 nanotube assembly into a wire on a surface. Traditional Tesla coils use high-voltage capacitors
46
47 and spark-gaps to transmit broadband RF energy, while we designed our Tesla coil to be a
48
49 narrowband amplitude-modulated RF transmitter continuously driven at its resonant frequency of
50
51 2 MHz by a plasma generator. The inductively-coupled primary and secondary coils serve to
52
53 amplify the RF signal from the generator and the resulting high voltage output from the coils
54
55
56
57
58
59
60

1
2
3 directly feeds into a hollow disk-shaped antenna.²⁴ The near-field region surrounding the Tesla
4 coil's antenna is intrinsically a gradient quasi-static electric force field that can be precisely
5 tuned by adjusting the power output from the plasma generator (minimum antenna potential of
6 10 kV with 5 W of transmitter power). Figure 1b shows results of our boundary element method
7 (BEM) calculations for the quasi-static electric potential (E) and field lines of the antenna,
8 whereas Figure 1c shows the corresponding function E^2 and its gradient force field lines. The
9 electric potential contours in Figure 1b drop 10% of the antenna voltage at each step, and are
10 most closely spaced near the curved limits of the transmitting element in accord with the greater
11 localized surface charge density there. Nearest the flat front surface of the antenna, the potential
12 contours are close to parallel, and further away they spread spherically as the details of the
13 antenna become unimportant compared to its total charge. Figure 1c shows that as with two-plate
14 capacitor DEP systems, the time-averaged TEP force is proportional to ∇E^2 . However, in our
15 TEP system, the gradient electric field that gives rise to the TEP force is dominantly parallel to
16 the symmetry axis of the system and is the region wherein all experiments were performed.
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

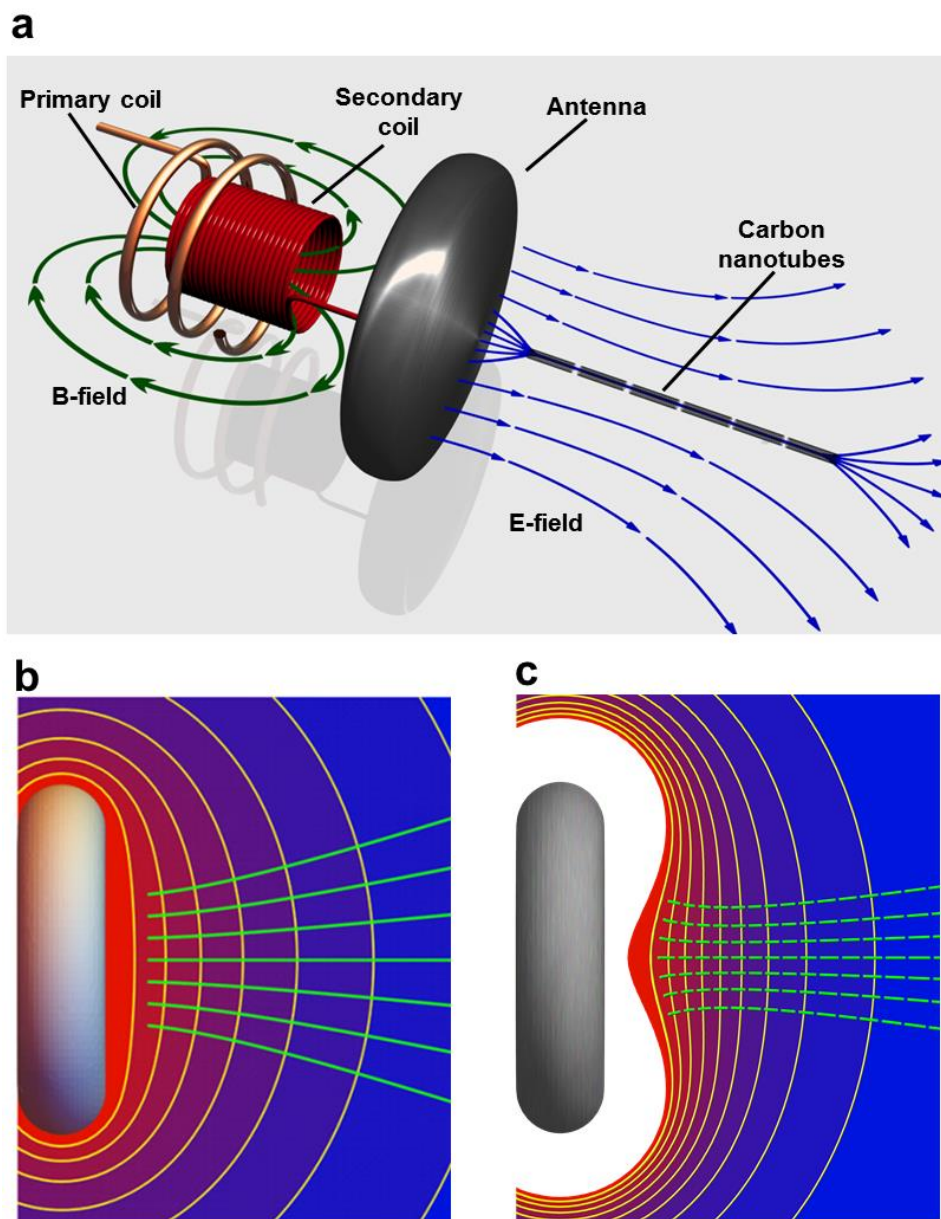


Figure 1. Teslaphoretic (TEP) system. (a) Schematic illustration of the TEP system consisting of a primary coil energized by a RF plasma generator (not shown) which creates a magnetic field (B-field) that inductively couples to the secondary coil, resulting in a high-voltage RF signal that terminates into a hollow disk-shaped antenna. The gradient electric field (E-field) projected into free space from the antenna creates a TEP force that polarizes and self-assembles carbon nanotubes into long wires. (b) BEM calculation of the quasi-static electric potential surrounding

1
2
3 the antenna. The yellow lines represent equipotential contours and the red to blue color gradient
4
5 represents the region of highest electric potential to the lowest, respectively. The green lines
6
7 represent the electric force from the antenna along which the magnitude of the electric field
8
9 decays. (c) BEM calculation of the TEP force field ∇E^2 from the antenna (dashed green lines).
10
11 The high- E^2 region closest to the antenna has been clipped for clarity (white space). Each yellow
12
13 equipotential line represents a 10% drop in E^2 from the highest contour level that is not clipped
14
15 (color gradient red to blue).
16
17
18
19
20
21

22 The magnified area in Figure 2a shows time-lapsed images of powdered CNTs (~1 mg)
23
24 self-assembling into a long thin wire in < 5 s under a 30 W TEP field (Movie S1). The powdered
25
26 nanotube particles were immersed in 20 mL of 1% Pluronic[®] water in a Teflon[®] dish and located
27
28 8 cm away from the surface of the antenna. Upon activating the TEP system, each particle
29
30 quickly rotated and aligned its longest axis parallel to the direction of the electric field. The wire
31
32 self-assembled at a remarkably rapid rate of 2 cm/s by sprouting nanotube fibrils on opposite
33
34 sides of the central spot of the CNT powder, and these continuously grew both towards and away
35
36 from the antenna until all particles were consumed into a single 10 cm long wire. Once fully
37
38 grown, the wire then migrated towards the antenna at a rate of 0.5 cm/s until reaching the edge of
39
40 the dish. These Teslaphoretically grown CNT wires are the longest directed self-assembled
41
42 structures made to date, made possible because of the unconfined character of the TEP force
43
44 field.^{25,26}
45
46
47
48
49

50 Movie S1 shows that numerous sparks within the nanotube wire occurred both during and
51
52 after formation of the final assembled structure. These bright white sparks are similar to that
53
54 observed in carbon arc lamps and therefore we predict that the heat generated from these regions
55
56
57
58
59
60

1
2
3 would be equivalent. However, the heat released would be rapidly dissipated within the aqueous
4 environment. In some instances sparking was associated with dark plumes ejected from points
5 along the wire. Optical absorption spectra of the expelled matter were featureless, indicating that
6 it was likely carbonaceous material contained in the bulk CNT powder (whose automatic
7 expulsion is desirable). Sparking within the wire indicates dielectric breakdown due to charge
8 transfer that may originate from highly-polarized metallic CNTs contained within the nanotube
9 macroparticles. In considering the mechanism of growth, it is necessary to include not only the
10 charge separations within particles, but also the transfer of charges between them. Interestingly,
11 although dielectric breakdown during particle chaining was reported in early studies with
12 conducting spheres,^{27,28} this direct observation of electric discharge has not been previously
13 observed on such a large scale.
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

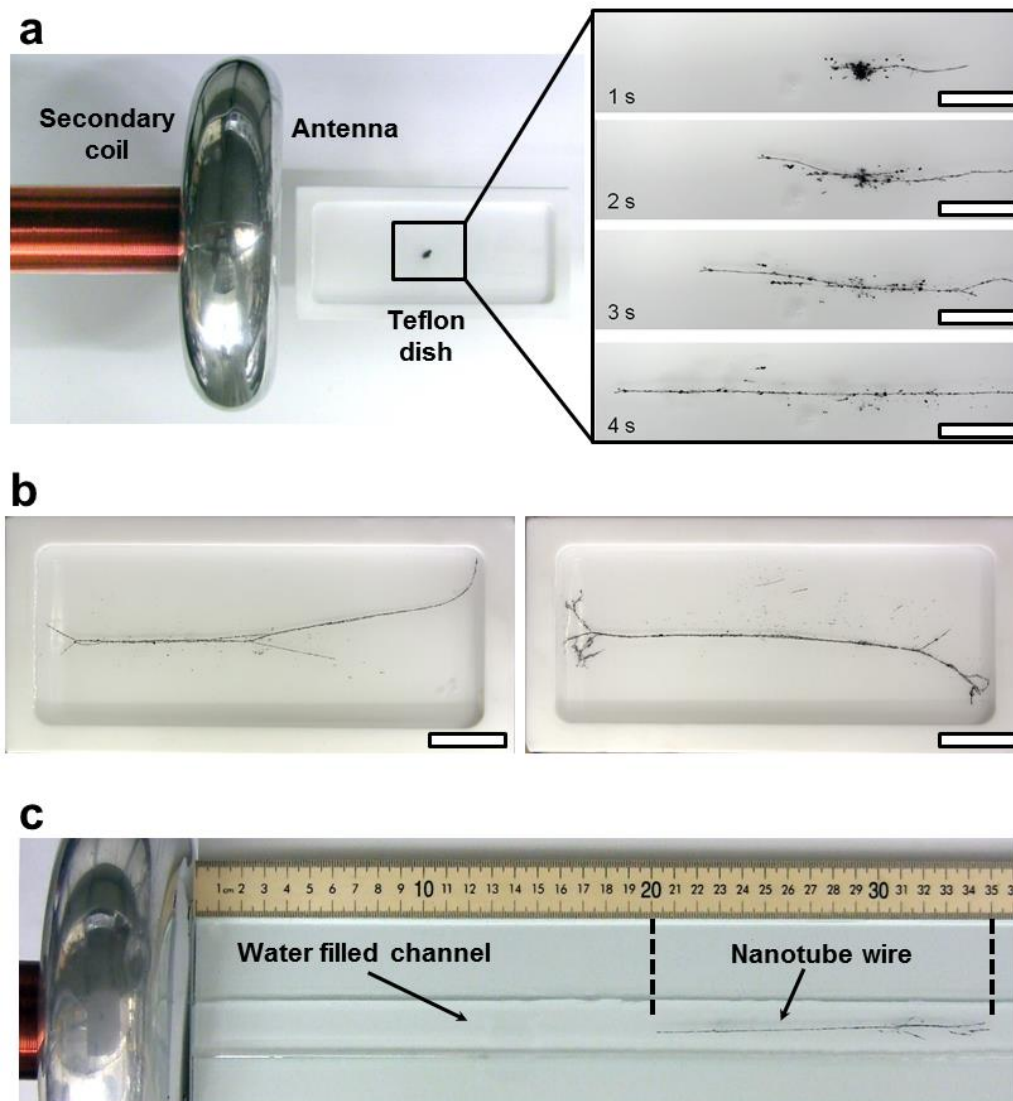


Figure 2. TEP directed self-assembly of bulk CNTs into long macroscale wires. (a) TEP system with a Teflon[®] dish containing ~ 1 mg of CNT powder in a pool of 1% Pluronic[®] water. The magnified region shows time-lapsed images of nanotube powder self-assembling and rapidly growing bi-directionally (< 5 s) into a 10 cm long wire under a 30 W TEP field. Scale bars = 2 cm. (b) Directional control of nanotube wire growth using an electrically grounded metal plate (not shown) located 10 cm away from the upper right corner (left image) and lower right corner of the Teflon[®] dish (right image). Scale bars = 3 cm. (c) Nanotube wire remotely self-assembled 30 cm away from the antenna in < 40 s. Scale bar = meter stick.

1
2
3
4
5
6 The TEP system is essentially a two-plate RF capacitor where the second plate is a virtual
7 ground plane.²⁹ By replacing the virtual ground plane with a physical ground plane, directional
8 control over the growth of the nanotube wire was achieved. Figure 2b shows that by placing an
9 electrically grounded metal plate in proximity to the Teflon[®] dish, the direction of growth of the
10 distal end of the nanotube wire curves towards the grounded plate which was located 30 cm
11 away from the antenna. The distal end consistently grew towards the grounded plate until the
12 plate was moved farther than 50 cm from the antenna. The direction of growth always followed
13 the electric field lines to the location of the grounded metal plate as evidenced by the curvature
14 of the wires to opposite sides of the dish in the panels of Figure 2b. This faithful orientation of
15 wire growth towards the nearest ground plane is a physical phenomenon similar to that for
16 electrospun fibers and occurs even at minimum transmitter power.³⁰ Thus, the location of the
17 ground plane is a critical factor in the TEP assembly process. Additionally, we found that the
18 total length of the nanotube wire is linearly proportional to the amount of available nanotube
19 mass.
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37

38 The theoretical range of the TEP force field is the entirety of the near-field region from
39 the antenna, which for our system is over 20 m away. As shown in Figure 2c, one can grow
40 much longer wires at remote distances by simply increasing the transmitter power (Movie S2).
41 The 15 cm long nanotube wire rapidly self-assembled (~40 s) 30 cm away from the antenna
42 under a 100 W TEP field. The 5 mg spot of powdered CNTs was deposited within a 3 cm wide
43 glass channel (containing 1% Pluronic[®] water) parallel to the central axis of the disk-shaped
44 antenna. Once fully formed, the entire wire rapidly accelerated towards the antenna at an initial
45 rate of 1 cm/s. The speed of the wire could be controlled by reducing the transmitter power to a
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3 level that kept the wire taut yet stationary in front of the antenna. Upon deactivation of the TEP
4 field, the wire remained assembled but relaxed in solution. Movie S3 shows the wire being
5 broken apart with tweezers; then, upon reactivating the transmitter at low power (5W), the
6 fragments quickly re-aligned parallel to the direction of the electric field and self-assembled to
7 heal the broken wire.
8
9

10
11
12
13
14
15 Figure 3 shows the electrical, structural, and morphological properties of our TEP
16 assembled nanotube wire. The I-V curve in Figure 3a reveals that our nanotube wires exhibit
17 remarkably consistent Ohmic behavior with a resistivity of $0.2 \Omega \cdot \text{m}$. Figure 3b is a representative
18 Raman spectrum of the wire with spectral features characteristic of single-walled carbon
19 nanotubes including a sharp G-peak and an essentially absent D-peak indicating that our TEP
20 field does not adversely affect the nanotube's electronic structure. For scanning electron
21 microscopy (SEM), the nanotubes were TEP-assembled in a solution of PMMA/ODCB
22 (polymethylmethacrylate/o-dichlorobenzene) in order to preserve the wire for transfer onto a
23 conductive substrate. Figure 3c shows a SEM image of a $150 \mu\text{m}$ diameter PMMA coated, TEP-
24 assembled nanotube wire. The polymer obscured much of the sub-structure of the wire, but a
25 diagonal fissure in the PMMA provided an uncoated region for higher magnification imaging.
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
Figure 3d is a SEM of the region within the cracked polymer where we found randomly oriented,
bundled nanotubes spanning the fissure and surrounding the gap.

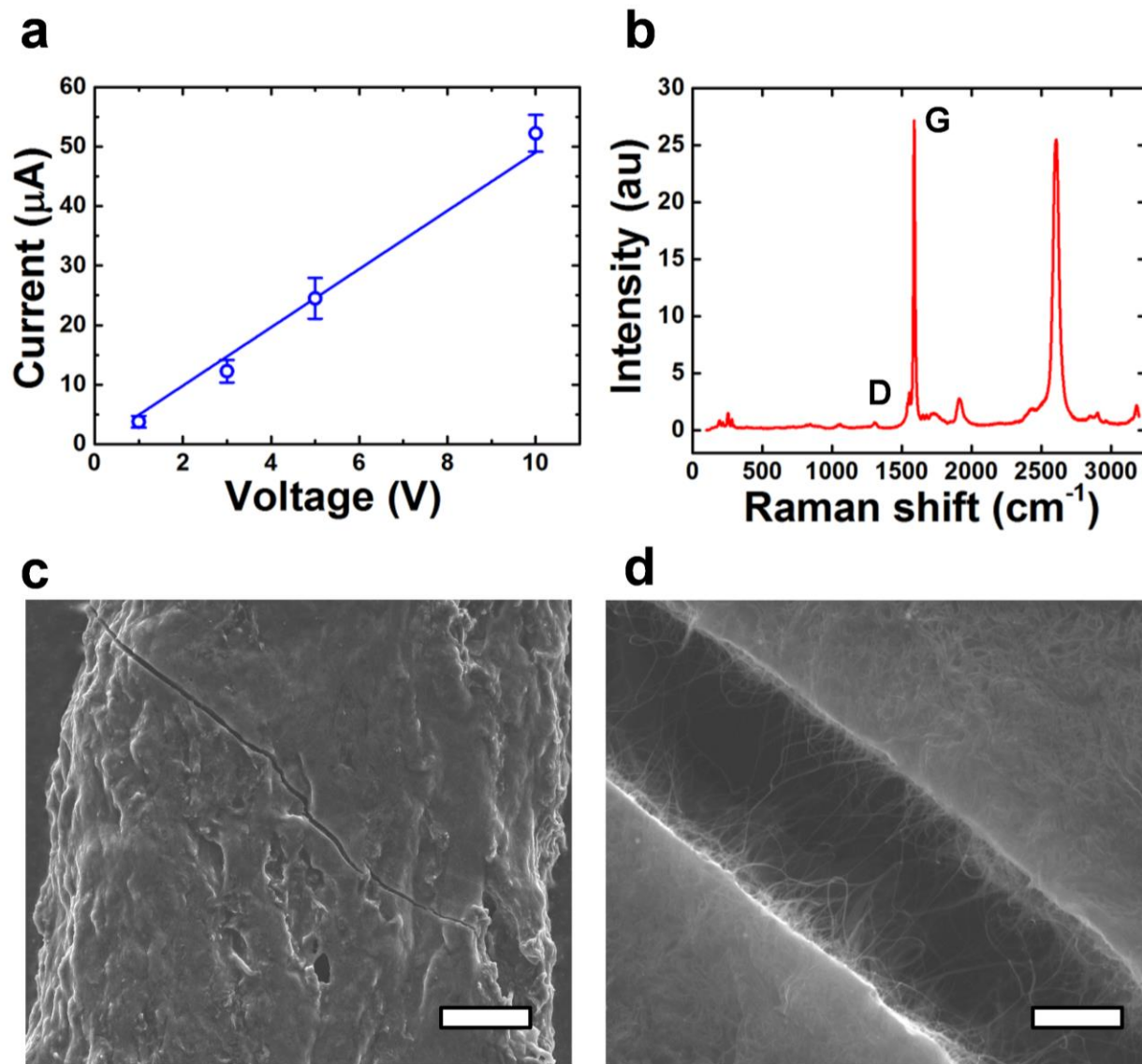


Figure 3. Characterization of TEP assembled nanotube wires. (a) I-V curve of TEP assembled nanotube wires ($n=4$) with a calculated resistance (slope) of $\sim 20 \text{ k}\Omega$. (b) Raman spectrum of TEP assembled nanotube wire showing features of low defect nanotubes. $\lambda_{\text{ex}} = 633 \text{ nm}$. (c) Low magnification SEM image of the nanotube wire with a diagonal fissure in the polymer. Scale bar = $25 \mu\text{m}$. (d) High magnification SEM image of the fissure in (c). Scale bar = $1 \mu\text{m}$.

1
2
3
4
5
6 The complex forces governing this bi-directional growth of the CNT wire are primarily
7
8 due to the field-induced dipoles on individual CNT particles and the increasing strength of these
9
10 dipoles as the nanotubes form chains. Based on our observations, the dominant driving force for
11
12 the initial rapid growth is the generation of large charge separations along long conducting paths,
13
14 which creates large induced dipole moments and strongly interacting local fields. Studies are
15
16 underway to elaborate further on this mechanism but it is clear that TEP assembly from a central
17
18 source of particles is due to an interplay of forces wherein field-induced electrokinetics dominate
19
20 and produce net growth along electric field lines.³¹ When the CNT powder was dispersed
21
22 throughout the solution instead of concentrated in a single spot, the TEP field rapidly directed the
23
24 nanotubes into numerous parallel wires in solution across the entire Teflon[®] dish (Movie S4).
25
26 These macroscale arrays consist of many nanotubes, both end to end and in parallel, which
27
28 collectively have well-established induced dipoles that follow the phase of the incident field.
29
30 Consequently, further assembly throughout the solution into larger wires frequently occurs
31
32 whenever the head of one CNT wire nears the oppositely charged tail of a nearby wire and they
33
34 snap into head-to-tail contact.
35
36
37
38
39
40
41
42

43 The near-field RF energy from the Tesla coil not only directs the self-assembly of long
44
45 nanotube wires, but also wirelessly powers and self-assembles nanotube-based wet circuits.
46
47 Figure 4a-d shows frames captured from Movie S5 of a pair of 4-pin green light-emitting diodes
48
49 (LEDs) standing in a Teflon[®] dish filled with 20 mL of 1% Pluronic[®] water. Powdered CNTs
50
51 (~1 mg) were deposited next to the anode and cathode of LED 1 and the cathode alone of LED 2.
52
53 Within 0.3 s of exposure to a 30 W TEP field, LED 1 was activated by the self-assembled
54
55
56
57
58
59
60

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

nanotube wires that grew to the nearest cathode and anode. The CNT powder next to the cathode of LED 1 simultaneously grew both towards the antenna and towards the cathode. The CNT spot near the anode of LED 1 self-assembled and formed a CNT interconnect between both LEDs which then activated LED 2. As the wires elongated towards and away from the cathodes of their respective LED, more near-field energy was harvested by the nanotube wires resulting in an increasingly brighter emission from each LED in the circuit. By mapping the emission intensity from a single LED to a known current (Figure S1), we estimate that $1 \mu\text{A}$ was generated across these wires at low transmission power (5 W). This remarkable capability to simultaneously assemble and remotely power a wet circuit is a capability unique to the TEP method that has not been demonstrated with conventional DEP systems.

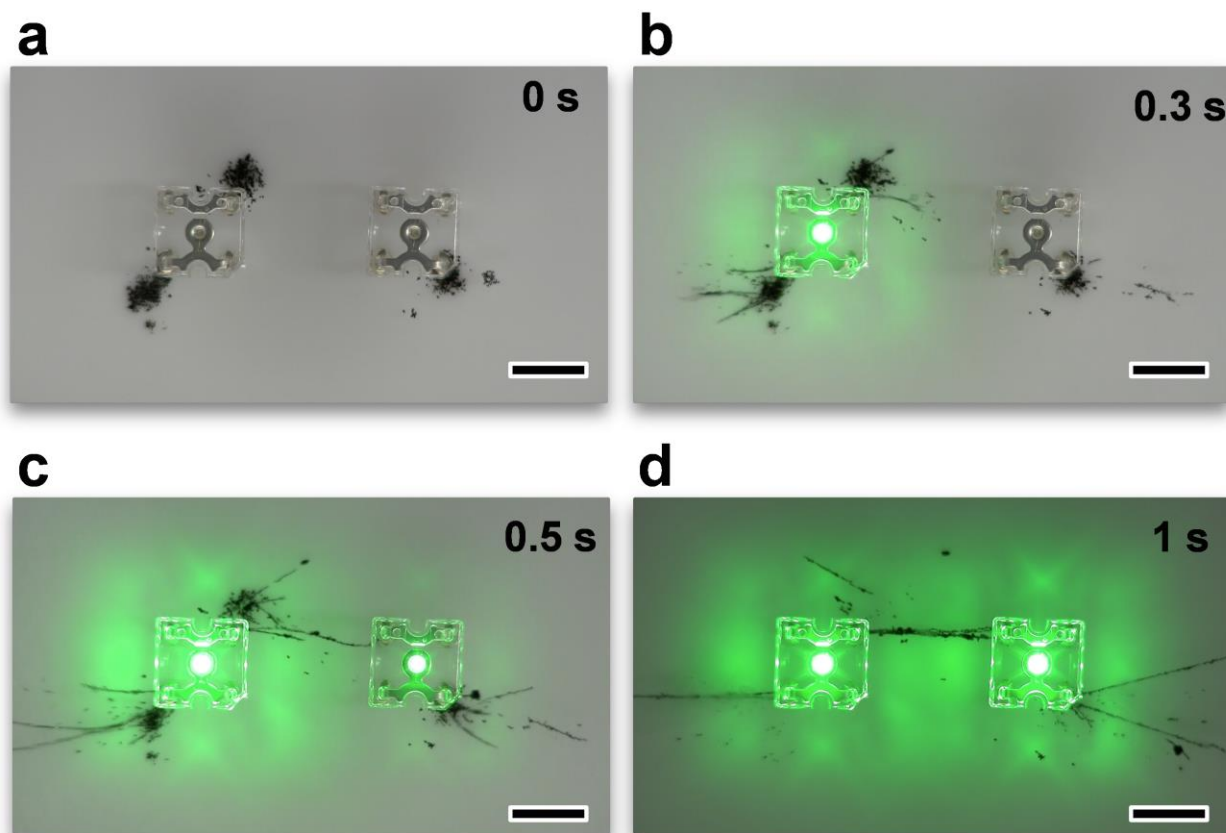
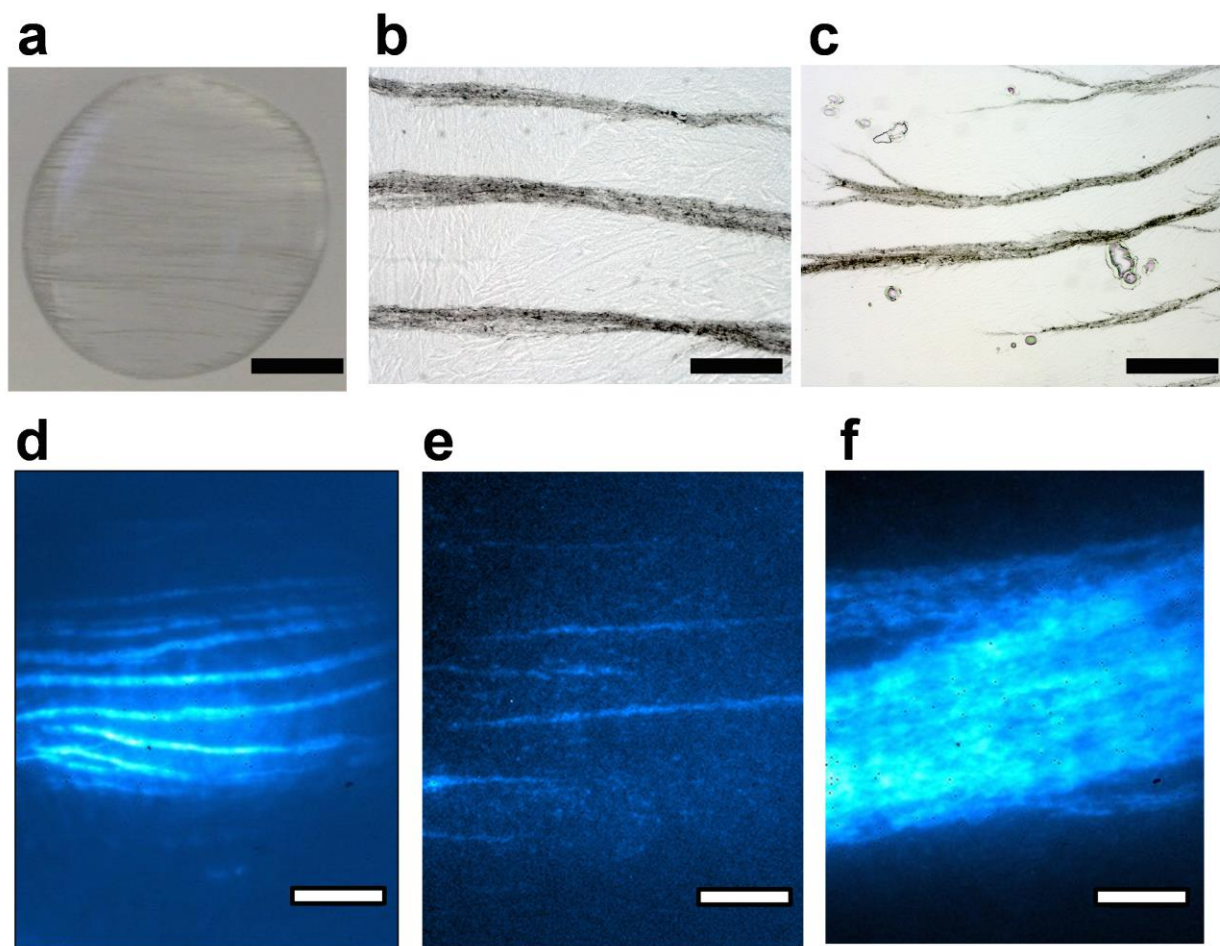


Figure 4. Nanotube-LED circuits self-assembled and wirelessly powered by the TEP field.

(a) Two green LEDs in a Pluronic[®] solution with nanotubes deposited next to both electrodes of LED 1 (left) and the far electrode of LED 2 (right). (b) Under a 30 W TEP field, nanotubes self-assemble into wires that harvest RF energy from the field, thereby lighting LED 1. (c) At 0.5 s, the TEP field forms a nanotube interconnect between LEDs 1 and 2. (d) At 1 s, the wires fully extend, and more electrical energy is harvested from the near-field, resulting in brighter LEDs. All scale bars = 1 cm.

Finally, we studied the capability of the TEP system to direct the assembly of individualized nanotubes which were prepared by sonicating nanotube powder in 1% Pluronic[®] water and then ultra-centrifuged to remove the majority of bundles.³² A 10 mg/L drop (50 μ l) of the suspension enriched with individualized nanotubes (as evidenced by the near-infrared emission shown in Figure S2) was deposited onto a glass microscope slide located 3 cm away from the antenna. After a 20 min exposure to the 50 W TEP field, a dense array of very fine, parallel CNT wires emerged spanning across the diameter of the drop (Figure 5a, Movie S6). The drop was allowed to dry under ambient conditions with the TEP field active in order to preserve the organized array on the glass surface for microscopic analysis. Figure 5b is a 40 \times visible microscope image taken within the central region of the dried drop showing several parallel nanotube wires in the array (diameter = 25 μ m, spacing = 60 μ m). Variations in the nanotube wire diameter and in the spacing across the array are due to drying effects and coalescence of the nanotubes during growth. Figure 5c shows a 20 \times optical microscope image from the edge of the drop where we observed that all wires in the nanotube array were

1
2
3 terminated by forks. This forked pattern is similar to that observed in electrical discharge
4 phenomena such as lightning, plasma spheres, and Lichtenberg figures.³³
5
6
7



40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

Figure 5. TEP directed self-assembly of individualized CNTs into macroscale arrays. (a) Individualized, Pluronic[®] wrapped CNTs self-assembled and organized into an array of visible nanotube wires on a glass microscope slide after 20 min in a 50 W TEP field (directed parallel to the array). Scale bar = 0.5 cm (b) Visible microscope image (40×) of an array of CNT wires taken in the middle of the dried drop. Scale bar = 60 μm. (c) Visible microscope image (20×) of the array with forks at the edge of the dried drop. Scale bar = 110 μm. (d) NIR photoluminescence microscope image (20×) of CNT wires that are 10 μm thick and have an array spacing of ~ 30 μm. Scale bar = 90 μm. (e) NIR photoluminescence microscope image

1
2
3 (60×) showing 1 μm diameter CNT wires. Scale bar = 30 μm . (f) NIR photoluminescence
4
5
6 microscope image (60×) of a large diameter wire ($\sim 85 \mu\text{m}$) showing striations along the length
7
8 of the wire due to multiple smaller diameter wires that coalesced to form the larger assembly.
9
10 Scale bar = 30 μm .

11
12
13
14
15
16 Another significant finding was that even though these individual CNTs chained and
17
18 coalesced into macroscale nanotube wires, they remained debundled within the wires due to the
19
20 Pluronic[®] coating surrounding each nanotube as evidenced by their persistent NIR emission.
21
22 Figure 5d shows a NIR photoluminescence microscope image of a region within the center of the
23
24 drop that contained smaller diameter nanotube wires ($\sim 10 \mu\text{m}$) and closer spacing ($\sim 30 \mu\text{m}$)
25
26 than the wires in Figure 5b. The correlation between wire diameter and spacing is due to
27
28 electrostatic repulsion from the parallel dipoles of the wires as they get thicker resulting in even
29
30 stronger dipoles and farther spacing.³⁴ In addition, we observed several thin diameter nanotube
31
32 wires ($\sim 1 \mu\text{m}$ diameter) aligned with the electric field (Figure 5e) that were more easily observed
33
34 through photoluminescence and were located between the larger diameter wires. These high
35
36 aspect ratio wires could have only been formed from individual nanotubes self-assembling end-
37
38 to-end as a means of maximizing their charge separation. This is further supported by the fact
39
40 that when the polarized excitation was perpendicular to the long axis of the wire, the overall
41
42 emission was reduced. Controlled growth of these very high aspect ratio wires can be optimized
43
44 by precisely controlling the time, frequency and intensity of the applied TEP field. Both the
45
46 visible and NIR microscope images show striations along the lengths of the wires that indicate
47
48 strong alignment of neighboring nanotube chains within the larger structure. This is also highly
49
50 evident in a 60× magnification NIR image of an 85 μm diameter wire (Figure 5f). SEM analysis
51
52
53
54
55
56
57
58
59
60

1
2
3 (Figure S3) was also performed on the arrays in an effort to study the orientation of nanotubes
4 within the TEP assembled wire. However, the Pluronic[®] coating of the nanotubes obscured fine
5 structure details of the assembled wire.
6
7
8

9
10 Additionally, a thin film nanotube suspension was prepared to reduce drying time,
11 wherein we observed individual nanotubes aligning and attracted towards the tip of the growing
12 nanotube wire (Figure S4). This is reminiscent of iron filings in magnetic fields or grass seeds in
13 oil under electric fields providing evidence of the strong local fields between individual
14 nanotubes and these larger structures.³⁵ Though the metal nanotubes are more susceptible to field
15 alignment in this mixture, we have observed individual semiconducting nanotubes aligning with
16 the field. Movie S7 shows a NIR microscopic scan across the nanotube wire array as the
17 microscope stage was translated to follow a portion of the length of a wire.
18
19
20
21
22
23
24
25
26
27
28

29 Figure 6a-d illustrates the mechanism of formation of CNT arrays from individual
30 nanotubes under a TEP field. Prior to activation of the TEP field, nanotubes are individually
31 suspended and randomly oriented in solution. When the TEP field is activated, the individual
32 CNT particles are polarized and orient their long axis parallel to the direction of the electric field.
33 The neighboring ends of CNTs with opposing dipoles undergo Columbic attraction and chain
34 end-to-end, creating a long wire and increasing the separation of charge. Neighboring chains are
35 held at a constant separation due to the electrostatic repulsion caused by the polarization charges
36 at the ends of the CNT chains forming a uniform parallel array of nanotube wires from individual
37 CNTs in suspension. These steps mirror those directly observed from macroscale CNT particles
38 described earlier. It is interesting to note that the force of charge repulsion that spaces the wires
39 is overcome when neighboring chains coalesce and form thicker wires as observed in Figure 5f.
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3 wire. The end of a nearby CNT chain is attracted to the strong gradient electric field within the
4 broken wire and heals it, sweeping in the rest of the length of the chain to the surface of the
5 adjacent wire. The chains merge and the cumulative charge is dispersed along the length of the
6 new large chain (wire). Further evidence of this mechanism is seen in NIR emission images of
7 the thin film where this process of alignment was preserved through rapid evaporation of the
8 solution and the CNTs were seen to be attracted to an end of the larger diameter wire as
9 mentioned for Figure S4.
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

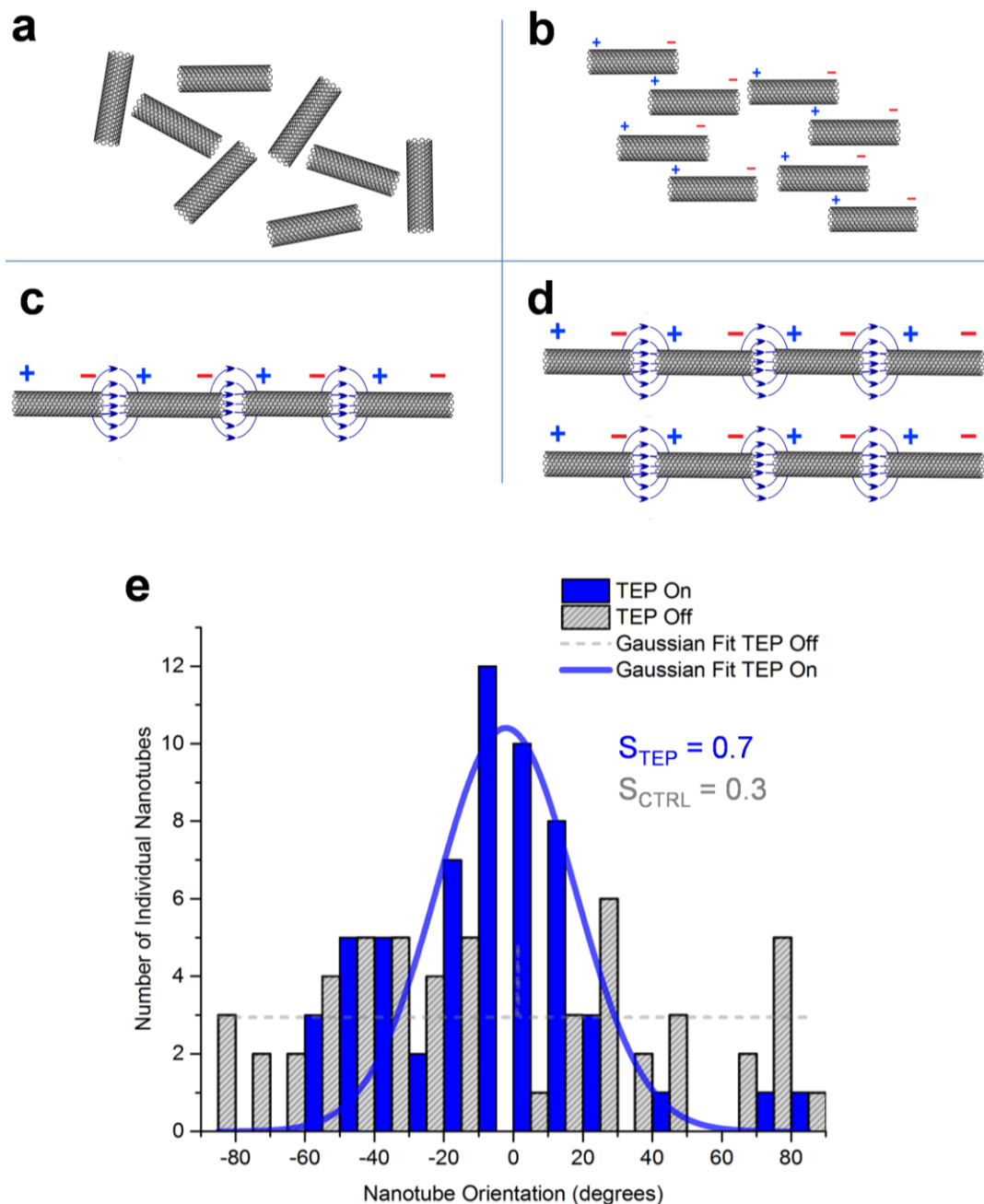


Figure 6. Mechanism of TEP directed CNT array formation and alignment analysis of individual CNTs relative to the direction of the TEP field. (a) Individual CNTs randomly oriented in suspension without a TEP force field. (b) Each CNT is polarized by the TEP field and rotates to align with the direction of the electric field. (c) Dipolar attraction between the tips of individual CNTs creates high aspect ratio chains of individual CNTs. (d) Dipole-dipole repulsion

1
2
3 of neighboring chains results in parallel arrays of self-assembled nanotube wires with uniform
4 spacing. (e) Histogram shows that the majority of individual nanotubes are aligned within $\pm 20^\circ$
5 of the TEP field. Blue = TEP field on with a Gaussian fit. Gray = TEP field off with a Gaussian
6 fit. Note that due to the random distribution of the control sample (CTRL), the fit devolved to a
7 constant. S = the order parameter calculated for each sample
8
9
10
11
12
13
14
15
16
17

18 The degree of alignment of individual nanotubes was quantified by utilizing the polarized
19 NIR emission from individual nanotubes. Individual CNTs are very high-aspect ratio
20 nanoparticles ($\sim 1 \text{ nm} \times 500 \text{ nm}$) allowing us to utilize the polarization properties of the
21 excitation laser to measure the degree of alignment of the nanotubes with the direction of the
22 TEP field.³⁶ When the excitation polarization was parallel to the long axis of the nanotube the
23 emission intensity was maximized, whereas under perpendicular polarization it was minimized.
24 NIR images of TEP highly-aligned nanotubes under two orthogonal polarizations exhibit this
25 effect of maximum and minimum intensity as shown in Figure S5. The histogram in Figure 6e
26 was plotted by measuring the intensity of individual nanotubes (located in the spacing between
27 the larger diameter nanotube wires in the array) over a range of laser polarization angles and
28 sinusoidally fitting the intensities to calculate each nanotube's relative orientation with respect to
29 the direction of the TEP field. These values were compared to a control sample placed in front of
30 the system with the TEP system off. The histogram in Figure 6e shows that 64% of the "TEP
31 field on" nanotubes were aligned within $\pm 20^\circ$ of the direction of the TEP field, whereas the
32 control sample only had 17% alignment in the same range, a value consistent with a randomly
33 distributed sample. Comparing the orientational order parameter³¹ ($S = \langle \frac{3 \cos^2(\theta) - 1}{2} \rangle$) of the
34 TEP-exposed nanotubes *vs.* the control nanotubes revealed that the former have an order
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3 parameter of 0.7, indicating strong alignment, whereas the latter again indicates random
4
5 distribution with an order parameter of 0.3.
6
7

8 CONCLUSIONS

9
10 Although our study of TEP assembly has focused solely on carbon nanotubes, we have
11 performed exploratory experiments with several other materials, and have observed their
12 directed, scalable assembly.³⁷ In addition, our transmission frequency of 2 MHz was selected
13 because nanotubes and their arrays are relatively insensitive to changes in this frequency range
14 but future work will explore the frequency dependence of TEP directed assemblies.^{38,39,40} The
15 intriguing capability of the TEP force to assemble and parallelize individual semiconductors on a
16 surface *en masse* without any chemical template or lithography could lead to its application for
17 the scalable fabrication of high-density parallel nanotubes in computer processors or possibly
18 bottom-up assembly of conductive nanotube fibers as long as the near-field of the system (tens of
19 meters).⁴¹⁻⁴⁵ In addition, our single antenna TEP system easily generalizes to multiple Tesla coils
20 as a means to create more complex fields and structures thereby enabling even finer directional
21 control over desired constructs. Therefore, the TEP system and methodology will become
22 important tools in scalable nanomanufacturing and the ability to interconnect, repair, and power
23 circuit elements solely by using the near-field energy from the Tesla coil provides even greater
24 prospects for the use of the TEP assembler beyond that of conventional dielectrophoresis.
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47

48 METHODS

49
50 **TEP system.** Figure S6 shows a circuit diagram of our 2 MHz TEP system. The primary
51 of the Tesla coil was composed of hollow copper tubing (0.25" OD) fabricated by forming a 5-
52 turn helical coil (5" diameter, 5" height, 0.25" pitch). The primary was conductively coupled to
53
54
55
56
57
58
59
60

1
2
3 the output of a 2 MHz plasma generator (MKS Nova[®]-25A, 2.5 kW RF Plasma Generator) and
4
5 the remaining end of the coil was electrically grounded. The secondary coil was fabricated by
6
7 tightly winding 18 AWG magnet wire around a hollow, polycarbonate cylinder (OD 2"). One
8
9 end of the secondary coil was conductively coupled to an 8" diameter aluminum toroid
10
11 (Amazing 1, LLC) and the remaining end was electrically grounded. The toroid was capped with
12
13 a 7.5" diameter aluminum disk to fabricate the 2 MHz Tesla coil's antenna. The Tesla coil was
14
15 positioned horizontally on an electrically insulated post and all samples were placed directly in
16
17 front of the antenna on a non-conducting RF transparent platform. The transmission from the
18
19 TEP system was maximized by matching the power of the activated Tesla coil.
20
21
22
23

24 **TEP directed CNT assembly and wirelessly powered nanotube-based circuits.** The
25
26 CNTs used in this study were powdered, purified, HiPco[™] nanotubes (Rice University, HPR
27
28 162.8). CNT powder (1 mg or 5 mg) was placed in the center of the Teflon[®] dish (6 × 15 cm) or
29
30 on the surface of the glass plate (0.1 × 1 m). TEP directed assembly on the Teflon[®] dish
31
32 contained 20 mL of 1% Pluronic[®] water and TEP assembly on glass plates were conducted
33
34 within a long channel (3 cm × 1 m) containing 50 mL of 1% Pluronic[®] water. All nanotubes
35
36 were exposed to the TEP field until the formation of the assembled CNT wire was completed.
37
38 Directional growth control was achieved by placing a grounded metal disk (6" diameter) at a 45°
39
40 angle 30 cm away from the transmitting antenna on either the left or right side of the Teflon[®]
41
42 dish. The 4-pin green LEDs were rated 20 mA and the 4-pin red LED was rated 70 mA. Current
43
44 values were mapped to intensity for the red LED using an adjustable DC power source and
45
46 voltmeter. All visible movies and images were captured using a Canon HD video MF500 camera
47
48 at 30 frames per second.
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45

TEP directed self-assembly of individual CNTs. A dispersed nanotube suspension was prepared by tip sonicating 10 mg CNTs in 100 mL of 1% (w/v) Pluronic[®] F108 for 2 minutes at 70 W (Misonex Sonicator[®] 3000). The suspension was centrifuged at 100,000xg for 4 hr prior to use and 50 μ L of the supernatant was transferred *via* pipet to a glass microscope slide. The drop was located 3 cm from the front surface of the antenna and the TEP system was activated to 50 W. The drop dried at room temperature with the TEP field active until the solution evaporated. The slides were fitted with a glass cover slip and imaged on an inverted microscope (Nikon TE-2000U Eclipse) coupled to a Nikon DS-Fi1 camera for visible imaging or a Roper Scientific OMA-V:2D liquid-nitrogen-cooled InGaAs camera for NIR imaging. Additionally, for the control sample, a 50 μ L drop of the same nanotube suspension was allowed to air dry on a microscope slide with no applied TEP field. All NIR images were false-colored using hot cyan LUT in Image J to enhance the clarity of the fluorescence emission and were acquired with a 200 ms accumulation under a 840 nm laser excitation. To quantify the degree of individual CNT alignment by the TEP field, emission intensities from individual nanotubes were collected over a range of laser polarization angles (8 $^{\circ}$ steps to cover 240 $^{\circ}$ total) and fit to sine curves and angles calculated.²⁰ This calculation was performed on 58 nanotubes in a TEP aligned drop and 53 nanotubes from an air-dried drop of the same CNT suspension sample. The histograms were plotted and fit to a Gaussian function in Origin[™].

46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

Characterization. NIR emission spectra were obtained with 660 nm excitation using a model NS1 NanoSpectralyzer (Applied NanoFluorescence, LLC). Bulk electrical resistivity measurements were performed on a \sim 2 mg mass of CNTs self-assembled in 1% Pluronic[®] water under a 5 W TEP field. The nanotubes self-assembled until making contact with two copper wires spaced 2 cm apart. The current drop across the nanotube wire was measured under a series

1
2
3 of constant voltages (1-10 V) applied to the nanotube wire from a DC power supply. Raman
4 spectra of the nanotube wire were acquired using a Renishaw Raman microscope with 633 nm
5 excitation. For SEM imaging of the macroscale wire, directed self-assembly was performed on a
6 mixture of polymeric solution of PMMA/ODCB nanotubes under a 50 W TEP field. The wire
7 was removed from the polymer using tweezers and placed directly on a conductive substrate.
8 SEM images were acquired using a FEI Quanta 400 ESEMTM operated in wet mode with 3 Torr
9 water vapor at 10 kV. Pluronic[®] coated nanotube arrays were sputter coated with a 5 nm layer of
10 gold prior to SEM imaging using a Denton Desk V Sputter System.
11
12
13
14
15
16
17
18
19
20
21

22 **Acknowledgements.** This work was supported in part by the Department of Chemistry
23 and Physics at the University of Tennessee-Chattanooga and Rice University. The authors are
24 grateful to M. McShane and R. Weisman for generous use of their visible and NIR microscopes.
25 The authors are also grateful to the following individuals for their inspiration and helpful
26 discussions: A-J. Cherukuri, J. Rogers, D. Natelson, J. Hafner, K. Kelly, S. Sanchez, S. Curley, J.
27 Tour, M. Stone, R. Zimmerman, and J. Kanzius.
28
29
30
31
32
33
34
35
36
37
38

39 **Supporting Information.** This material is available free of charge *via* the Internet at
40 <http://pubs.acs.org>.
41
42
43
44

45 REFERENCES

- 46
47
48 (1) Stokes, P.; Khondaker, S.I. High Quality Solution Processed Carbon Nanotube Transistors
49 Assembled by Dielectrophoresis. *Appl. Phys. Lett.*, **2010**, 96, 083110.
50
51
52 (2) Shekhar, S.; Stokes, P.; Khondaker, S.I. Ultrahigh Density Alignment of Carbon Nanotube
53 Arrays by Dielectrophoresis. *ACS Nano*, **2011**, 5, 1739–1746.
54
55
56
57
58
59
60

- 1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
- (3) Islam, M.R.; Kormondy, K.J.; Silbar, E.; Khondaker, S.I. A General Approach for High Yield Fabrication of CMOS-Compatible All-Semiconducting Carbon Nanotube Field Effect Transistors. *Nanotechnology*, **2012**, *23*, 125201-125208.
 - (4) Krupke, R.; Linden, S.; Rapp, M.; Hennrich, F. Thin Films of Metallic Carbon Nanotubes Prepared by Dielectrophoresis. *Adv. Mater.* **2006**, *18*, 1468-1470.
 - (5) Vijayaraghavan, A.; Blatt, S.; Weissenberger, D.; Oron-Carl, M.; Hennrich, F.; Gerthsen, D.; Hahn, H.; Krupke, R. Ultra-Large-Scale Directed Assembly of Single-Walled Carbon Nanotube Devices. *Nano Lett.*, **2007**, *7*, 1556–1560.
 - (6) Wang, M. C.P.; Gates, B.D. Directed Assembly of Nanowires. *Mater. Today* **2009**, *12*, 34–43.
 - (7) Smith, P. A.; Nordquist, C.D.; Jackson, T. N.; Mayer, T. S.; Martin, B. R.; Mbindyo, J.; Mallouk, T. E. Electric-Field Assisted Assembly and Alignment of Metallic Nanowires. *Appl. Phys. Lett.* **2000**, *77*, 1399–1401.
 - (8) Li, M.; Bhiladvala, R.B.; Morrow, T.J.; Sioss, J.A.; Lew, K.-K.; Redwing, J. M.; Keating, C.D.; Mayer, T. S. Bottom-up Assembly of Large-Area Nanowire Resonator Arrays. *Nat. Nanotechnol.* **2008**, *3*, 88–92.
 - (9) Papadakis, S. J.; Hoffmann, J. A.; Deglau, D.; Chen, A.; Tyagi, P.; Gracias, D. H. Quantitative Analysis of Parallel Nanowire Array Assembly by Dielectrophoresis. *Nanoscale* **2011**, *3*, 1059–1065.
 - (10) Bhushan, B. (Ed.), *Encycl. Nanotechnol.* Springer: Netherlands, **2012**.
 - (11) Pohl, H. A. *Dielectrophoresis*. Cambridge University Press: Cambridge, UK, 1978.
 - (12) House, D. L.; Luo, H.; Chang, S. Numerical Study on Dielectrophoretic Chaining of Two Ellipsoidal Particles. *J. Colloid Interface Sci.* **2012**, *374*, 141–149.

- 1
2
3 (13) Pethig, R. Review Article—Dielectrophoresis: Status of the Theory, Technology, and
4 Applications. *Biomicrofluidics* **2010**, *4*, 1–35.
5
6
7
8 (14) Freer, E. M.; Grachev, O.; Duan, X.; Martin, S.; Stumbo, D. P. High-Yield Self-Limiting
9 Single-Nanowire Assembly with Dielectrophoresis. *Nat. Nanotechnol.* **2010**, *5*, 525–530.
10
11
12 (15) Velev, O.D.; Gangwal, S.; Petsev, D.N. Particle-Localized AC and DC Manipulation and
13 Electrokinetics. *Annu. Rep. Prog. Chem., Sect. C: Phys. Chem.*, **2009**, *105*, 213-246.
14
15
16
17 (16) Velev, O.D.; Bhatt, K.H. On-Chip Micromanipulation and Assembly of Colloidal Particles
18 by Electric Fields. *Soft Matter* **2006**, *2*, 738.
19
20
21
22 (17) Rouhi, N.; Jain, D.; Burke, P.J. High-Performance Semiconducting Nanotube Inks: Progress
23 and Prospects. *ACS Nano* **2011**, *5*, 8471–8487.
24
25
26
27 (18) Velev, O. D.; Gupta, S. Materials Fabricated by Micro- and Nanoparticle Assembly - The
28 Challenging Path from Science to Engineering. *Adv. Mater.* **2009**, *21*, 1897–1905.
29
30
31
32 (19) Tesla, N. Apparatus for Transmitting Electrical Energy. US Patent 1,119,732, Dec 1,1914.
33
34
35 (20) Haddad, A. & Warne, D. *Advances in High Voltage Engineering*. The Institution of
36 Engineering and Technology: London, United Kingdom, 2007.
37
38
39 (21) Padmaraj, D.; Zagozdzon-Wosik, W.; Xie, L.M.; Hadilev, VG; Cherukuri, P.; Wosik, J.
40 Parallel and Orthogonal E-Field Alignment of Single-Walled Carbon Nanotubes by AC
41 Dielectrophoresis. *Nanotechnology* **2009**, *20*, 035201.
42
43
44
45 (22) Farajian, A. A.; Pupysheva, O. V; Schmidt, H. K.; Yakobson, B. I. Polarization, Energetics,
46 and Electrorheology in Carbon Nanotube Suspensions Under an Applied Electric Field: An
47 Exact Numerical Approach. *Phys. Rev. B* **2008**, *77*, 205432.
48
49
50
51
52
53
54
55
56
57
58
59
60

- 1
2
3
4 (23) Tsyboulski, D.A.; Bachilo, S. M.; Weisman, R. B. Versatile Visualization of Individual
5
6 Single-Walled Carbon Nanotubes with Near-Infrared Fluorescence Microscopy. *Nano Lett.*
7
8 **2005**, *5*, 975–979.
9
- 10 (24) Balanis, C. *Antenna Theory*. John Wiley & Sons Inc.; Hoboken, New Jersey, 2005.
11
- 12 (25) Hermanson, K. D.; Lumsdon, S. O.; Williams, J. P.; Kaler, E. W.; Velev, O. D.
13
14 Dielectrophoretic Assembly of Electrically Functional Microwires from Nanoparticle
15
16 Suspensions. *Science* **2001**, *294*, 1082–1086.
17
18
- 19 (26) Corr, S.; Raoof, M.; Cisneros, B.; Orbaek, A.; Cheney, M.; Law, J.; Lara, N.; Barron, A.;
20
21 Wilson, L.; Curley, S. Radiofrequency Electric-Field Heating Behaviors of Highly Enriched
22
23 Semiconducting and Metallic Single-Walled Carbon Nanotubes. *Nano Res.* **2015**, *8*, 2859-
24
25 2870.
26
27
- 28 (27) Arp, P. A.; Mason, S. G. Particle Behavior in Shear and Electric Fields. VIII. Interactions of
29
30 Pairs of Conducting Spheres (theoretical). *Colloid and Polymer Sci.* **1977**, *255*, 566-584.
31
32
- 33 (28) Arp, P. A.; Mason, S. G. Particle Behavior in Shear and Electric Fields. IX. Interactions of
34
35 Pairs of Conducting Spheres (experimental). *Colloid and Polymer Sci.* **1977**, *255*, 980-993.
36
37
- 38 (29) Tesla, N. The Transmission of Electrical Energy Without Wires. *Electr. World Eng.* **1904**,
39
40 *XLIII* (March 5), 429–431.
41
42
- 43 (30) Pokorny, P.; Kostakova, E.; Sanetrnik, F.; Mikes, P.; Chvojka, J.; Kalous, T.; Bilek, M.;
44
45 Pejchar, K.; Valtera, J.; Lukas, D. Effective AC Needleless and Collectorless
46
47 Electrospinning for Yarn Production. *Phys. Chem. Chem. Phys.* **2014**, *16*, 26816-26822.
48
49
- 50 (31) Vijayaraghavan, A. A. Bottom-Up Assembly of Nano-Carbon Devices by
51
52 Dielectrophoresis. *Phys. Status Solidi Basic Res.* **2013**, *250*, 2505–2517.
53
54
55
56
57
58
59
60

- 1
2
3 (32) Cherukuri, P.; Gannon, C. J.; Leeuw, T. K.; Schmidt, H. K.; Smalley, R. E.; Curley, S.A.;
4
5 Weisman, R.B. Mammalian Pharmacokinetics of Carbon Nanotubes Using Intrinsic Near-
6
7 Infrared Fluorescence. *Proc. Nat. Acad. Sci.* **2006**, *103*, 18882-18886.
8
9
10 (33) Loeb, L. B. *Electrical Coronas: Their Basic Physical Mechanism*. University of California
11
12 Press: Berkeley, California, **1965**.
13
14
15 (34) Smith, B. D.; Mayer, T. S.; Keating, C. D. Deterministic Assembly of Functional
16
17 Nanostructures Using Nonuniform Electric Fields. *Annu. Rev. Phys. Chem.* **2012**, *63*, 241–
18
19 263.
20
21
22 (35) Jefimenko, O. Demonstration of the Electric Fields of Current-Carrying Conductors. *Am. J.*
23
24 *Phys.* **1962**, *30*, 19-21.
25
26
27 (36) Leeuw, T. K.; Tsyboulski, D. A.; Nikolaev, P. N.; Bachilo, S. M.; Arepalli, S.; Weisman, R.
28
29 B. Strain Measurements on Individual Single-Walled Carbon Nanotubes in a Polymer Host:
30
31 Structure-Dependent Spectral Shifts and Load Transfer. *Nano Lett.* **2008**, *8*, 826–831.
32
33
34 (37) For example: glass beads, polystyrene, carbon black, gold, graphite, wax, silica beads.
35
36
37 (38) Blatt, S.; Henrich, F.; Lohneisen, H.; Kappes, M. M.; Vijayaraghavan, A.; Krupke, R.
38
39 Influence of Structural and Dielectric Anisotropy on the Dielectrophoresis of Single-Walled
40
41 Carbon Nanotubes. *Nano Lett.*, **2007**, *7*, 1960–1966.
42
43
44 (39) Sarker, B. K.; Shekhar, S.; Khondaker, S. I. Semiconducting Enriched Carbon Nanotube
45
46 Aligned Arrays of Tunable Density and Their Electrical Transport Properties. *ACS*
47
48 *Nano*, **2011**, *5*, 6297–6305.
49
50
51 (40) Brothers, E. N.; Scuseria, G. E.; Kudin, K. N. Longitudinal Polarizability of Carbon
52
53 Nanotubes. *J. Phys. Chem. B*, **2006**, *110*, 12860–12864.
54
55
56
57
58
59
60

- 1
2
3 (41) Dierking, I.; Scalia, G.; Morales, P. Liquid Crystal-Carbon Nanotube Dispersions. *J. Appl.*
4
5 *Phys.* **2005**, *97*, 1–5.
6
7
8 (42) Hong, S.; Banks, T.; Rogers, J. Improved Density in Aligned Arrays of Single-Walled
9
10 Carbon Nanotubes by Sequential Chemical Vapor Deposition on Quartz. *Adv. Mater.* **2010**,
11
12 *22*, 1826-1830.
13
14
15 (43) Shulaker, M. M.; Hills, G.; Patil, N.; Wei, H.; Chen, H.-Y.; Wong, H.-S. P.; Mitra, S.
16
17 Carbon Nanotube Computer. *Nature* **2013**, *501*, 526–530.
18
19
20 (44) Behabtu, N.; Young, C. C.; Tsentlovich, D. E.; Kleinerman, O.; Wang, X.; Ma, A.W.K.;
21
22 Bengio, E.A.; ter Waarbeek, R. F.; de Jong, J. J.; Hoogerwerf, R. E.; Fairchild, S. B.;
23
24 Ferguson, J. B.; Maruyama, B.; Kono, J.; Talmon, Y.; Cohen, Y.; Otto, M. J.; Pasquali, M.
25
26 Strong, Light, Multifunctional Fibers of Carbon Nanotubes with Ultrahigh Conductivity.
27
28 *Science* **2013**, *339*, 182–186.
29
30
31 (45) Cademartiri, L.; Bishop, K. J. M. Programmable Self-Assembly. *Nat. Mater* **2014**, *14*, 2-9.
32
33
34
35
36
37
38
39
40
41
42
43
44
45

46
47 **TOC Graphic**
48
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

